



# NOTICE D'EMPLOI

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## Motoculteur

### KS650

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Essence



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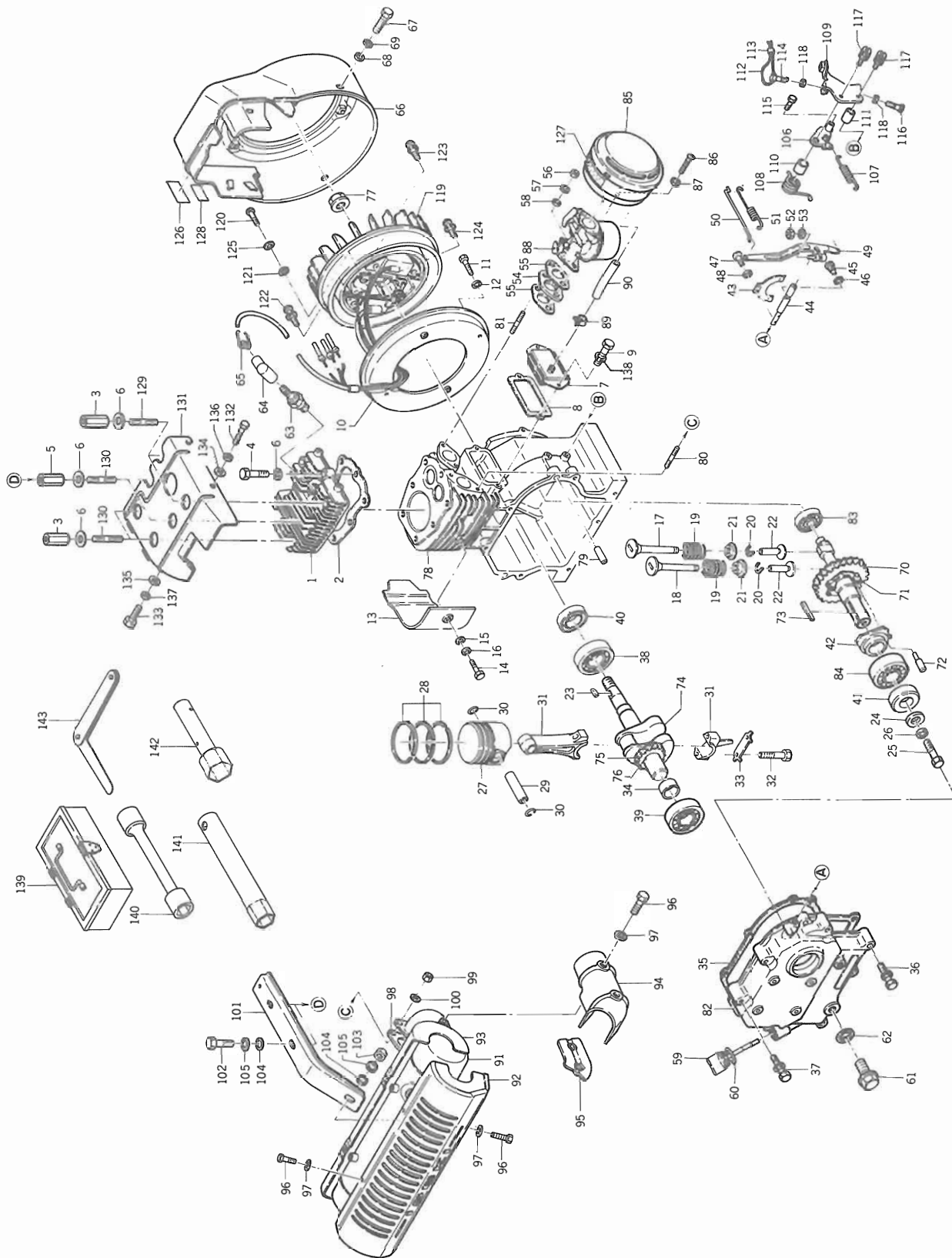
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M O T E U R - K F 64

( P O U R K S 650 )

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Fig. 1 ENGINE  
Moteur



Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Qty Modél & Quant	Remarks Remarques
1- 1	5164-701-1110-0	HEAD, CYLINDER Culasse	1	316470-1111-00
1- 2	5164-701-1210-0	GASKET, HEAD Joint	1	316470-1121-00
1- 3	5182-911-1830-0	NUT, LONG Ecrou	4	318291-1183-00
1- 4	5110-G10-45XX-X	BOLT Vis	1	110G 1045
1- 5	5164-911-1830-0	NUT, LONG Ecrou colonne	2	316491-1183-00
1- 6	5410-B10-00XX-X	WASHER Rondelle	7	410B 1000
1- 7	5164-701-2310-4	COVER, INSPECTION Porte de visite	1	316470-1231-04
1- 8	5164-701-2320-0	GASKET Joint	1	316470-1232-00
1- 9	5110-B06-12XX-X	BOLT Vis	2	110B 0612
1-10	5164-931-6120-1	CASE, SPIRAL Flasque de volant	1	316493-1612-01
1-11	5110-B06-12XX-X	BOLT Vis	4	110B 0612
1-12	5461-F06-00AX-X	WASHER, SPRING Rondelle frein	4	461F 0600A
1-13	5164-931-6320-1	COVER, CYLINDER Couvre cyl.	1	316493-1632-01
1-14	5110-B06-12XX-X	BOLT Vis	1	110B 0612
1-15	5410-B06-00XX-X	WASHER Rondelle	1	410B 0600
1-16	5461-F06-00AX-X	WASHER, SPRING Rondelle frein	1	461F 0600A
1-17	5164-702-1110-0	VALVE, INLET Soupape adm.	1	316470-2111-00
1-18	5164-702-1120-1	VALVE, EXHAUST Soupape ech.	1	316470-2112-01
1-19	5152-502-1130-0	SPRING, VALVE Ressort	2	315250-2113-00
1-20	5164-702-1150-0	COLLET Collet	2	316470-2115-00
1-21	5164-702-1160-0	SEAT, SPRING Cuvette	2	316470-2116-00
1-22	5164-702-2110-0	TAPPET Poussoir	2	316470-2211-00
1-23	5136-502-3710-0	KEY Clavette	1	313650-2371-00
1-24	5164-913-2740-0	WASHER Rondelle	1	316491-3274-00
1-25	5110-B08-25AX-X	BOLT Vis	1	110B 0825A
1-26	5461-F08-00XX-X	WASHER, SPRING Rondelle frein	1	461F 0800
1-27	5164-703-1110-2	PISTON Piston	1	316470-3111-02
1-28	5164-703-0100-0	PISTON RING SET Segmentation	1	316470-3010-00
1-29	5164-703-1210-0	PIN, PISTON Axe de piston	1	316470-3121-00
1-30	5164-703-1220-0	RING, SNAP Collet d'axe	2	316470-3122-00
1-31	5164-703-2400-0	CONNECTING ROD ASSY Bielle	1	316470-3240-00
1-32	5164-703-2450-0	BOLT, CONNECTING ROD Vis	2	316470-3245-00
1-33	5164-703-2480-0	PLATE, LOCK Rondelle	1	316470-3248-00
1-34	5164-703-2610-0	COLLAR Entretoise	1	316470-3261-00
1-35	5164-704-1240-0	GASKET Joint	1	316470-4124-00
1-36	5181-B08-43XX-X	BOLT Vis	5	181B 0843
1-37	5181-B08-40XX-X	BOLT Vis	2	181B 0840
1-38	5601-A63-06XX-X	BEARING, BALL Roulement	1	601A 6306

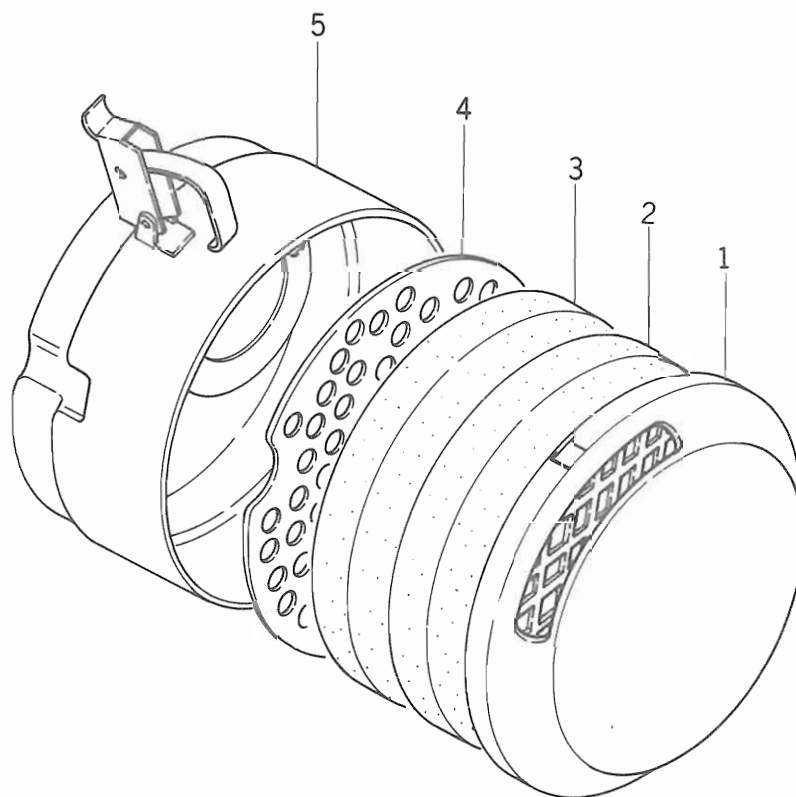
Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Q'ty Modél & Quant	Remarks Remarques
1-39	5601-A62-06XX-0	BEARING, BALL Roulement	1	601A 6206
1-40	5146-704-2310-0	SEAL, OIL Bague d'étancheite	1	316470-4231-00
1-41	5152-504-2350-0	SEAL, OIL Bague d'étancheite	1	315250-4235-00
1-42	5164-705-1210-0	SLEEVE, GOVERNOR Manchon	1	316470-5121-00
1-43	5164-705-1220-0	TIP, GOVERNOR Doigt	1	316470-5122-00
1-44	5164-705-1230-0	SHAFT, GOVERNOR Axe	1	316470-5123-00
1-45	5162-905-1240-0	STOPPER Vis	1	316290-5124-00
1-46	5151-921-2330-0	GASKET Joint	1	315192-1233-00
1-47	5214-B04-06AX-0	SCREW Vis	2	214B 0406A
1-48	5461-F04-00XX-0	WASHER, SPRING Rondelle frein	2	461F 0400
1-49	5164-705-2110-0	ARM, GOVERNOR Bras	1	316470-5211-00
1-50	5135-505-2310-0	LINK, GOVERNOR Biellette	1	313550-5231-00
1-51	5135-505-2320-0	SPRING, LINK Ressort	1	313550-5232-00
1-52	5311-B06-00AX-X	NUT Ecrou	1	311B 0600
1-53	5461-F06-00AX-X	WASHER, SPRING Rondelle frein	1	461F 0600A
1-54	5151-926-1810-0	INSULATOR Isolant	1	315192-6181-00
1-55	5151-926-1840-0	GASKET Joint	2	315192-6184-00
1-56	5312-B06-00XX-X	NUT Ecrou	2	312B 0600
1-57	5461-F06-00AX-X	WASHER, SPRING Rondelle frein	2	461F 0600A
1-58	5410-B06-00XX-X	WASHER Rondelle	2	410B 0600
1-59	5164-707-4110-0	GAUGE, OIL Jauge	1	316470-7411-00
1-60	5151-927-4320-0	O-RING Joint torique	1	315192-7432-00
1-61	5182-947-4410-0	PLUG, DRAIN Bouchon	1	318294-7441-00
1-62	5312-017-2140-0	GASKET Joint	1	331201-7214-00
1-63	5123-018-4100-6	PLUG, SPARK Bougie	1	312301-8410-06
1-64	5172-708-418A-X	CAP, PLUG Capuchon	1	317270-8418A
1-65	5172-708-419A-X	SPRING Ressort	1	317270-8419A
1-66	5164-911-6110-7	CASE, SPIRAL Volute	1	316491-1611-07
1-67	5110-B06-12XX-X	BOLT Vis	4	110B 0612
1-68	5410-B06-00XX-X	WASHER Rondelle	4	410B 0600
1-69	5461-F06-00AX-X	WASHER, SPRING Rondelle frein	4	461F 0600A
1-70	5164-702-3100-2	CAM SHAFT ASSY A - C	1	316470-2310-02
1-71	5164-705-1100-0	GOVERNOR ASSY Regulateur	1	316470-5110-00
1-72	5135-015-1150-0	PIN, GUIDE Palpeur	1	313501-5115-00
1-73	5511-A07-35XX-X	KEY Clavette	1	511A 0735
1-74	5164-703-2100-1	CRANK SHAFT ASSY Vilebrequin	1	316470-3210-01
1-75	5164-703-2170-1	GEAR, CRANK GEAR Pignon	1	316470-3217-01
1-76	5132-522-3710-0	KEY, CRANK GEAR Clavette	1	313252-2371-00



Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Q'ty Modél & Quant	Remarks Remarques	
1- 77	5132-523-4810-0	NUT Ecrou	1	313252-3481-00	
1- 78	5164-914-110B-X	CRANK CASE ASSY Carter	1	316491-4110B	
1- 79	5551-A08-16XX-X	·PIN, DOWEL Pion	2	551A 0816	
1- 80	5171-G08-18XX-X	·STUD Goujon	2	171G 0818	
1- 81	5171-G06-25XX-X	·STUD Goujon	2	171G 0625	
1- 82	5164-914-1210-4	SIDE BASE Joue de carter	1	316491-4121-04	
1- 83	5601-A62-02XX-X	BEARING, BALL Roulement	1	601A 6202	
1- 84	5601-A62-06XX-X	BEARING, BALL Roulement	1	601A 6206	
1- 85	5164-911-3100-0	AIR CLEANER ASSY Filtre a air	1	316491-1310-00	See Fig. 2 Voir Fig. 2
1- 86	5214-B05-10AX-X	SCREW Vis	2	214B 0510A	
1- 87	5461-F05-00AX-X	WASHER, SPRING Rondelle frein	2	461F 0500A	
1- 88	5164-916-1000-0	CARBURETOR ASSY Carburateur	1	316491-6100-00	See Fig. 4 Voir Fig. 4
1- 89	5136-791-5320-0	CLAMP Collier	1	313679-1532-00	
1- 90	5700-S71-000X-X	PIPE (L=96mm) Conduit	1	700S 71000	
1- 91	5164-801-4000-0	MUFFLER ASSY Silencieux	1	316480-1400-00	
1- 92	5164-801-4310-0	·COVER, MUFFLER Protecteur	1	316480-1431-00	
1- 93	5164-801-4320-0	·COVER, MUFFLER Protecteur	1	316480-1432-00	
1- 94	5164-801-4330-0	·COVER Protege pipe	1	316480-1433-00	
1- 95	5164-801-4340-0	·COVER Protege pipe	1	316480-1434-00	
1- 96	5110-B06-10XX-X	·BOLT Vis	8	110B 0610	
1- 97	5461-F06-00AX-X	·WASHER, SPRING Rondelle frein	8	461F 0600A	
1- 98	5164-701-4420-0	GASKET Joint	1	316470-1442-00	
1- 99	5311-R08-00AX-X	NUT Ecrou	2	311R 0800A	
1-100	5461-F08-00XX-X	WASHER, SPRING Rondelle frein	2	461F 0800	
1-101	5164-911-4450-0	STAY Bride	1	316491-1445-00	
1-102	5110-B10-20XX-X	BOLT Vis	2	110B 1020	
1-103	5311-B10-00XX-X	NUT Ecrou	1	311B 1000	
1-104	5411-B10-00XX-X	WASHER Rondelle	3	411B 1000	
1-105	5461-F10-00AX-X	WASHER, SPRING Rondelle frein	3	461F 1000A	
1-106	5164-915-3100-0	LEVER ASSY Lever	1	316491-5310-00	
1-107	5164-705-3140-0	SPRING, GOVERNOR Ressort	1	316470-5314-00	
1-108	5136-905-3170-0	SPRING Ressort	1	313690-5317-00	
1-109	5136-905-3310-6	PLATE, CONTROL Plaque	1	313690-5331-06	
1-110	5182-905-3320-0	COLLAR Coussinet	1	318290-5332-00	
1-111	5182-905-3330-0	COLLAR Coussinet	1	318290-5333-00	
1-112	5342-905-3510-0	WIRE Fil	1	334290-5351-00	
1-113	5322-015-3520-0	CLAMP Arretoir	1	332201-5352-00	
1-114	5136-905-3820-0	BOLT Vis	1	313690-5382-00	

Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Q'ty Modél & Quant	Remarks Remarques
1-115	5110-B05-08AX-X	BOLT Vis	1	110B 0508A
1-116	5136-405-3820-0	BOLT Vis	1	313640-5382-00
1-117	5234-B06-28XX-X	SCREW Vis	2	234B 0628
1-118	5312-B06-00XX-X	NUT Ecrou	2	312B 0600
1-119	5164-918-1100-5	MAGNETO ASSY Volant magn.	1	316491-8110-05 See Fig. 3 Voir Fig. 3
1-120	5214-B04-10AX-X	SCREW Vis	1	214B 0410A
1-121	5410-B04-00XX-X	WASHER Rondelle	1	410B 0400
1-122	5180-B06-25XX-X	SCREW Vis	2	180B 0625
1-123	5180-B06-30XX-X	SCREW Vis	2	180B 0630
1-124	5229-B04-12AX-X	SCREW Vis	2	229B 0412A
1-125	5461-F04-00XX-X	WASHER, SPRING Rondelle frein	1	461F 0400
1-126	5164-910-8130-0	LABEL, HORSE POWER Etiquettes	1	316491-0813-00
1-127	5164-970-8270-0	LABEL, AIR CLEANER Etiquettes	1	316497-0827-00
1-128	5136-930-8510-0	LABEL, CAUTION Etiquettes	1	313693-0851-00
1-129	5164-911-1850-0	STUD Goujon	2	316491-1185-00
1-130	5172-G10-35XX-X	STUD Goujon	4	172G 1035
1-131	5164-911-6310-7	COVER, CYLINDER HEAD Couvre culasse	1	316491-1631-07
1-132	5110-B06-12XX-X	BOLT Vis	1	110B 0612
1-133	5110-B08-14XX-X	BOLT Vis	2	110B 0814
1-134	5410-B06-00XX-X	WASHER Rondelle	1	410B 0600
1-135	5410-B08-00XX-X	WASHER Rondelle	2	410B 0800
1-136	5461-F06-00AX-X	WASHER, SPRING Rondelle frein	1	461F 0600A
1-137	5461-F08-00XX-X	WASHER, SPRING Rondelle frein	2	461F 0800
1-138	5461-F06-00AX-X	WASHER, SPRING Rondelle frein	2	461F 0600A
ACCESSORY				
1-139	5164-910-9000-0	TOOL ASSY Outils	1	316491-0900-00
1-140	5182-900-9310-0	·WRENCH, SOCKET Cle tube	1	318290-0931-00
1-141	5131-220-9420-1	·WRENCH, PLUG Cle a boue	1	313122-0942-01
1-142	5184-010-9440-0	·WRENCH, SOCKET Cle tube	1	318401-0944-00
1-143	5112-200-9720-0	·GAUGE, THICKNESS Jauge d'épaisseur	1	311220-0972-00

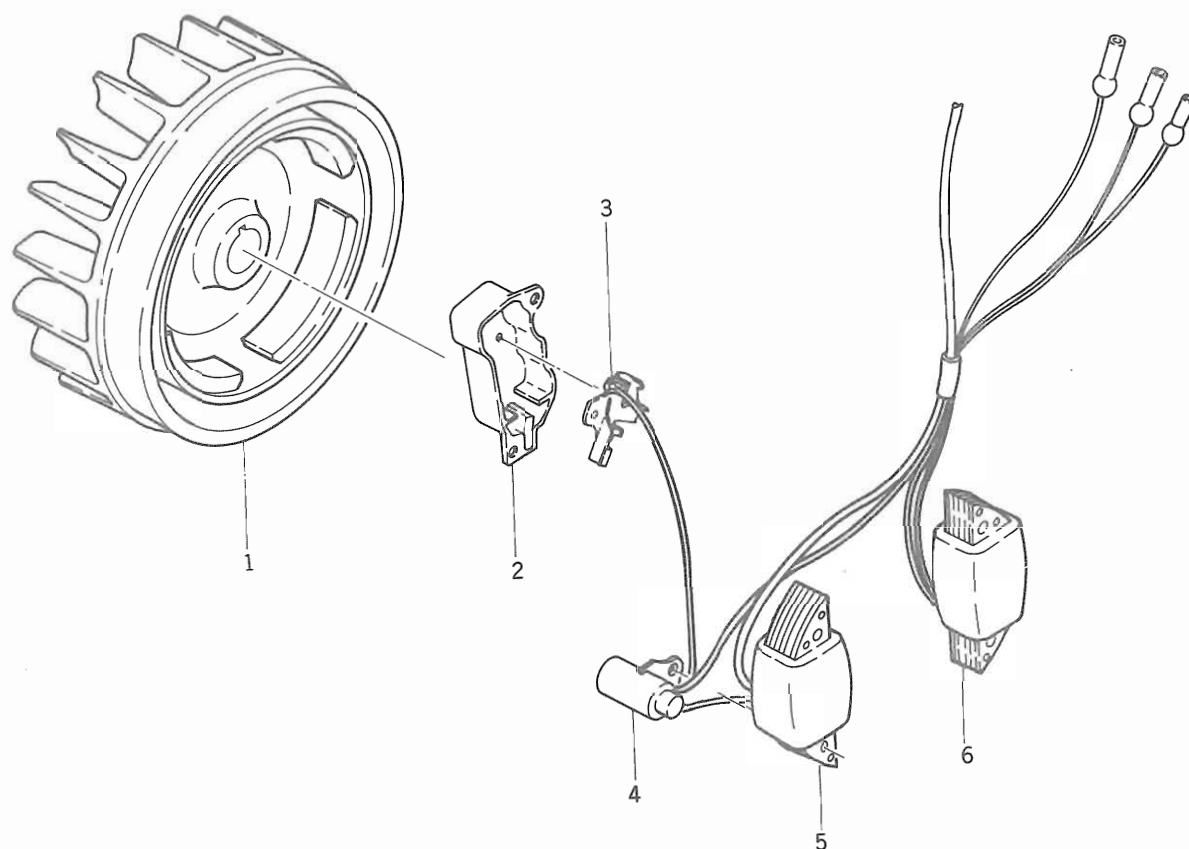
Fig. 2 AIR CLEANER  
Filtre a air



**No. 2**

Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Q'ty Modél & Quant	Remarks Remarques
2- 0-1	5164-911-3100-0	AIR CLEANER ASSY Filtre a air	1	316491-1310-00
2- 1	5164-911-3130-0	·COVER Cloche	1	316491-1313-00
2- 2	5164-911-3120-0	·ELEMENT T=20 Cartouche	1	316491-1312-00
2- 3	5164-911-3140-0	·ELEMENT T=15 Cartouche	1	316491-1314-00
2- 4	5152-501-3270-0	·PLATE Grille	1	315250-1327-00
2- 5	5164-911-3110-0	·CASE Cuve	1	316491-1311-00

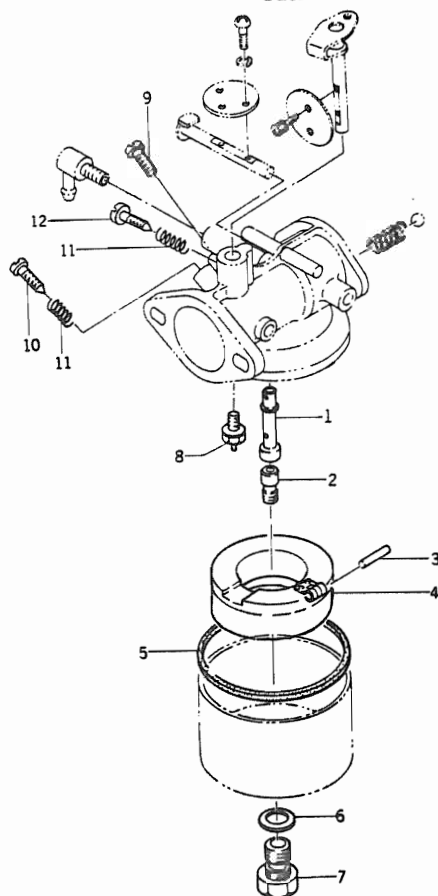
Fig. 3 MAGNETO  
Decanteur



**No. 3**

Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Q'ty Model & Quant	Remarks Remarques
3- 0- 1	5164-918-1100-5	MAGNETO ASSY Volant magnetique	1	316491-8110-05
3- 1	5164-908-1110-0	·FLYWHEEL Rotor	1	316490-8111-00
3- 2	5164-708-4390-0	·COVER Couvercle	1	316470-8439-00
3- 3	5136-018-4400-0	·BREAKER Rupteur	1	313601-8440-00
3- 4	5164-708-4360-0	·CONDENSER Condensateur	1	316470-8436-00
3- 5	5164-918-1230-2	·COIL, IGNITION Bobine d'allum.	1	316491-8123-02
3- 6	5153-728-1240-0	·COIL, LIGHTING Bobine d'eclairage	1	315372-8124-00

Fig. 4 CARBURETOR  
Carburateur



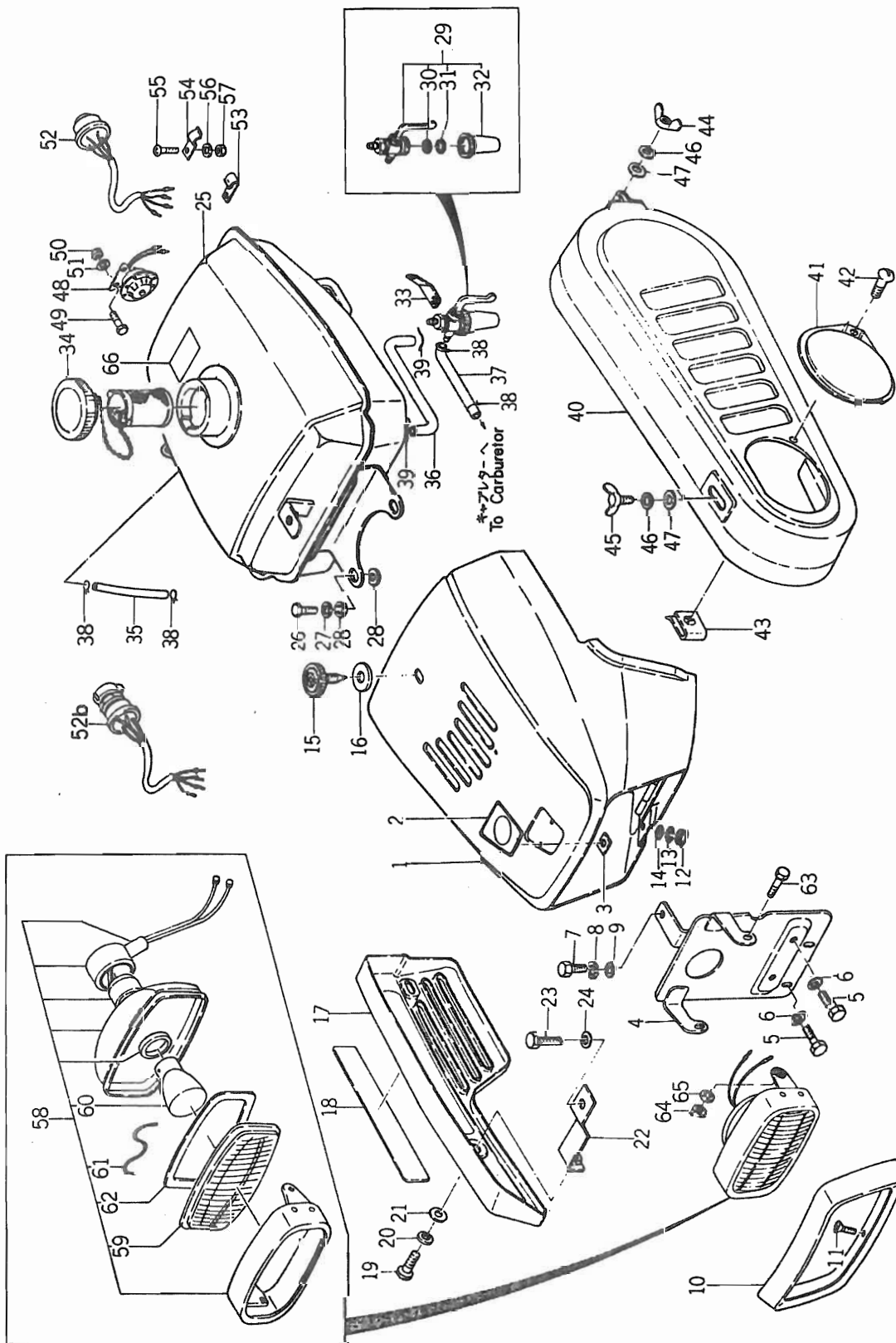
No. 4

Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Q'ty Modél & Quant	Remarks Remarques
4- 0-1	5164-916-1000-0	CARBURETOR ASSY Carburateur	1	316491-6100-00
4- 1	5164-706-1290-0	·NOZZLE, MAIN (#13A) Emulseur	1	316470-6129-00
4- 2	5164-706-1320-0	·JET, MAIN (#87.5) Gicleur princ.	1	316470-6132-00
4- 3	5164-706-1270-0	·PIN, FLOAT Axe	1	316470-6127-00
4- 4	5164-706-1260-0	·FLOAT Flotteur	1	316470-6126-00
4- 5	5131-226-1280-0	·GASKET Joint	1	313122-6128-00
4- 6	5131-226-1800-0	·GASKET Joint	1	313122-6118-00
4- 7	5164-706-1430-0	·HOLDER, MAIN JET Vis	1	316470-6143-00
4- 8	5164-706-1200-0	·VALVE SEAT ASSY Clapet	1	316470-6120-00
4- 9	5136-506-1120-0	·JET, PILOT (#45) Gicleur ralenti	1	313650-6112-00
4-10	5136-506-1140-0	·SCREW, PILOT Vis ralenti	1	313650-6114-00
4-11	5131-226-1160-0	·SPRING Resort	2	313122-6116-00
4-12	5135-506-1151-0	·SCREW Vis	1	313550-6115-10

# CHASSIS

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Fig. 5 BONNET AND FUEL TANK  
Reservoir & capot



Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			KS 650	KS 650D	KS 650E	
5- 1	1365-601-1000-1	BONNET Capot	1			
5- 2	1352-901-0040-0	MARK, F-GEAR Etiquette	1			
5- 3	1317-901-0050-0	NUT, SPEED Ecrou rapid	2			
5- 4	1365-601-2000-0	STAY, BONNET Calandre	1			
5- 5	V20126-080160	BOLT/M8×16 Vis	4			
5- 6	V40116-000800	WASHER, SP/M8 Rondelle frein	4			
5- 7	V20126-100160	BOLT/M10×16 Vis	1			
5- 8	V40116-001000	WASHER, SP/M10 Rondelle frein	1			
5- 9	V41316-000800	WASHER, PL/M8 Rondelle	1			
5-10	1352-601-0010-0	GRILLE, LIGHT Porte de phare	1			
5-11	V10415-600160	SCREW/M6×16 Vis	2			
5-12	V30026-000600	NUT/M6 Ecrou	2			
5-13	V40116-000600	WASHER, SP/M6 Rondelle frein	2			
5-14	V41316-000600	WASHER, PL/M6 Rondelle	2			
5-15	1352-601-0020-0	KNOB, SET Bouton de capot	1			
5-16	1352-601-0030-0	SUPPORT Rondelle d'arrêt	1			
5-17	1365-601-0010-0	COVER, SIDE Capot lateral	1			
5-18	1365-902-0010-0	MARK, SIDE Etiquette	1			
5-19	V11115-600120	SCREW/M6×12 Vis	2			
5-20	V40116-000600	WASHER, SP/M6 Rondelle frein	2			
5-21	V41115-000600	WASHER, PL/M6 Rondelle	2			
5-22	1365-601-3000-0	STAY Support capot	1			
5-23	V20126-080160	BOLT/M8×16 Vis	1			
5-24	V40116-000800	WASHER, SP/M8 Rondelle frein	1			
5-25	1365-606-1000-1	TANK, FUEL Reservoir	1			
5-26	V20126-100200	BOLT/M10×20 Vis	2			
5-27	V40116-001000	WASHER, SP/M10 Rondelle frein	2			
5-28	V41326-001000	WASHER, PL/M10 Rondelle	4			
5-29	1343-600-0510-0	STRAINER ASSY Robinet decanteur	1			
5-30	1337-606-0130-0	·STRAINER Filtre	1			
5-31	1337-606-0140-0	·PACKING, BOWL Joint	1			
5-32	1337-606-0150-0	·BOWL Bol	1			
5-33	1365-606-0011-0	STAY, STRAINER Support	1			
5-34	1338-606-4000-0	CAP, TANK Bouchon de reservoir	1			No. 1-9270
5-34a	1352-600-0531-0	CAP, TANK Bouchon de reservoir	1			No. 9271-
5-35	V73505-080800	PIPE, A/VINYL Conduit	1			For gauge Pour jaugl
5-36	1365-606-0030-0	PIPE, FUEL/200 Conduit	1			Tank to strainer
5-37	1365-606-0040-0	PIPE, FUEL/170 Conduit	1			Strainer to carburetor





Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques	
			KS 650	KS 650D	KS 650E		
5-38	1317-606-0100-0	RING, SNAP PIPE Collet d'axe	4				
5-39	V59013-090900	WIRE/0.9×90 Fil	2				
5-40	1365-611-1000-1	COVER, BELT Carter de courroies	1			No. 1-14971	
5-41	1365-611-0010-0	CAP, COVER Carter de courroies	1				
5-42	V10016-600100	SCREW/M6×10 Vis	1				
5-43	1365-611-0020-0	NUT, SPEED/M6 Ecroû rapide	1				
5-44	V37016-000800	NUT, WING/M8 Ecroû a oreilles	1				
5-45	V27016-080150	BOLT, WING/M8×15 Vis a oreilles	1				
5-46	V40116-000800	WASHER, SP/M8 Rondelle frein	2				
5-47	V41316-000800	WASHER, PL/M8 Rondelle	2				
5-48	1317-621-0011-0	HORN UNIT Avertisseur	1				No. 1-3240
5-49	V20026-060120	BOLT/M6×12 Vis	2				No. 1-3240
5-50	V30026-000600	NUT/M6 Ecroû	2				
5-51	V40116-000600	WASHER, SP/M6 Rondelle frein	2				
5-52	1365-600-0510-0	SWITCH, MAIN ASSY Contacteur	1			No. 1-3240	
5-52a	1365-600-0511-0	SWITCH, MAIN ASSY Contacteur	1			No. 3241-6470	
5-52b	1365-600-0512-0	SWITCH, MAIN ASSY Contacteur	1			No. 6471-	
5-53	1317-621-0020-0	CLIP, LEAD WIRE Agrafe	3				
5-54	1352-621-0010-0	CLAMP Agrafe	1				
5-55	V11116-600120	SCREW/M6×12 Vis	1				
5-56	V40116-000600	WASHER, SP/M6 Rondelle frein	1				
5-57	V30026-000600	NUT/M6 Ecroû	1				
5-58	1324-600-0520-0	LAMP, HEAD Phare	1				
5-59	1317-621-0090-0	·LENS, HEAD LAMP Glace	1				
5-60	1306-621-0010-0	·BULB/6V-15/15W Ampoule	1				
5-61	1317-621-0110-0	·SPRING, CLAMP Ressort	4				
5-62	1317-621-0120-0	·PACKING, LENS Joint	1				
5-63	V20026-060160	BOLT/M6×16 Vis	2				
5-64	V30026-000600	NUT/M6 Ecroû	2				
5-65	V40116-000600	WASHER, SP/M6 Rondelle frein	2				
5-66	2706-701-0140-0	MARK Etiquette	1			No. 12771-	

Fig. 6 FRAME AND FENDER  
Longeron & garde-boue

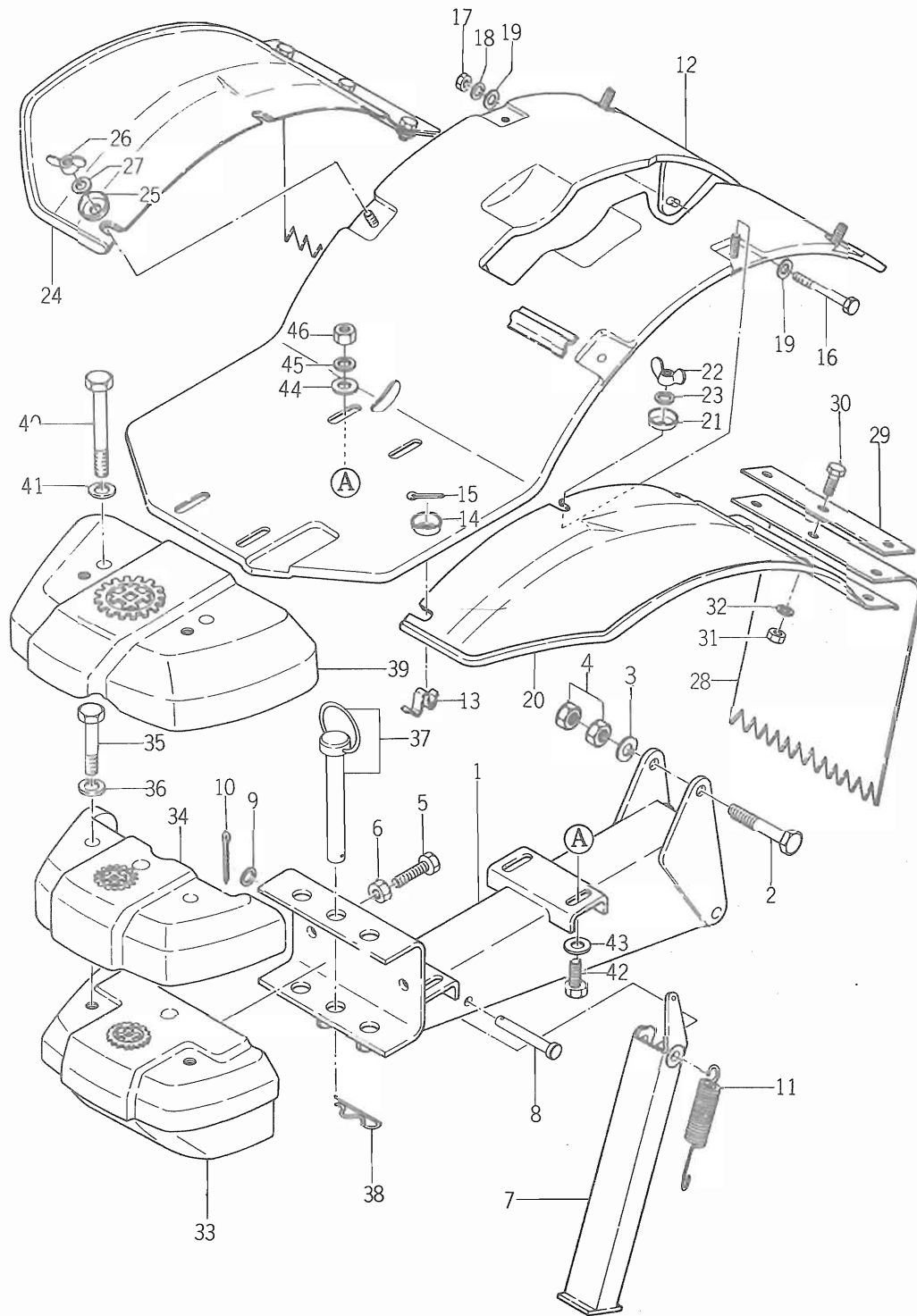
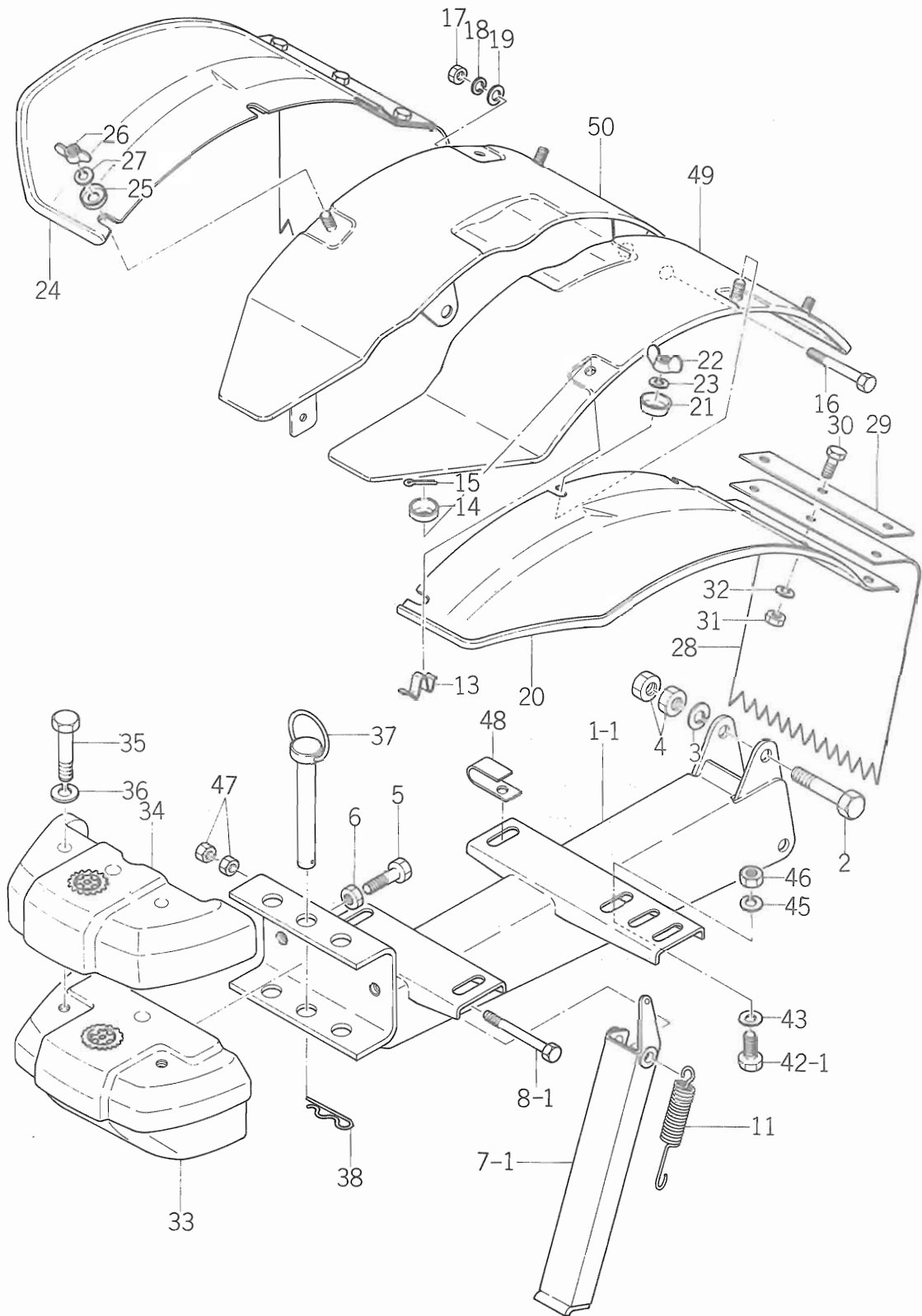


Fig. 6 FRAME AND FENDER  
Longeron & garde-boue



# No. 6

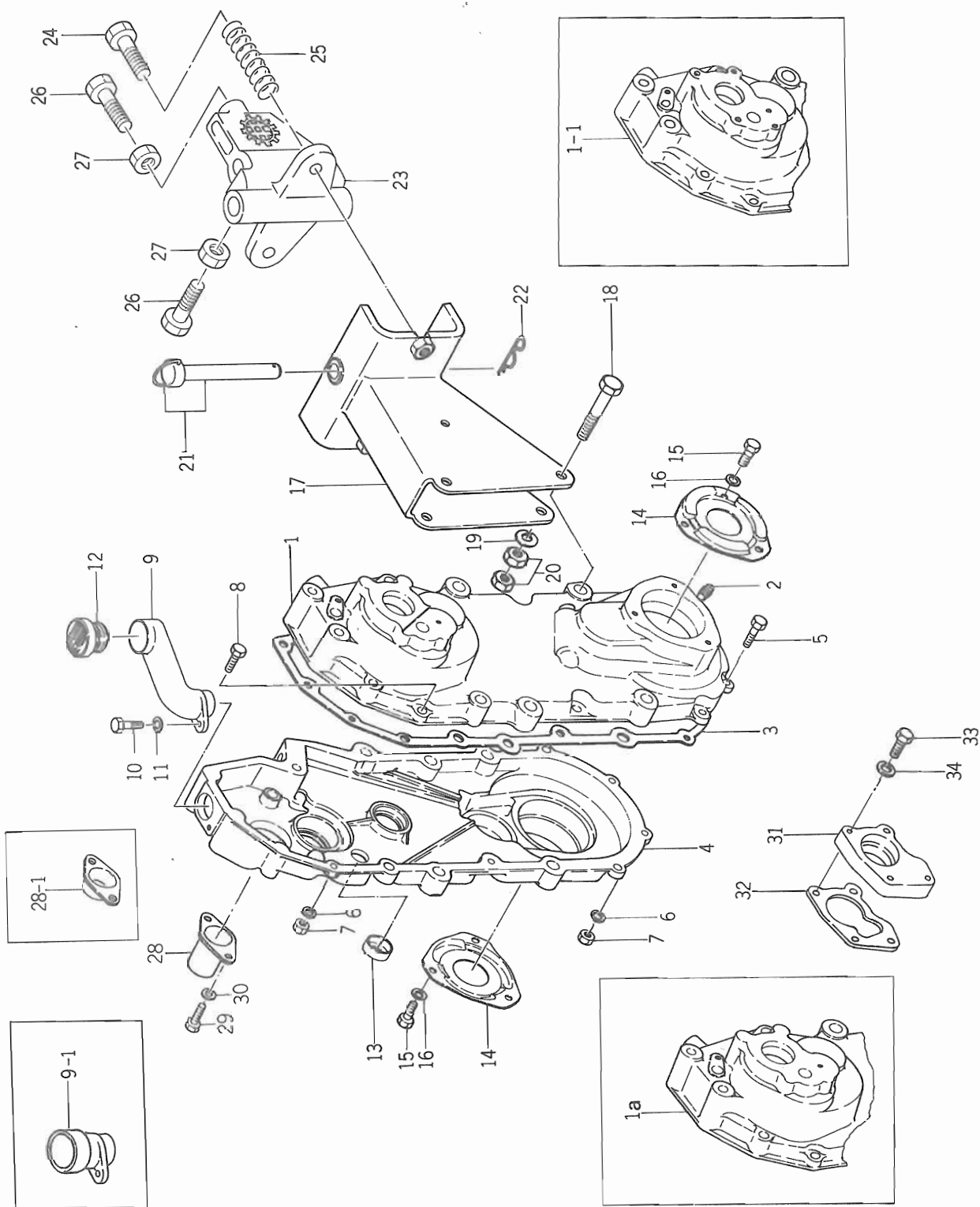
Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Qty Modél & Quant			Remarks Remarques
			KS 650	KS 650D	KS 650E	
6- 1	1365-101-1000-0	FRAME, F. Longeron	1			
6- 1-1	1368-101-1000-0	FRAME, F. Longeron		1	1	
6- 2	V20126-120850	BOLT/M12×85 Vis	2	2	2	
6- 3	V40116-001200	WASHER, SP/M12 Rondelle frein	2	2	2	
6- 4	V30226-001200	NUT/M12 Ecrou	4	4	4	
6- 5	W20126-100350	BOLT/M10×35 S=35 Vis	2	2	2	
6- 6	V30026-001000	NUT/M10 Ecrou	2	2	2	
6- 7	1352-106-1000-2	STAND Bequille	1			
6- 7-1	1368-106-1000-0	STAND Bequille		1	1	
6- 8	1352-106-0010-0	PIN/10×59 Axe de bequille	1			
6- 8-1	V20126-100800	BOLT/M10×80 Vis		1	1	
6- 9	V41316-001000	WASHER, PL/M10 Rondelle	1			
6-10	V50015-250200	PIN, SPLIT/2.5×20 Goupille fendue	1			
6-11	1352-106-0020-0	SPRING, STAND Resort	1	1	1	
6-12	1365-616-1000-1	FENDER Garde-boue	1			No. 1-15800
6-12a	1365-616-1001-1	FENDER Garde-boue	1			No. 15801-
6-13	1352-616-0010-0	SPRING, PLATE Clip	2	2	2	
6-14	1352-616-0020-0	WASHER, CONE Rondelle	2	2	2	
6-15	V50015-300150	PIN, SPLIT/3×15 Goupille fendue	2	2	2	
6-16	V20126-080800	BOLT/M8×80 Vis	1	2	2	
6-17	V30026-000800	NUT/M8 Ecrou	1	2	2	
6-18	V40116-000800	WASHER, SP/M8 Rondelle frein	1	2	2	
6-19	V41316-000800	WASHER, PL/M8 Rondelle	2	2	2	
6-20	1365-616-2000-1	FENDER, SUB LH Garde-boue aux G.	1	1	1	
6-21	1352-616-0020-0	WASHER, CONE Rondelle	2	2	2	
6-22	V37116-000800	NUT, WING/M8 Ecrou a oreilles	2	2	2	
6-23	V40116-000800	WASHER, SP/M8 Rondelle frein	2	2	2	
6-24	1365-616-3000-1	FENDER, SUB RH Garde-boue aux D.	1	1	1	
6-25	1352-616-0020-0	WASHER, CONE Rondelle	2	2	2	
6-26	V37116-000800	NUT, WING/M8 Ecrou a oreilles	2	2	2	
6-27	V40116-000800	WASHER, SP/M8 Rondelle frein	2	2	2	
6-28	1352-616-0030-0	GUARD, MUD Bavette	2	2	2	
6-29	1352-616-0040-0	PLATE, SET Barrette	2	2	2	
6-30	V20026-060120	BOLT/M6×12 Vis	6	6	6	
6-31	V30026-000600	NUT/M6 Ecrou	6	6	6	
6-32	V40116-000600	WASHER, SP/M6 Rondelle frein	6	6	6	
6-33	1352-931-0010-0	WEIGHT, F·A Contrepoids	1	1	1	} DE, DHE ..... ★ E, EE, EHE ... ★
6-34	1352-931-0020-0	WEIGHT, F·B Contrepoids	1	1	1	

Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			KS 650	KS 650D	KS 650E	
6-35	V20126-120600	BOLT/M12×60 Vis	2	2	2	} DE, DHE ..... ★ E, EE, EHE ... ★
6-36	V40116-001200	WASHER, SP Rondelle frein	2	2	2	
6-37	1301-100-9010-0	PIN, KING ASSY Broche	1	1	1	
6-38	1305-931-0030-0	PIN, HAIR Attache beta	1	1	1	
6-39	1352-931-0030-0	WEIGHT, F·C Contrepoids	1			★
6-40	V20126-120950	BOLT/M12×95 Vis	2			★
6-41	V40116-001200	WASHER, SP/M12 Rondelle frein	2			★
6-42	V20126-100450	BOLT/M10×45 Vis	4			
6-42-1	V20126-100350	BOLT/M10×35 Vis		4	4	
6-43	1365-121-0050-0	WASHER/10×20×2 Rondelle	4	4	4	
6-44	V41316-001000	WASHER, PL/M10 Rondelle	4			
6-45	V40116-001000	WASHER, SP/M10 Rondelle frein	4	4	4	
6-46	V30026-001000	NUT/M10 Erou	4	4	4	
6-47	V30226-001000	NUT/M10 Erou		2	2	
6-48	1404-621-0280-0	CLAMP, WIRE HARNESS C Attache		1	1	ENo. 1-14970
6-48a	1317-621-0020-0	CLIP, LEAD WIRE Agrafe			1	ENo. 14971 -
6-49	1368-616-1001-1	FENDER LH Garde boue		1	1	
6-50	1368-616-2001-1	FENDER RH Garde boue		1	1	

Fig. 7

# MAIN GEAR CASE

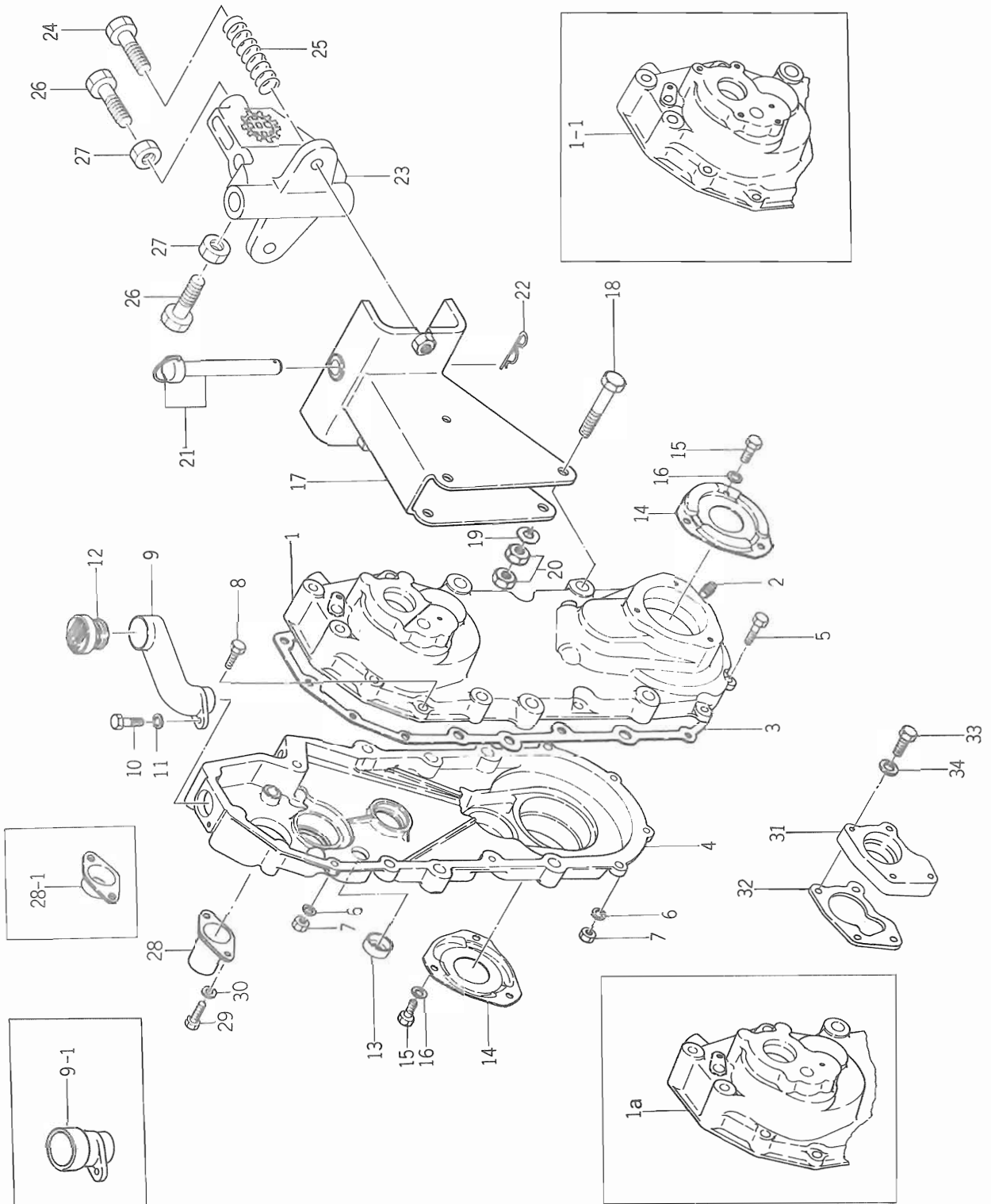
Boitier de reducteur



Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			KS 650	KS 650D	KS 650E	
7- 1	1365-216-0010-0	CASE, MAIN GEAR LH Coquille G.	1		1	{ No. 1-3200 ENo. 1-7370
7- 1a	1365-216-0011-0	CASE, MAIN GEAR LH Coquille G.	1		1	{ No. 3201-15800 ENo. 7371- 51. 10. 1
7- 1b	1365-216-0012-0	CASE, MAIN GEAR LH Coquille G.	1			No. 15801-
7- 1-1	1371-216-0010-0	CASE, MAIN GEAR LH Coquille G.		1		For KS650-D DNo. 1-103900
7- 1-1a	1371-216-0011-0	CASE, MAIN GEAR LH Coquille G.		1	1	DNo. 103901- E51. 10. 1
7- 2	V78130-000060	PLUG / PT3/8 Bouchon	1	1	1	
7- 3	1352-216-0020-0	PACKING, GEAR CASE Joint	1	1	1	{ No. 1-15800 DNo. 1-103900 E51. 10. 1
7- 3a	1365-216-0050-0	PACKING, GEAR CASE Joint	1	1	1	{ No. 15801- DNo. 103901- E51. 10. 1
7- 4	1365-216-0020-0	CASE, MAIN GEAR RH Coquille D.	1		1	{ No. 1-3200 ENo. 1-7370
7- 4a	1365-216-0021-0	CASE, MAIN GEAR RH Coquille D.	1	1	1	{ No. 3201-15800 DNo. 1-103900 ENo. 7371- 51. 10. 1
7- 4b	1365-216-0022-0	CASE, MAIN GEAR RH Coquille D.	1	1	1	{ No. 15801- DNo. 103901- E51. 10. 1
7- 5	V20126-080250	BOLT/M8×25 Vis	6	6	6	
7- 6	V40116-000800	WASHER, SP/M8 Rondelle frein	7	7	7	
7- 7	V30026-000800	NUT/M8 Ecrou	7	7	7	
7- 8	V20126-080350	BOLT/M8×35 Vis	1	1	1	
7- 9	1352-216-0040-1	PIPE, OIL Goulot	1			
7- 9-1	1368-216-0010-0	PIPE, OIL Goulot		1	1	
7-10	V20026-060160	BOLT/M6×16 Vis	1	1	1	
7-11	V40116-000600	WASHER, SP/M6 Rondelle frein	1	1	1	
7-12	7951-103-1010-0	CAP, OIL/30 Bouchon	1		1	{ No. 1-4540 ENo. 1-4540
7-12a	7954-205-1010-0	CAP, OIL/30 Bouchon	1	1	1	{ No. 4541- DNo. 1- ENo. 4541-
7-13	1352-216-0050-0	LEVEL, OIL Mouchard	1	1	1	
7-14	1365-216-0030-0	METAL, WHEEL Flasque	2	2	2	
7-15	V20026-060120	BOLT/M6×12 Vis	6	6	6	
7-16	V40116-000600	WASHER, SP/M6 Rondelle frein	6	6	6	
7-17	1365-930-1000-0	HITCH, R. Attelage AR	1	1	1	
7-18	V20146-120750	BOLT/M12×75 Vis	2	2	2	
7-19	V40116-001200	WASHER, SP/M12 Rondelle frein	2	2	2	
7-20	V30226-001200	NUT/M12 Ecrou	4	4	4	GE, GHE, R
7-21	1301-100-9010-0	PIN, KING ASSY Broche	1	1	1	
7-22	1305-931-0030-0	PIN, HAIR Attache beta	1	1	1	
7- 0-1	8057-006-0000-0	HITCH, CULTI ASSY Attache culti ensemble	1	1	1	{ GE, GHE, R ... ★ 650D ... ★ E ..... ★
7-23	8057-006-0010-0	·HITCH, CULTI Attache culti	1	1	1	
7-24	8057-006-0020-0	·BOLT Vis	2	2	2	GE, GHE R .....★ 650D .....★ E .....★
7-25	8057-006-0030-0	·SPRING, LOCK Amortisseur	2	2	2	
7-26	V20126-120400	·BOLT/M12×40 S=35 Vis	2	2	2	
7-27	V30226-001200	·NUT/M12 Ecrou	2	2	2	
7-28	1365-216-0040-0	CAP, SHAFT/30×50 Embout	1	1	1	{ No. 8971- DNo. 1- ENo. 7371-

Fig. 7

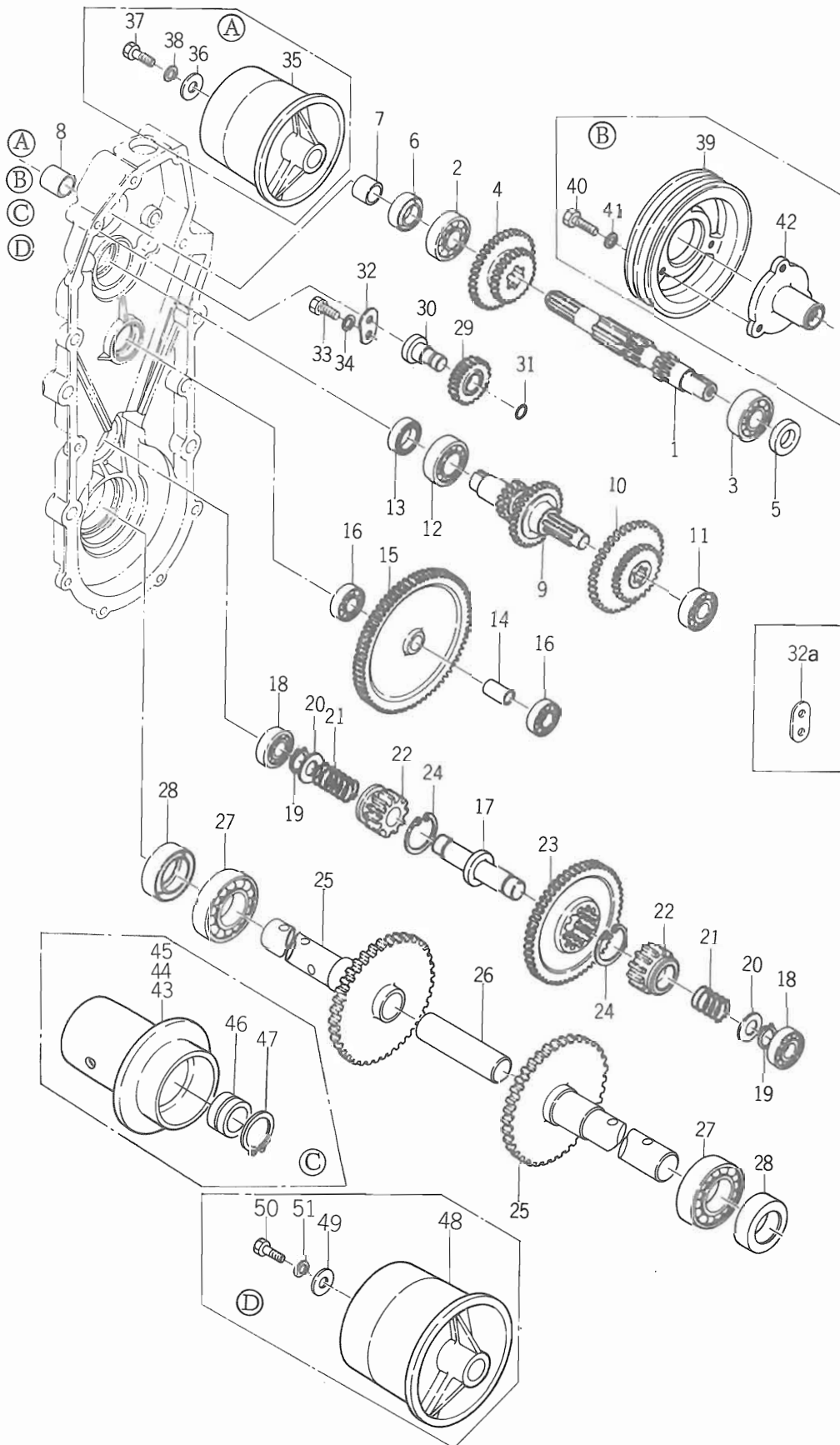
MAIN GEAR CASE  
Boitier de reducteur





Ref No. Réf N°	Parts No. Pièces N°	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			K S 6 5 0	K S 6 5 0 D	K S 6 5 0 E	
7-28-1	1365-701-0050-0	COVER, SHAFT Embout	1	1		No. 14971-
7-29	V20026-060100	BOLT/M6×10 Vis	2	2	2	} No. 8971- DNo. 1- ENo. 7371-
7-30	V40116-000600	WASHER, SP/M6 Rondelle frein	2	2	2	
7-31	1368-216-0020-0	METAL, MAIN SHAFT Flasque			1	} No. 15801-
7-32	1371-211-0021-0	PACKING, CASE Joint			1	
7-33	V20126-080250	BOLT/M8×25 Vis			4	
7-34	V40116-000800	WASHER, SP/M8 Rondelle frein			4	

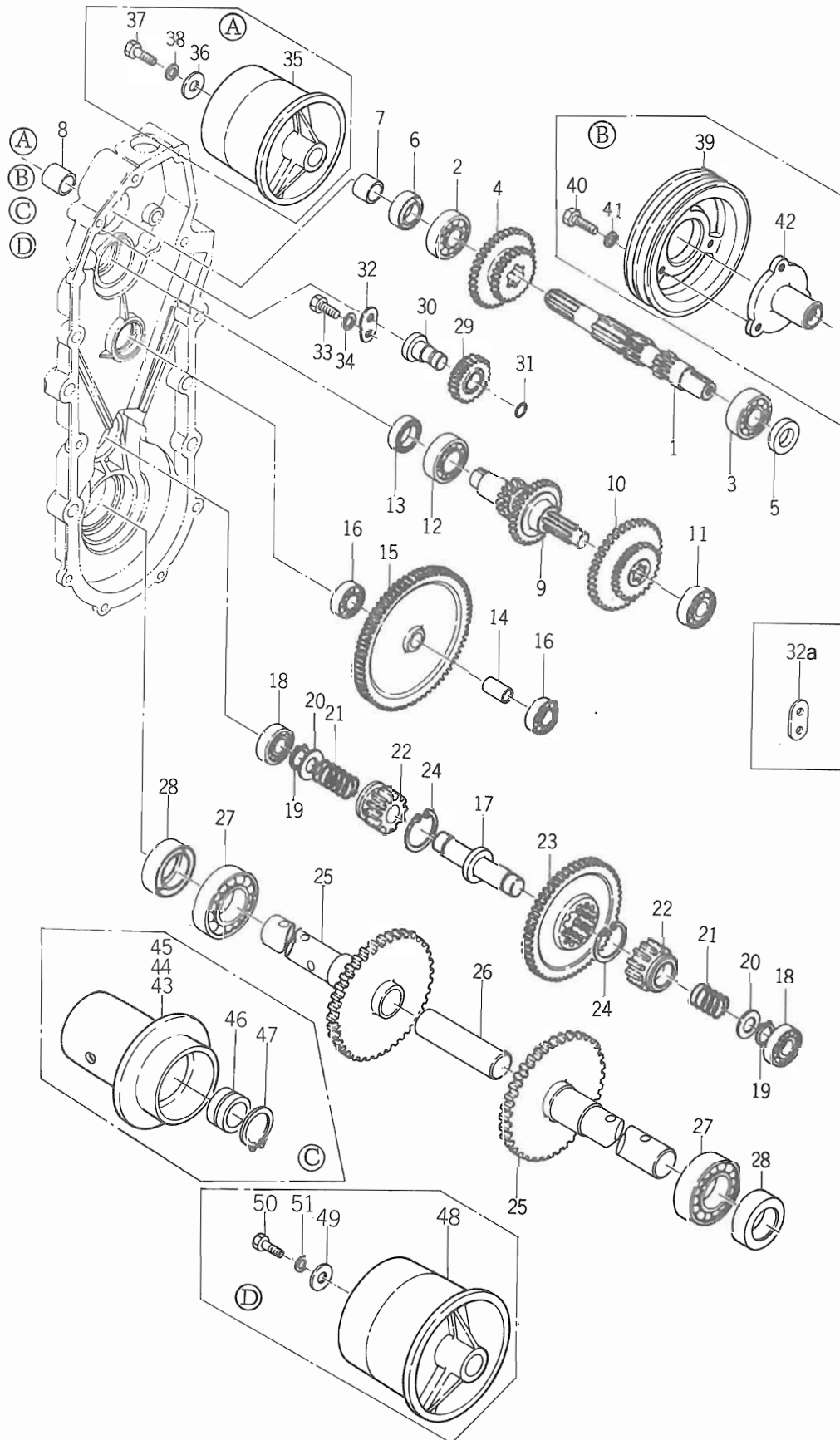
Fig. 8 TRANSMISSION GEAR  
Reducteur



Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			K S 6 5 0	K S 6 5 0 D	K S 6 5 0 E	
8- 1	1352-217-0010-0	SHAFT, MAIN Arbre primaire	1	1	1	
8- 2	V60011-063040	BEARING, RB/6304 Roulement	1	1	1	
8- 3	V60011-620450	BEARING, RB/6204 Roulement	1	1	1	
8- 4	1352-217-0020-0	GEAR, MAIN SHIFT/25-39T Baladeur	1	1	1	
8- 5	1340-217-0040-0	SEAL, OIL/TC22357 Bague d'étanchéité	1	1	1	
8- 6	1352-217-0030-0	SEAL, OIL/TC25358 Bague d'étanchéité	1	1	1	
8- 7	1352-217-0040-0	BUSH, SEAL Cousinet	1	1	1	
8- 8	V73519-230420	PIPE/VINYL Cousinet	1		1	{ No. 1-8970 ENo. 1-7370
8- 9	1352-219-1000-0	SHAFT, SHIFT Arbre secondaire	1	1	1	
8-10	1352-219-0010-0	GEAR, SHIFT/26-45T Baladeur	1		1	No. 1-15800
8-10a	1365-219-0010-0	GEAR, SHIFT/36-45T Baladeur	1	1	1	No. 15801-
8-11	V60011-062030	BEARING, RB/6203 Roulement	1	1	1	
8-12	V60011-620450	BEARING, RB/6204 Roulement	1	1	1	
8-13	1340-217-0040-0	SEAL, OIL/TC22357 Bague d'étanchéité	1	1	1	
8-14	1352-222-0010-0	PIN, COUNTER GEAR Axe de pignon fou	1	1	1	
8-15	1352-222-0020-0	GEAR, IDLE/72T Pignon fou	1	1	1	
8-16	V60011-062020	BEARING, RB/6202 Roulement	2	2	2	
8-17	1365-224-0010-0	SHAFT, WHEEL PINION Arbre de clabots	1	1	1	
8-18	V60011-063040	BEARING, RB/6304 Roulement	2	2	2	
8-19	V70414-002000	RING, SNAP/C 20 Collet d'axe	2	2	2	
8-20	1365-224-0020-0	WASHER Rondelle	4	4	4	2 pieces use for No. 1-3200
8-21	1352-224-0020-0	SPRING, PRESS/35 Ressort de pression	2	2	2	
8-22	1365-224-0030-0	PINION, WHEEL/11T Clabot	2	2	2	
8-23	1352-224-0040-0	GEAR, SIDE CLUTCH/62T Roue de clabotage	1	1	1	
8-24	V70514-003500	RING, SNAP/C 35 Collet d'axe	2	2	2	
8-25	1365-225-1000-0	SHAFT, WHEEL Fusse	2	2	2	
8-26	1310-225-0050-0	PIN, WHEEL SHAFT Arbre de roues	1	1	1	
8-27	V60011-062080	BEARING, RB/6208 Roulement	2	2	2	
8-28	1365-225-0010-0	SEAL, OIL/AQ6952E Bague d'étanchéité	2	2	2	
8-29	1352-226-1000-0	GEAR, BACK/22T Pignon de M AR	1	1	1	
8-30	1352-226-0010-0	PIN, BACK GEAR Axe de M AR	1	1	1	
8-31	V72010-240100	O-RING/P10A Joint torique	1	1	1	
8-32	1338-216-0070-0	PLATE, LOCK B Plaque arretoir	1		1	No. 1-15800
8-32a	1365-226-0010-0	PLATE, LOCK Plaque arretoir	1	1	1	No. 15801-
8-33	V20026-060120	BOLT/M6×12 Vis	2	2	2	
8-34	V40116-000600	WASHER, SP/M6 Rondelle frein	2	2	2	
8-35	1352-917-0010-0	PULLEY/100 Poulie	1	1	1	
8-36	1324-205-0020-0	WASHER Rondelle	1	1	1	

Fig. 8

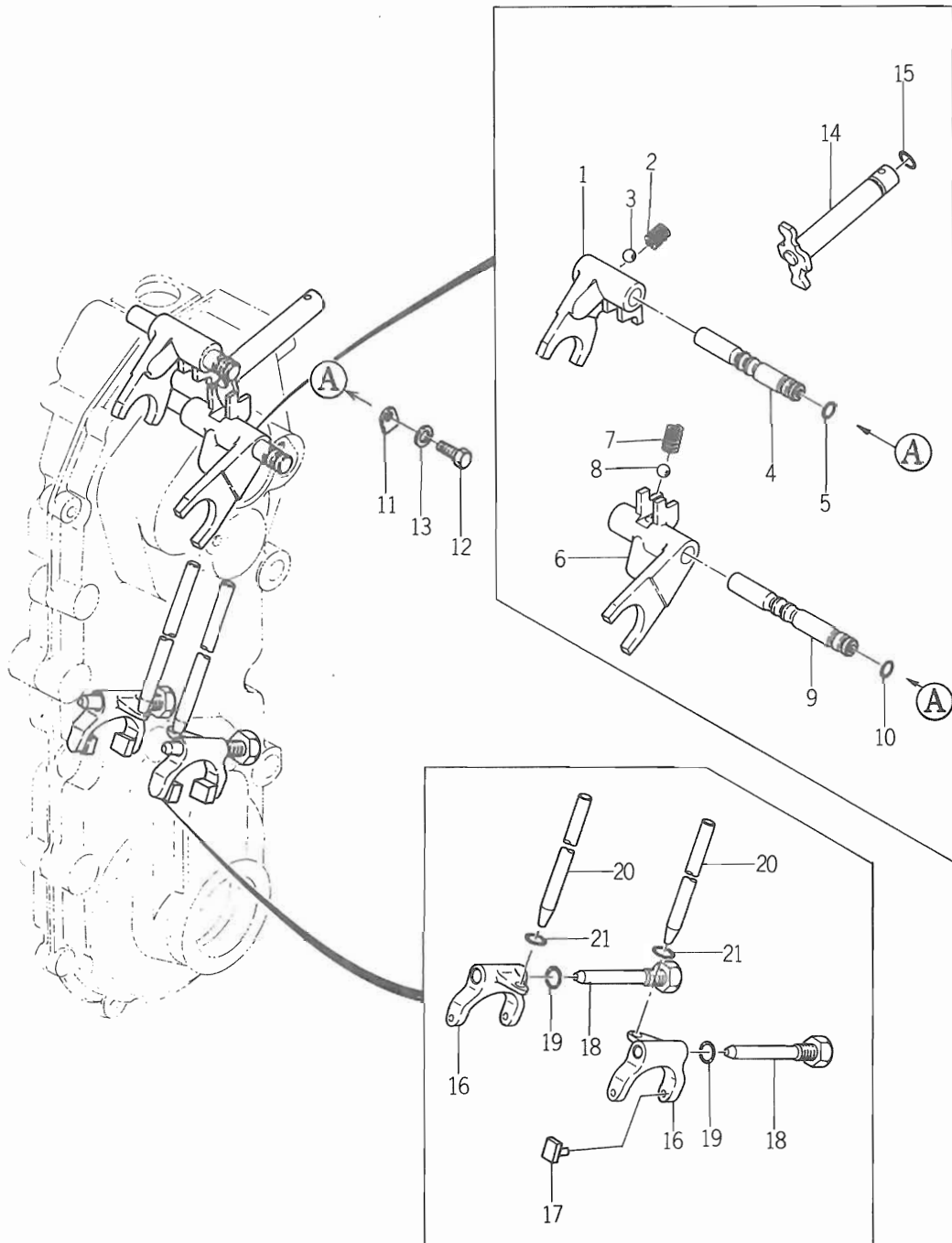
TRANSMISSION GEAR  
Reducteur



Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			KS 650	KS 650D	KS 650E	
8-37	V20126-080200	BOLT/M8×20 Vis	1	1	1	
8-38	V40116-000800	WASHER, SP/M8 Rondelle frein	1	1	1	
8-39	1352-917-0030-0	PULLEY, V/2-140 Poulie trapezoidale	1	1		
8-40	V20126-080200	BOLT/M8×20 Vis	3	3		
8-41	V40116-000800	WASHER, SP/M8 Rondelle frein	3	3		
8-42	1352-917-0040-0	BOSS, PULLEY Moyeu de poulie	1	1		
8-43	1366-917-0010-0	PULLEY/75 Poulie	1	1		
8-44	1366-917-0020-0	PULLEY/90 Poulie	1	1		
8-45	1366-917-0030-0	PULLEY/100 Poulie	1	1		
8-46	1371-217-0010-0	COLLAR Collier	1	1		
8-47	1371-217-0020-0	RING, SNAP/C WR47 Collet d'axe	1	1		
8-48	1352-917-0050-0	PULLEY/140 Poulie	1			
8-49	1324-205-0020-0	WASHER Rondelle	1			
8-50	V20126-080200	BOLT/M8×20 Vis	1			
8-51	V40116-000800	WASHER, SP/M8 Rondelle frein	1			

Fig. 9

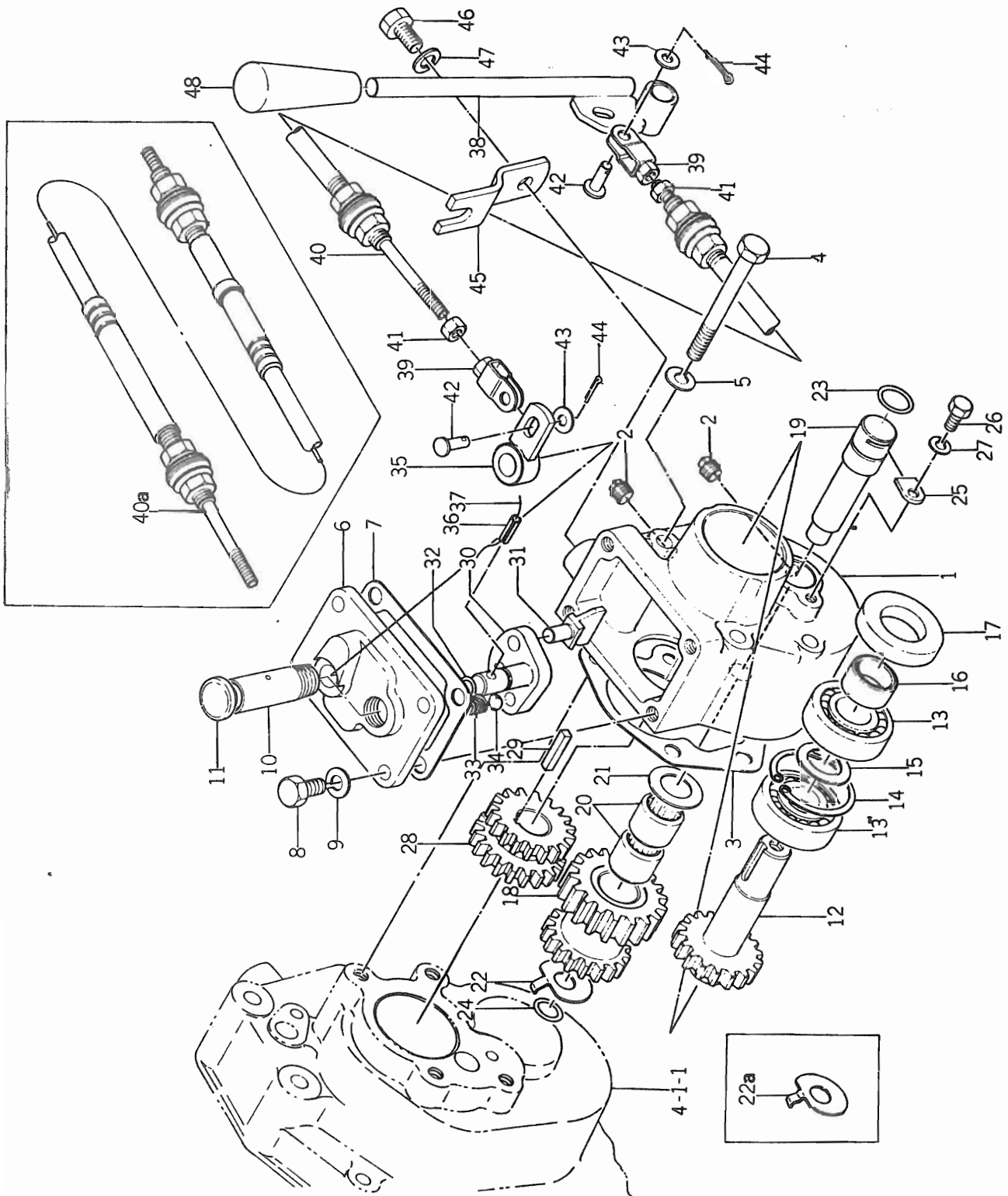
SHIFTER  
Fourchettes



Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			KS 650	KS 650D	KS 650E	
9- 1	1352-229-0010-0	SHIFTER, MAIN SHIFT Fourchette de M AV	1	1	1	
9- 2	1302-225-0030-0	SPRING, SHIFTER Ressort de verrouillage	1	1	1	
9- 3	V68010-000100	BALL, STEEL Bille de verrouillage	1	1	1	
9- 4	1352-229-0020-0	STAY, MAIN SHIFTER Axe de fourchette	1	1	1	
9- 5	V72010-190090	O-RING/P9 Joint torique	1	1	1	
9- 6	1352-229-0030-0	SHIFTER, BACK Fourchette de M AR	1	1		{ No. 1-15800 DNo. 1-103900 { No. 15801- DNo. 103901-
9- 6a	1352-229-0031-0	SHIFTER, BACK Fourchette de M AR	1	1	1	
9- 7	1302-225-0030-0	SPRING, SHIFTER Ressort de verrouillage	1	1	1	
9- 8	V68010-000100	BALL, STEEL Bille de verrouillage	1	1	1	
9- 9	1352-229-0040-0	STAY, BACK SHIFTER Axe de fourchette	1	1	1	
9-10	V72010-190090	O-RING/P9 Joint torique	1	1	1	
9-11	1352-229-0050-0	PLATE, STAY SET Butée	2	2	2	
9-12	V20026-060120	BOLT/M6×12 Vis	2	2	2	
9-13	V40116-000600	WASHER, SP/M6 Rondelle frein	2	2	2	
9-14	1352-229-1000-0	ARM, SHIFT Selecteur	1	1	1	
9-15	V72010-240160	O-RING/P16 Joint torique	1	1	1	
9-16	1365-229-0010-0	SHIFTER, SIDE CLUTCH Fourchette de clabotage	2	2	2	
9-17	2703-101-0200-0	COLLAR, SHIFTER Griffe de frottement	4	4	4	
9-18	1352-229-0060-0	PIN, SIDE CLUTCH Pivot	2	2	2	
9-19	V72010-240100	O-RING/P10A Joint torique	2	2	2	
9-20	1352-229-0070-0	ROD, SIDE CLUTCH Doigt	2	2	2	
9-21	V72010-190100	O-RING/P10 Joint torique	2	2	2	

Fig. 10

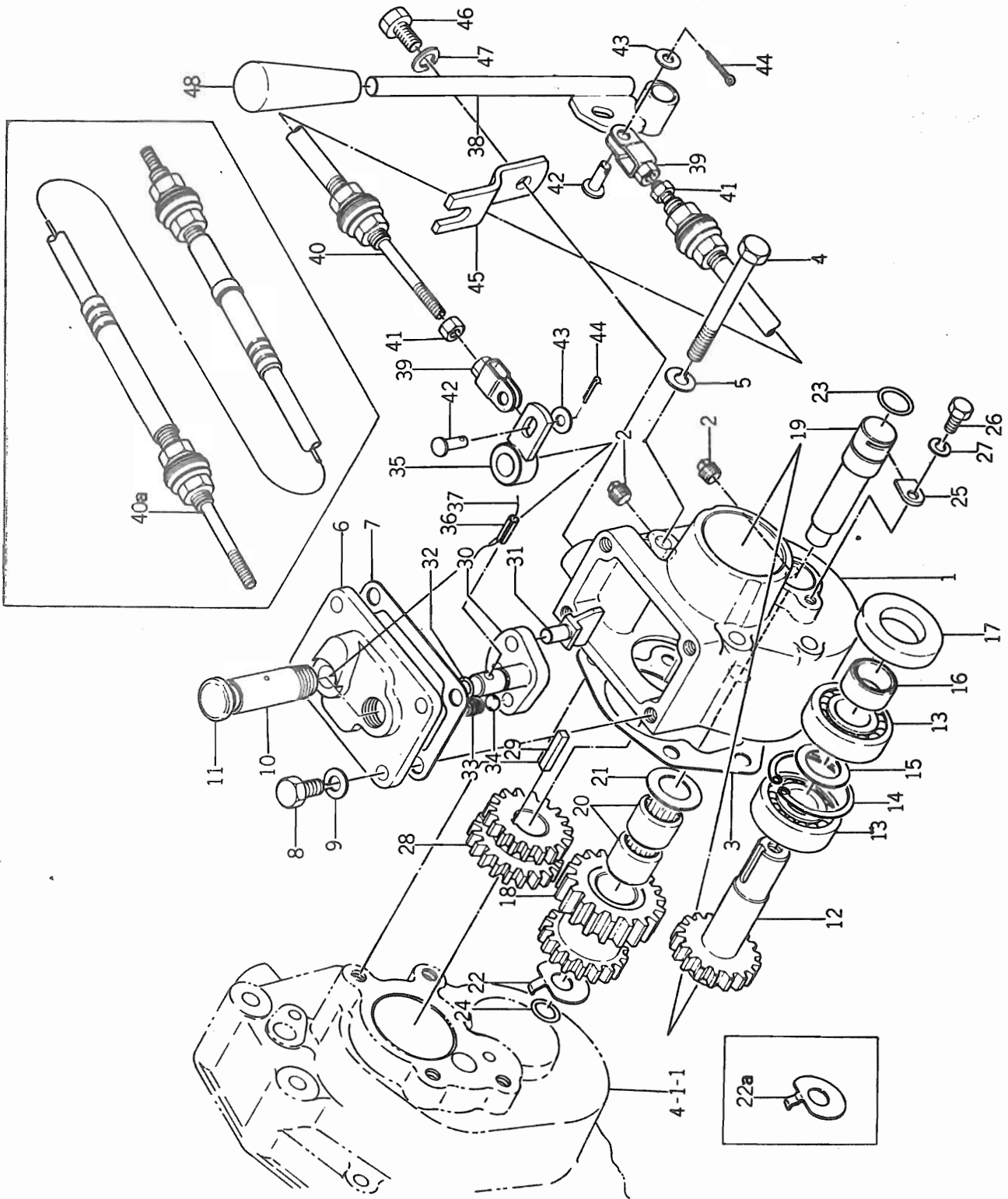
SUB TRANSMISSION  
Boîte de vitesses sub.





Ref No. Réf No.	Parts No. Pièces No.	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			KS 650	KS 650D	KS 650E	
10- 1	1371-211-0010-0	CASE, SUB TRANSMISSION Coquille		1		DNo. 1-15800
10- 1a	1371-211-0011-0	CASE, SUB TRANSMISSION Coquille		1		DNo. 15801-
10- 2	V78130-000020	PLUG Bouchon		2		
10- 3	1371-211-0020-0	PACKING, CASE Joint		1		DNo. 1-15800
10- 3a	1371-211-0021-0	PACKING, CASE Joint		1		DNo. 15801-
10- 4	V20126-080750	BOLT/M8 × 75 Vis		4		
10- 5	V40116-000800	WASHER, SP/M8 Rondelle frein		4		
10- 6	1371-211-0030-0	COVER, SUB CASE Sous-cathe		1		
10- 7	1371-211-0040-0	PACKING, COVER Joint		1		
10- 8	V20126-080200	BOLT/M8 × 20 Vis		4		
10- 9	V40126-000800	WASHER, SP/M8 Rondelle frein		4		
10-10	1371-211-0050-0	PIPE, BREATHER Tubulure		1		
10-11	1340-211-0051-0	CAP, OIL Bouchon		1		
10-12	1371-211-0060-0	SHAFT, PULLEY Arbre		1		
10-13	V60011-062040	BEARING, RB/6204 Roulement		2		
10-14	V70310-004700	RING, SNAP/B 47 Collet d'axe		1		
10-15	1371-211-0070-0	WASHER/21 × 30 × 2 Rondelle		1		
10-16	1352-217-0040-0	BUSH, SEAL Cousinnet		1		
10-17	V74412-547080	SEAL, OIL/TC25478 Bague d'étanchéité		1		
10-18	1371-211-0080-0	GEAR, SUB COUNTER/17-20T Pignon		1		
10-19	1371-211-0090-0	SHAFT, SUB COUNTER Arbre		1		
10-20	V65341-624200	BEARING, NR/TA1620 Roulement		2		
10-21	1371-211-0100-0	WASHER/17 × 30 × 2 Rondelle		1		
10-22	1371-211-0110-0	WASHER, LOCK Rondelle		1		DNo. 1-15800
10-22a	1371-211-0111-0	WASHER, LOCK Rondelle		1		DNo. 15801-
10-23	V72010-240160	O-RING Joint torique		1		
10-24	1371-211-0150-0	O-RING/S12 Joint torique		1		
10-25	1371-211-0120-0	PLATE, SET Plaque		1		
10-26	V20026-060120	BOLT/M6 × 12 Vis		1		
10-27	V40116-000600	WASHER, SP/M6 Rondelle frein		1		
10-28	1371-211-0130-0	GEAR, SUB SHIFT/17-19T Pignon		1		
10-29	1317-201-0040-0	KEY, PULLEY Clavette		1		
10-30	1371-211-1000-0	ARM, SUB SHIFT Selecteur		1		
10-31	1371-211-0140-0	SHIFTER, SUB Fourchette		1		
10-32	V72010-190090	O-RING/P9 Joint torique		1		
10-33	1302-225-0030-0	SPRING, SHIFTER Ressort de verrouillage		1		
10-34	V68010-000100	BALL, STEEL Bille de verrouillage		1		
10-35	1371-211-2000-0	ARM, SUB		1		

Fig. 10 SUB TRANSMISSION  
Boite de vitesses sub.



Ref No. Réf N°	Parts No. Pièces N°	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			Ks 650	Ks 650D	Ks 650E	
10-36	V58014-050240	PIN, SPRING/5×24 Goupille elastique			1	
10-37	V59013-090700	WIRE/0.9×70 Fil			1	
10-38	1371-401-2000-0	LEVER, SUB SHIFT Lever			1	
10-39	1371-401-3000-0	YOKE Chape			2	
10-40	1371-401-0010-0	WIRE, SUB SHIFT ASSY Cable			1	DNo. 1-114150
10-40a	1371-401-0011-0	WIRE, SUB SHIFT ASSY Cable			1	DNo. 114151-
10-41	V30026-000600	NUT/M6 Erou			2	
10-42	3502-201-0040-0	PIN, JOINT Goupille			2	
10-43	V41316-000600	WASHER, PL/M6 Rondelle			2	
10-44	V50015-200150	PIN, SPLIT/2×15 Goupille fendue			2	
10-45	1371-401-0020-0	ARM, WIRE Equerre d'arret			1	
10-46	V20126-080200	BOLT/M8×20 Vis			1	
10-47	V40116-000800	WASHER, SP/M8 Rondelle frein			1	
10-48	4106-105-3030-0	GRIP Poignee			1	
10-48a	2101-230-0010-0	GRIP Poignee			1	Ⓐ

Fig. 11

TENSION AND BRAKE SYSTEM  
Embrayage & frein

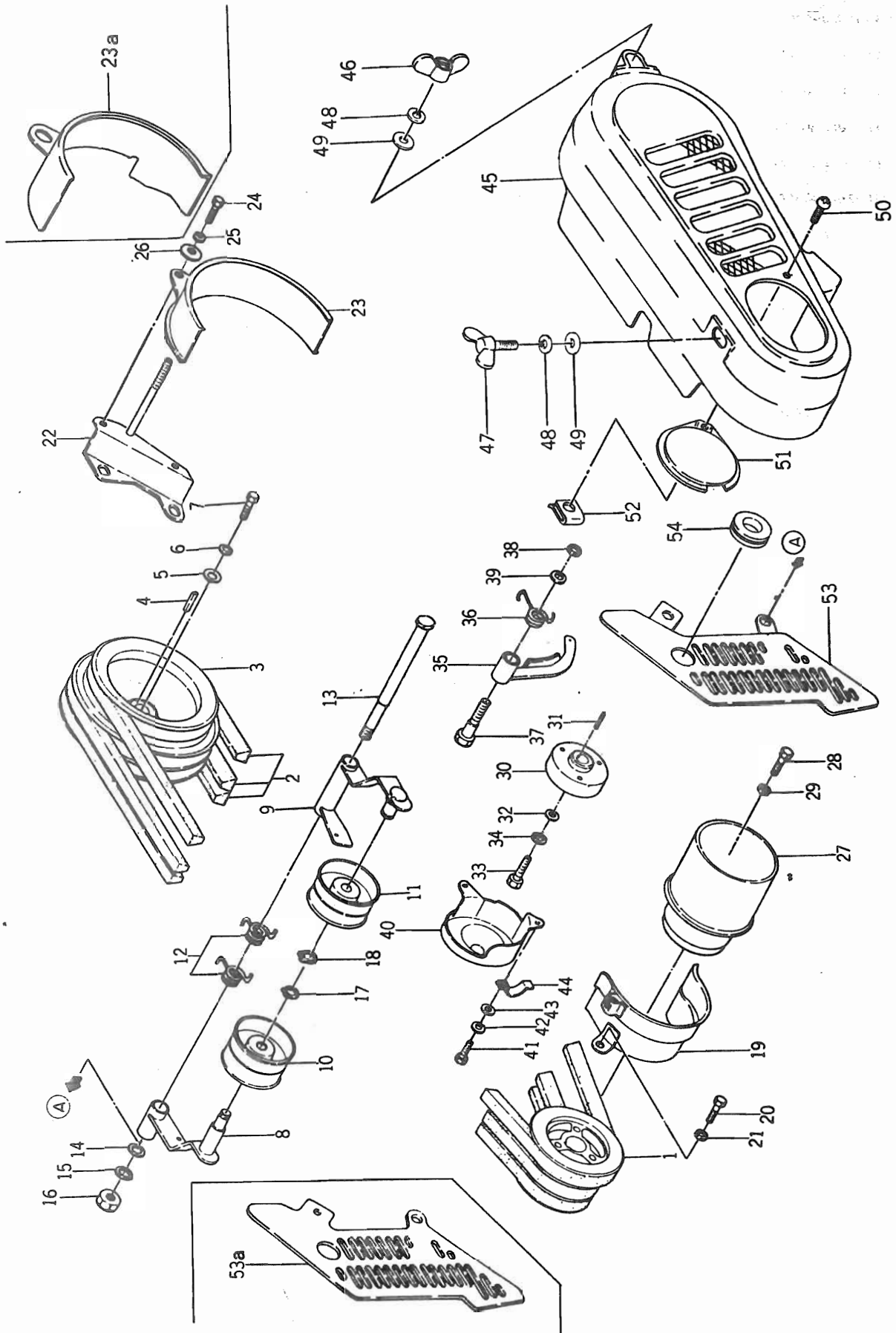


Fig. 11 TENSION AND BRAKE SYSTEM  
Embrayage & frein

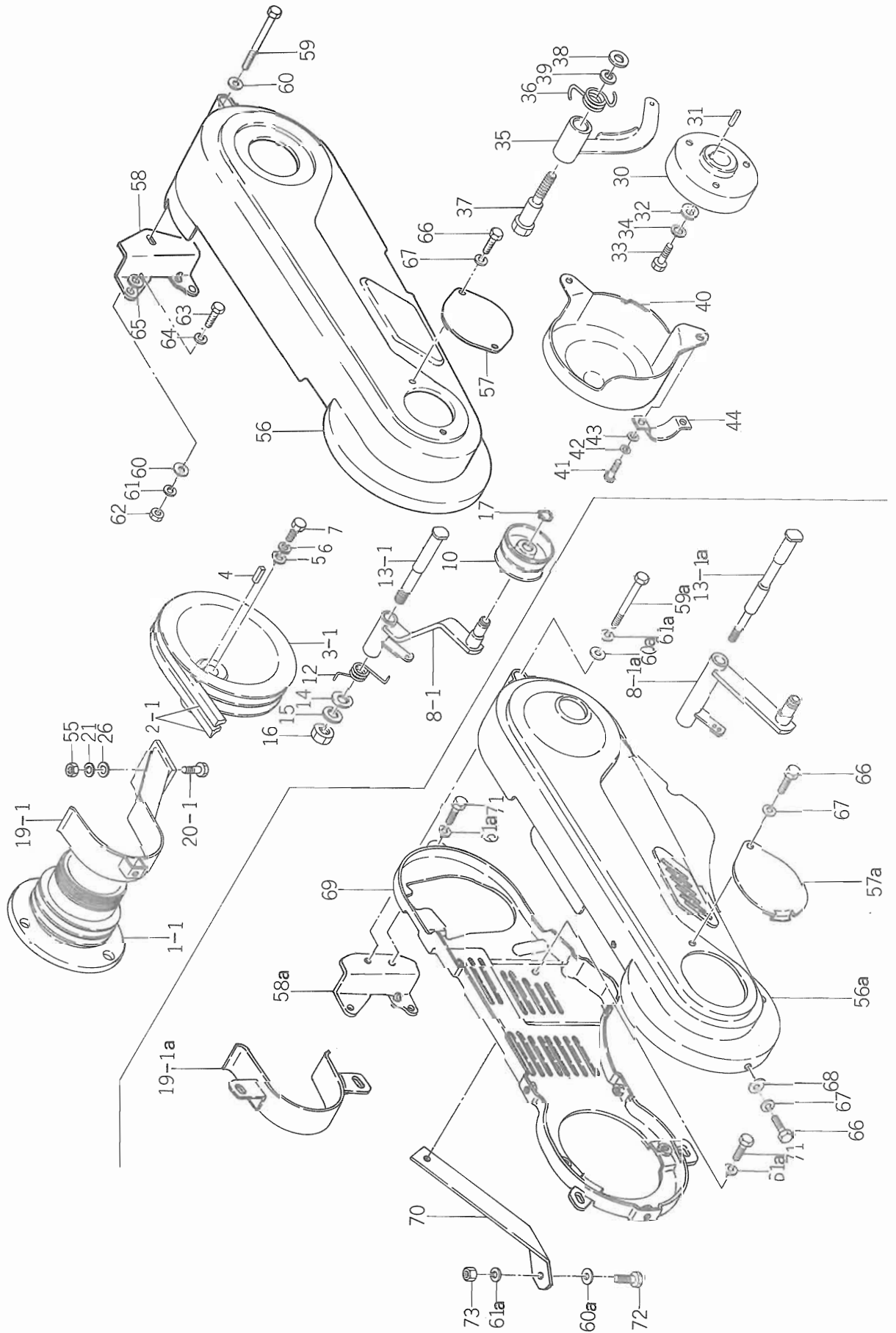
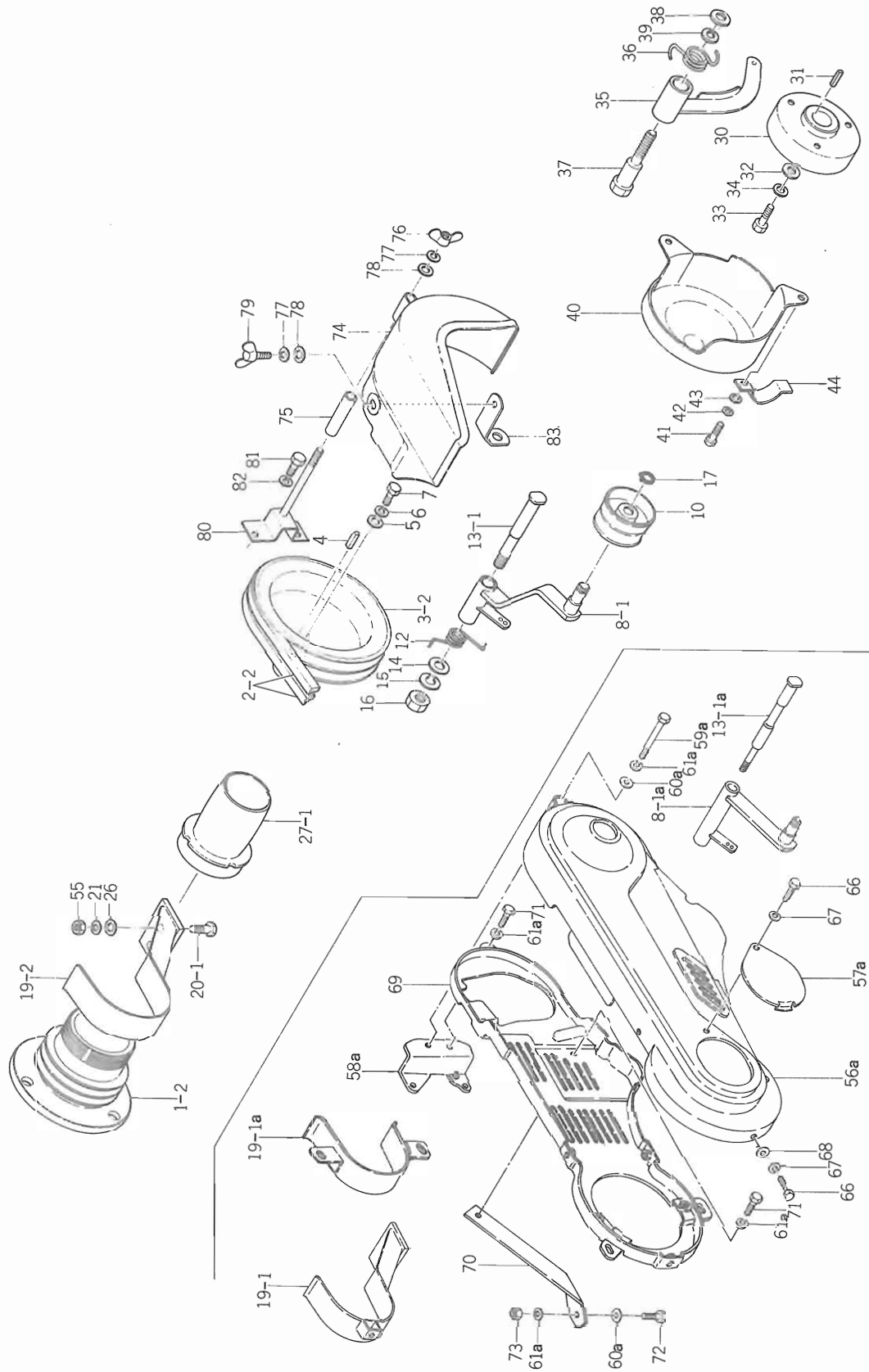


Fig. 11

TENSION AND BRAKE SYSTEM  
Embrayage & frein



Ref No. Réf No.	Parts No. Pièces No.	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			KS 650	KS 650D	KS 650E	
11- 1	1365-201-0010-0	PULLEY, ENGINE/98 Poulie motrice	1			
11- 1-1	1371-202-0010-0	PULLEY, ENGINE/80 Poulie motrice		1		
11- 1-2	1368-202-0010-0	PULLEY, ENGINE/74 Poulie motrice			1	
11- 2	1365-201-0030-0	BELT, V/SB39 Courroie trapezoidale	3			
11- 2-1	V81720-005300	BELT, V/SP53 Courroie trapezoidale		2		
11- 2-2	V81720-005200	BELT, V/SB52 Courroie trapezoidale			2	
11- 3	1365-201-0020-0	PULLEY, V/146-162 Poulie menee	1			
11- 3-1	1371-202-0020-0	PULLEY, V/162 Poulie menee		1		
11- 3-2	1368-202-0020-0	PULLEY, V/162 Poulie menee			1	
11- 4	1317-201-0040-0	KEY, PULLEY Clavette	1	1	1	
11- 5	1324-205-0020-0	WASHER Rondelle	1	1	1	
11- 6	V40116-000800	WASHER, SP/M8 Rondelle frein	1	1	1	
11- 7	V20126-080200	BOLT/M8×20 Vis	1	1	1	
11- 8	1365-202-1000-0	ARM, TENSION A Bras de tension	1			
11- 8-1	1368-203-1000-0	ARM, TENSION A Bras de tension		1	1	{ DNo. 1-103900 E No. 1-14970
11- 8-1a	1371-203-2000-0	ARM, TENSION A Bras de tension		1	1	{ DNo. 103901- E No. 14971-
11- 9	1365-202-2000-0	ARM, TENSION B Bras de tension	1			
11-10	1365-202-3000-0	PULLEY, TENSION A Galet tendeur	1	1	1	
11-11	1340-203-5000-0	PULLEY, TENSION Galet tendeur	1			
11-12	1352-202-0010-0	SPRING, TORQUE/28 Ressort	2	1	1	
11-13	1365-202-0020-0	BOLT, TENSION Axe de tendeur	1			
11-13-1	1368-203-0010-0	BOLT, TENSION Axe de tendeur		1	1	{ DNo. 1-103900 E No. 1-14970
11-13-1a	1371-203-0010-0	BOLT, TENSION Axe de tendeur		1	1	{ DNo. 103901- E No. 14971-
11-14	V41015-001200	WASHER, PL/M12 Rondelle	1	1	1	
11-15	V40116-001200	WASHER, SP/M12 Rondelle frein	1	1	1	
11-16	V30026-001200	NUT/M12 Erou	1	1	1	
11-17	V70414-001200	RING, SNAP/C 12 Collet d'axe	1	1	1	
11-18	V70414-001700	RING, SNAP/C 17 Collet d'axe	1			
11-19	1365-204-1000-0	STOPPER, BELT A Garde-courroies	1			
11-19-1	1371-204-1000-0	STOPPER, BELT Garde-courroies		1	1	DNo. 1-103900
11-19-1a	1371-204-2000-0	STOPPER, BELT Garde-courroies		1	1	{ DNo. 103901- EE, EHE No. 114151-
11-19-2	1368-204-1000-0	STOPPER, BELT Garde-courroies			1	For E-type
11-20	V20126-080160	BOLT/M8×16 Vis	2			
11-20-1	V20126-080140	BOLT/M8×14 Vis		2	2	EE, EHE No. 114151-
11-21	V40116-000800	WASHER, SP/M8 Rondelle frein	2	2	2	
11-22	1365-204-2000-0	STAY, STOPPER Appui	1			
11-23	1365-204-0010-0	STOPPER, BELT B Garde-courroies	1			No. 1-14970
11-23a	1365-204-0011-0	STOPPER, BELT B Garde-courroies	1			No. 14971-

# No. 11

Ref No. Réf N°	Parts No. Pièces N°	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			KS 650	KS 650D	KS 650E	
11-24	V20126-080160	BOLT/M8×16 Vis	2			
11-25	V40116-000800	WASHER, SP/M8 Rondelle frein	2			
11-26	V41316-000800	WASHER, PL/M8 Rondelle	2	2	2	
11-27	1365-917-0010-0	PULLEY/100 Poulie motrice	1			★
11-27-1	1326-917-0010-0	PULLEY/68 Poulie motrice			1	★
11-28	V20126-080250	BOLT/M8×25 Vis	3			★
11-29	V40116-000800	WASHER, SP Rondelle frein	3			★
11-30	1352-209-0010-0	DRUM, BRAKE Tambour de frein	1	1	1	
11-31	1352-209-0020-0	KEY Clavette	1	1	1	
11-32	1324-205-0020-0	WASHER Rondelle	1	1	1	
11-33	V20126-080200	BOLT/M8×20 Vis	1	1	1	
11-34	V40116-000800	WASHER, SP/M8 Rondelle frein	1	1	1	
11-35	1352-209-1000-0	SHOE, BRAKE Machoire complete	1	1	1	
11-36	1352-209-0030-0	SPRING, TORQUE/25 Ressort de torsion	1	1	1	
11-37	1352-209-0040-0	BOLT, BRAKE Pivot de frein	1	1	1	
11-38	V41316-001000	WASHER, PL/M10 Rondelle	1	1	1	
11-39	V40116-001000	WASHER, SP/M10 Rondelle frein	1	1	1	
11-40	1352-209-0051-0	COVER, BRAKE Cloche de frein	1	1	1	
11-41	V20026-060120	BOLT/M6×12 Vis	2	2	2	
11-42	V40116-000600	WASHER, SP Rondelle frein	2	2	2	
11-43	V41316-000600	WASHER, PL Rondelle	2	2	2	
11-44	1352-621-0010-0	CLAMP Bride	1	1	1	
11-45	1365-612-2000-0	COVER, BELT Carter de courroies	1			
11-46	V37016-000800	NUT, WING/M8 Ecrou a oreilles	1			
11-47	V27016-080150	BOLT, WING/M8×15 Vis a oreilles	1			
11-48	V40116-000800	WASHER, SP/M8 Rondelle frein	2			No. 14971-
11-49	V41316-000800	WASHER, PL/M8 Rondelle	2			
11-50	V11116-600100	SCREW/M6×10 Vis	1			
11-51	1365-611-0010-0	CAP, COVER Opercule	1			
11-52	1365-611-0020-0	NUT, SPEED/M6 Ecrou	1			
11-53	1365-612-2100-0	COVER, BELT SUB Grille	1			No. 1-14970
11-53a	1365-612-0010-0	COVER, BELT SUB Grille	1			No. 14971-
11-54	1338-701-0050-0	COVER/RUBBER Opercule	1			
11-55	V30026-000800	NUT/M8 Ecrou		2	2	
11-56	1371-611-1000-0	COVER, BELT Carter courroies		1		DNo. 1-103900
11-56a	1371-612-2000-0	COVER, BELT A Carter de courroies		1	1	DNo. 103901- EE, EHE No. 114151-
11-57	1338-612-0010-0	COVER, PULLEY Carter de courroies		1		DNo. 1-103900
11-57a	1371-612-0010-0	COVER, PULLEY Carter de courroies		1	1	DNo. 103901-



Ref No. Réf No.	Parts No. Pièces No.	Description Désignation	Model & Qty Modél & Quant			Remarks Remarques
			KS 650	KS 650D	KS 650E	
11-58	1371-611-0010-0	STAY, COVER Support			1	DNo. 1-103900
11-58a	1371-612-2200-0	STAY, COVER A Support			1	{ DNo. 103901- EE, EHE No. 114151-
11-59	V20126-081300	BOLT/M8×130 Vis			1	
11-59a	V20126-080900	BOLT/M8×90 Vis			1	DNo. 103901- EE, EHE No. 114151-
11-60	V41316-000800	WASHER, PL/M8 Rondelle			2	DNo. 1-103900
11-60a	V41316-000800	WASHER, PL/M8 Rondelle			4	{ DNo. 103901- EE, EHE No. 114151-
11-61	V40116-000800	WASHER, SP/M8 Rondelle frein			1	
11-61a	V40116-000800	WASHER, SP/M8 Rondelle frein			6	DNo. 1-103900
11-62	V30026-000800	NUT/M8 Ecrou			1	DNo. 103901- EE, EHE No. 114151-
11-63	V20126-100200	BOLT/M10×20 Vis			1	DNo. 1-103900
11-64	V40116-001000	WASHER, SP/M10 Rondelle frein			1	{ DNo. 1-103900
11-65	V41316-001000	WASHER, PL/M10 Rondelle			1	
11-66	V20026-060100	BOLT/M6×10 Vis			4	{
11-67	V40116-000600	WASHER, SP/M6 Rondelle frein			4	
11-68	V41316-000600	WASHER, PL/M6 Rondelle			3	
11-69	1371-612-2100-0	COVER, BELT B Carter de courroies			1	{ DNo. 103901- EE, EHE No. 114151-
11-70	1371-612-0020-0	STAY, COVER B Support			1	
11-71	V20126-080140	BOLT/M8×14 Vis			4	{
11-72	V20126-080250	BOLT/M8×25 Vis			1	
11-73	V30026-000800	NUT/M8 Ecrou			1	
11-74	1368-611-1000-0	COVER, BELT Carter de courroies			1	{
11-75	1368-611-0010-0	PIPE/58 Tubulure			1	
11-76	V37016-000800	NUT, WING/M8 Ecrou a oreilles			1	{ For E-type
11-77	V40116-000800	WASHER, SP/M8 Rondelle frein			2	
11-78	V41316-000800	WASHER, PL/M8 Rondelle			2	
11-79	V27016-080140	BOLT, WING/M8×14 Vis a oreilles			1	
11-80	1368-611-2000-0	STAY, COVER A Support			1	
11-81	V20126-080160	BOLT/M8×16 Vis			2	
11-82	V40116-000800	WASHER, SP/M8 Rondelle frein			2	
11-83	1368-611-3000-0	STAY, COVER B Support			1	

Fig. 12

HANDLE FRAME  
Mancherons

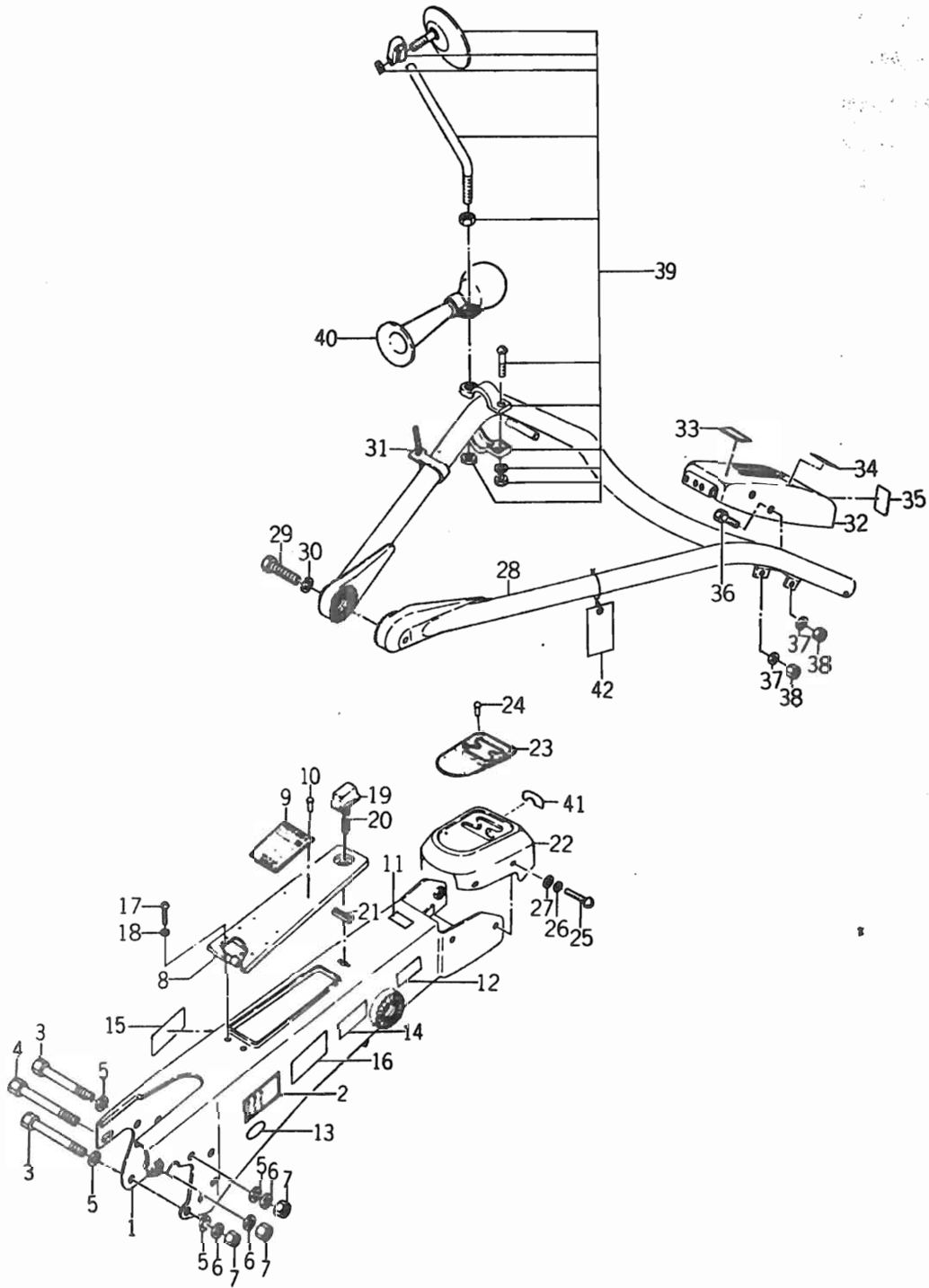


Fig. 12

HANDLE FRAME

Mancherons

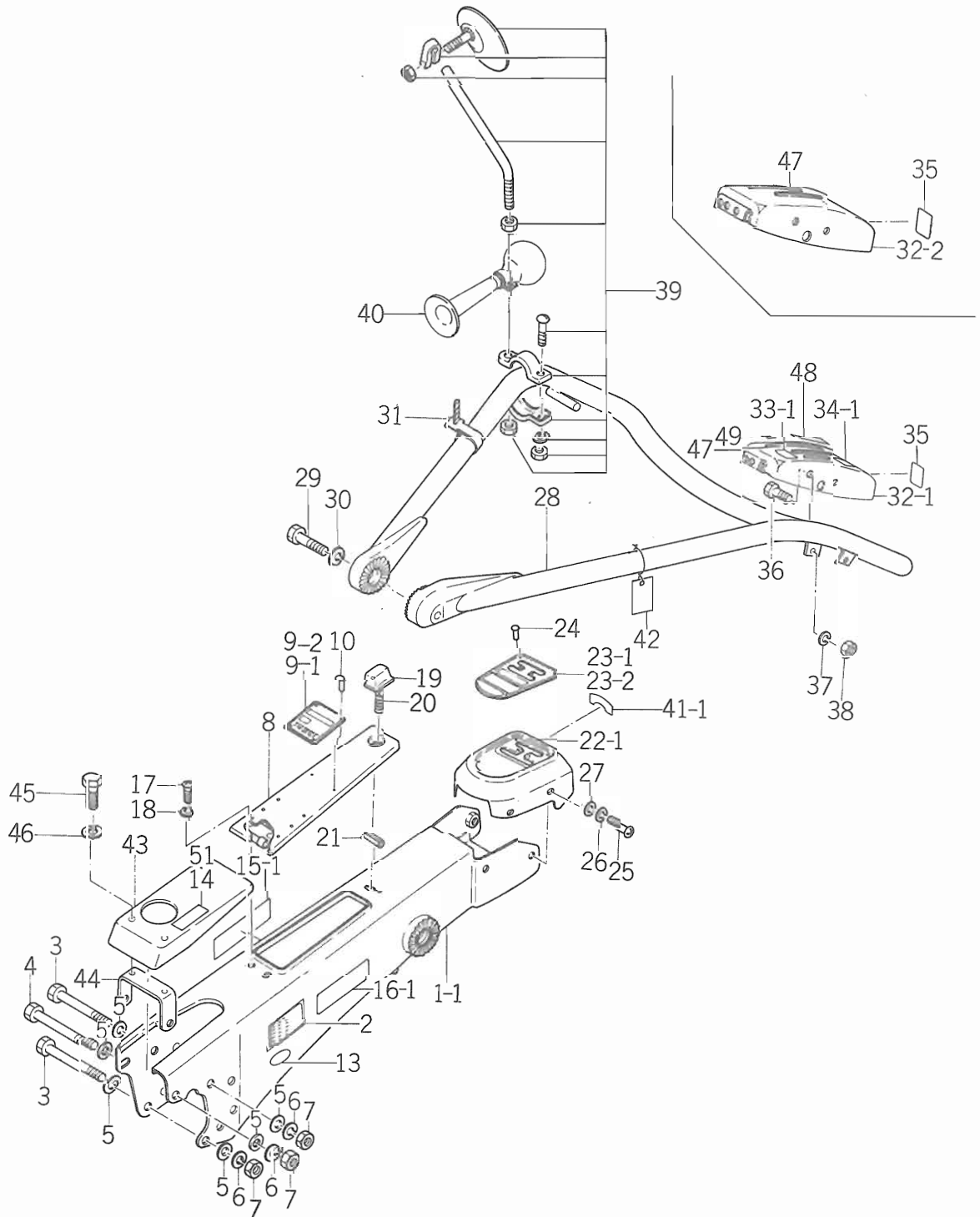
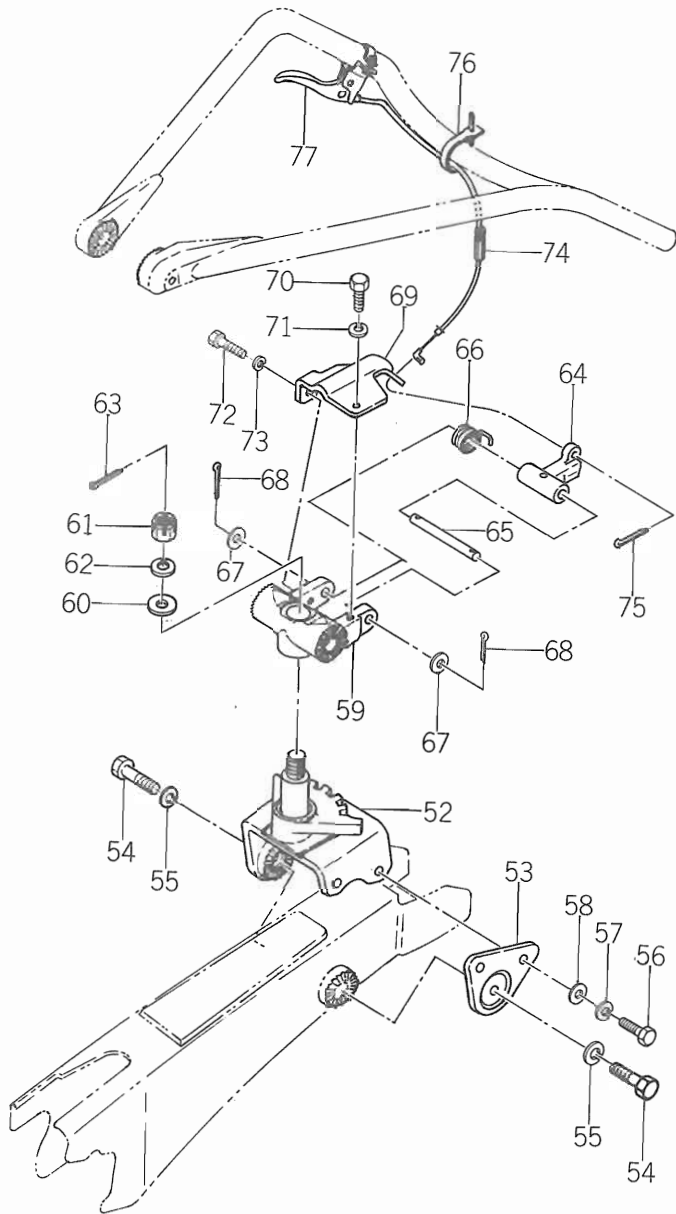


Fig. 12 HANDLE FRAME  
Mancherons



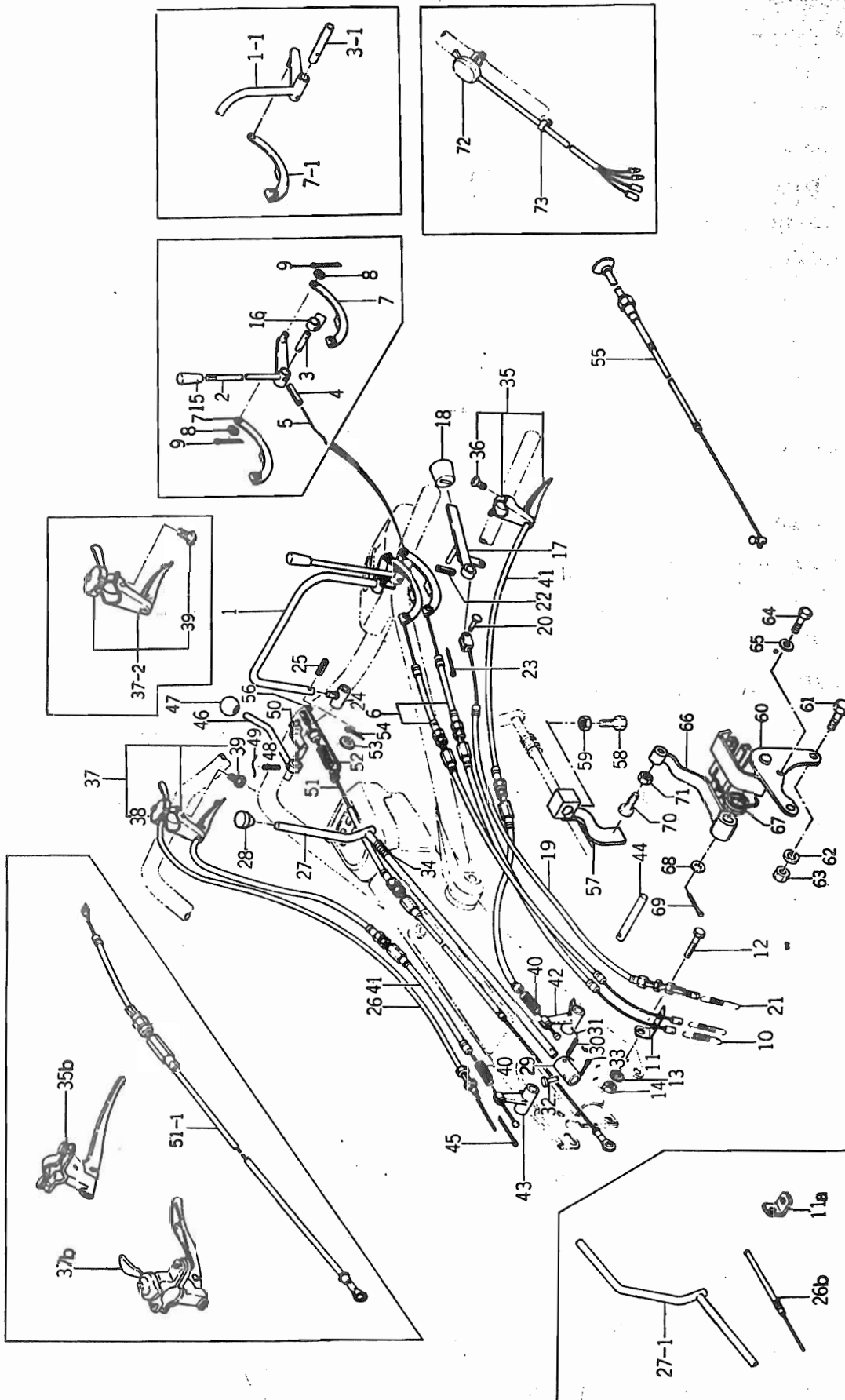
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			KS 650	KS 650D	KS 650E	
12- 1	1365-301-1001-0	FRAME, HANDLE Age	1			
12- 1-1	1368-301-1000-0	FRAME, HANDLE Age		1	1	{ DNo. 1-1000 ENo. 1-14970
12- 1-1a	1368-301-1001-0	FRAME, HANDLE Age		1	1	{ DNo. 1001- ENo. 14971-
12- 2	1352-925-0040-0	MARK, BELT ADJ Etiquette	1	1	1	
12- 3	V20126-101200	BOLT/M10×12 Vis	2	2	2	
12- 4	V20126-101250	BOLT/M10×125 Vis	1	1	1	
12- 5	V41316-001000	WASHER, PL/M10×125 Rondelle	4	4	6	
12- 6	V40116-001000	WASHER, SP/M10 Rondelle frein	3	3	3	
12- 7	V30026-001000	NUT/M10 Erou	3	3	3	
12- 8	1365-301-2000-0	COVER, TOOL BOX Portillon	1	1	1	
12- 9	1365-951-0012-0	MARK, MODEL A Plaquette	1			
12- 9-1	1371-951-0011-0	MARK, MODEL A Plaquette		1		
12- 9-2	1368-951-0010-0	MARK, MODEL A Plaquette			1	ENo. 1-14970
12- 9-2a	1368-951-0013-0	MARK, MODEL A Plaquette			1	ENo. 14971-
12- 9-3	1365-953-0010-0	MARK, MODEL B Etiquette	1			★
12-10	V29110-200040	RIVET/2×4 Rivet	4	4	4	Ⓣ
12-11	1324-957-0120-0	MARK Etiquette	1			
12-12	1331-954-0060-0	MARK Etiquette	1			★
12-13	4114-606-0030-0	MARK, ISO Etiquette	1	1	1	{ DNo. 1301- ENo. 14971-
12-14	1368-952-0010-0	MARK Etiquette	1	1		HE No. 1-
12-15	1372-952-0010-0	MARK, CAUTION A Etiquette	1			
12-15-1	1368-953-0010-0	MARK, CAUTION A Etiquette	1	1		No. 14971-
12-16	1372-952-0020-0	MARK, CAUTION B Etiquette	1			
12-16-1	1368-953-0020-0	MARK, CAUTION B Etiquette	1	1		No. 14971-
12-17	V11116-500120	SCREW/M5×12 Vis	2	2	2	
12-18	V40116-000500	WASHER, SP/M5 Rondelle frein	2	2	2	
12-19	1352-301-0010-0	KNOB, SET Fermeture	1	1	1	
12-20	1352-301-0020-0	SPRING, PRESS Ressort	1	1	1	
12-21	V58014-030180	PIN, SPRING/3×18 Goupille elastique	1	1	1	
12-22	1352-301-3000-0	PANEL, HANDLE Grille de vitesses	1			
12-22-1	1368-301-2000-0	PANEL, HANDLE Grille de vitesses		1	1	
12-23	1365-951-0020-0	MARK, MAIN SHIFT Etiquette	1			
12-23-1	1371-951-0020-0	MARK, MAIN SHIFT Etiquette		1		
12-23-2	1368-951-0020-0	MARK, MAIN SHIFT Etiquette			1	ENo. 1-14970
12-23-2a	1368-951-0021-0	MARK, MAIN SHIFT Etiquette			1	ENo. 14971-
12-24	V29110-200060	RIVET/2×6 Rivet	6	6	6	
12-25	V11116-600120	SCREW/M6×12 Vis	4	4	4	
12-26	V40116-000600	WASHER, SP/M6 Rondelle frein	4	4	4	

# No. 12

Ref No. Réf No.	Parts No. Pièces No.	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			Ks 650	Ks 650D	Ks 650E	
12-27	V41316-000600	WASHER, PL/M6 Rondelle	4	4	4	
12-28	1352-311-1000-0	PIPE, HANDLE Mancheron delta	1	1	1	
12-29	V20146-120450	BOLT/M12×45 8T Vis	2	2	2	
12-30	V40116-001200	WASHER, SP/M12 Rondelle frein	2	2	2	
12-31	1427-621-0260-0	CLAMP, HARNESS/150 Bracelet	2	2	2	
12-32	1352-404-1002-0	BOX, CLUTCH Guide d'embrayage	1			
12-32-1	1371-401-1000-0	BOX, CLUTCH Guide d'embrayage		1		
12-32-2	1368-401-1000-0	BOX, CLUTCH Guide d'embrayage			1	
12-33	1352-952-0010-0	MARK, CLUTCH A Etiquette	1			
12-33-1	1371-902-0010-0	MARK, CLUTCH A Etiquette		1		
12-34	1352-952-0020-0	MARK, CLUTCH B Etiquette	1			
12-34-1	1371-902-0020-0	MARK, CLUTCH B Etiquette		1		
12-35	1352-952-0030-0	MARK, BRAKE Etiquette	1	1	1	
12-36	V20126-080160	BOLT/M8×16 Vis	2	2	2	
12-37	V40116-000800	WASHER, SP/M8 Rondelle frein	2	2	2	
12-38	V30026-000800	NUT/M8 Ecrou	2	2	2	
12-39	1324-300-0510-0	MIRROR, R.VIEW SET Retroviseur	1	1	1	
12-40	1352-600-0520-0	HORN ASSY Corne	1	1		No. 3241;
12-41	1352-902-0070-0	MARK, SWITCH A Etiquette	1			
12-41-1	1366-902-0180-0	MARK, SWITCH Etiquette		1		
12-42	1364-902-0090-0	TAG, CAUTION Etiquette	1	1	1	
12-43	1368-301-0010-0	COVER, HANDLE Couvercle		1	1	
12-44	1368-301-3000-0	HOLDER, COVER Support		1	1	
12-45	V20026-060120	BOLT/M6×12 Vis		2	2	
12-46	V40116-000600	WASHER, SP/M6 Rondelle frein		2	2	
12-47	1351-952-0020-0	MARK, CLUTCH Etiquette		1	1	
12-48	1371-952-0010-0	MARK, SUB SHIFT A Etiquette		1		HE No. 1-
12-49	1371-952-0020-0	MARK, SUB SHIFT B Etiquette		1		
12-50	1315-621-0140-0	BAND, WIRE Sangle			2	ENo. 1-14970
12-51	1338-953-0070-0	MARK, OIL Etiquette			1	
12-0-1	1372-351-0000-0	HANDLE REVOLUTION ASSY Mancheron ensemble	1	1	1	No. 114151- ENo. 114151-
12-52	1372-351-2001-0	BRACKET Support	1	1	1	
12-53	1372-351-2100-0	PLATE, SET Plaque	1	1	1	
12-54	V20146-120450	BOLT/M12×45 9T Vis	2	2	2	
12-55	V40116-001200	WASHER, SP/M12 Rondelle frein	2	2	2	
12-56	V20146-100250	BOLT/M10×25 9T Vis	2	2	2	
12-57	V40116-001000	WASHER, SP/M10 Rondelle frein	2	2	2	
12-58	V41316-001000	WASHER, PL/M10 Rondelle	2	2	2	

Ref No. Réf No.	Parts No. Pièces No.	Description Désignation	Model & Qty Modél & Quant			Remarks Remarques
			KS 650	KS 650D	KS 650E	
12-59	1372-351-0010-0	·METAL, HANDLE BRACKET Coquille	1	1	1	
12-60	1372-351-0020-0	·WASHER/17×40×5 Rondelle	1	1	1	
12-61	V32126-001600	·NUT, SLOTTED Ecrou a creneux	1	1	1	
12-62	V40116-001600	·WASHER, SP/M16 Rondelle frein	1	1	1	
12-63	V50015-400350	·PIN, SPLIT Goupille fendue	1	1	1	
12-64	1372-351-0031-0	·METAL, LOCK Coquille arretoir	1	1	1	
12-65	1324-353-0040-0	·PIN Axe	1	1	1	
12-66	1324-353-0050-0	·SPRING, TORQUE/36 Ressort	1	1	1	
12-67	V41316-001200	·WASHER, PL/M12 Rondelle	2	2	2	
12-68	V50015-300200	·PIN, SPLIT/3×20 Goupille fendue	2	2	2	
12-69	1372-351-0040-0	·HOLDER, WIRE Cable pivot	1	1	1	
12-70	V20126-080160	·BOLT/M8×16 Vis	1	1	1	
12-71	V40116-000800	·WASHER, SP/M8 Rondelle frein	1	1	1	
12-72	V20026-060350	·BOLT/M6×35 Vis	1	1	1	
12-73	V40116-000600	·WASHER, SP/M6 Rondelle frein	1	1	1	
12-74	1372-351-0050-0	·WIRE, HANDLE LOCK Cable	1	1	1	
12-75	V50015-250150	·PIN, SPLIT/2.5×15 Goupille fendue	1	1	1	
12-76	1427-621-0260-0	·CLAMP, HANESS/150 Attache faisceau	2	2	2	
12-77	1372-351-2200-0	·LEVER, LOCK ASSY Lever	1	1	1	

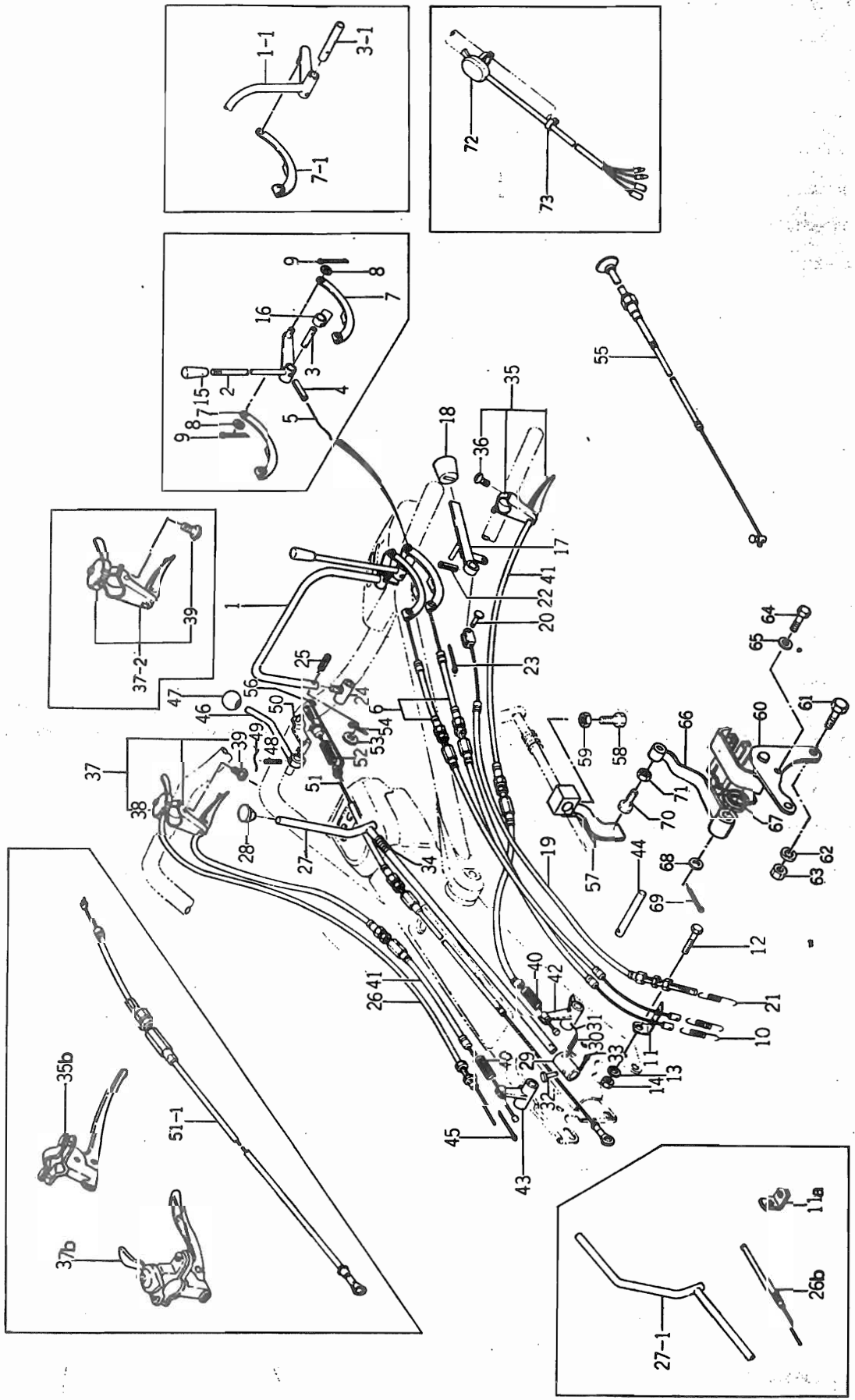
**Fig. 13 CONTROL LEVER**  
**Commandes**





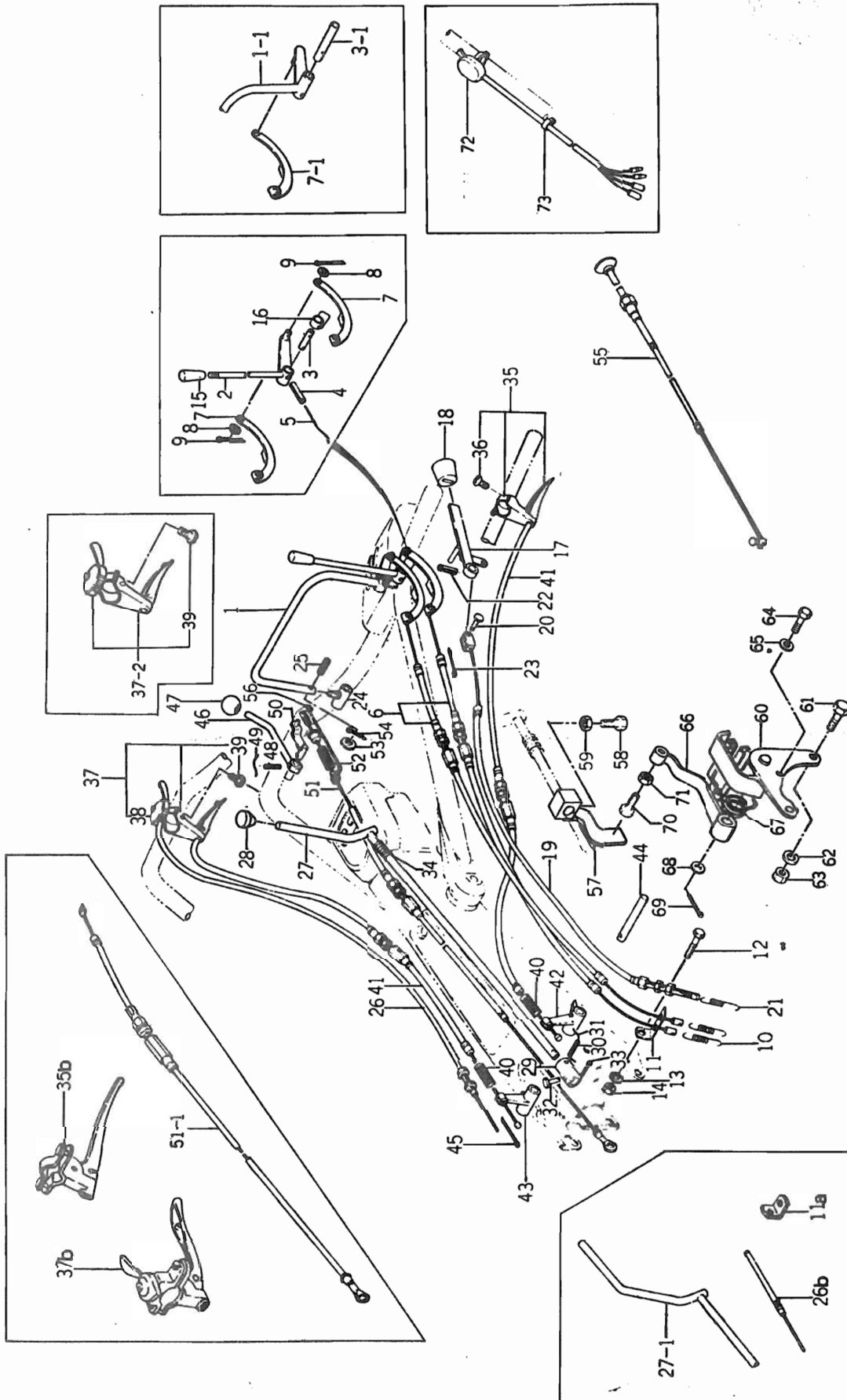
Ref No. Réf No.	Parts No. Pièces No.	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			KS 650	KS 650D	KS 650E	
13- 1	1352-404-2001-0	LEVER, ARCH Arceau d'embrayage	1			
13- 1-1	1368-401-2000-0	LEVER, ARCH Arceau d'embrayage		1	1	
13- 2	1352-404-3001-0	LEVER, CLUTCH Lever d'embrayage	1			
13- 3	1352-404-0011-0	PIN, CLUTCH Axe d'embrayage	1			
13- 3-1	1368-401-0010-0	PIN, CLUTCH Axe d'embrayage		1	1	
13- 4	V58014-040220	PIN, SPRING Goupille elastique	2	1	1	
13- 5	V59013-091000	WIRE/0.9×100 Fil	2	1	1	
13- 6	1352-404-0020-0	WIRE, CLUTCH Cable d'embrayage	2	1	1	No. 1-114150
13- 6a	1372-401-0010-0	WIRE, CLUTCH Cable d'embrayage	2	1	1	No. 114151-
13- 7	1352-405-1000-0	TRIGGER, WIRE Main de cable	2			
13- 7-1	1352-405-1010-0	TRIGGER, WIRE Main de cable		1	1	
13- 8	V41316-000800	WASHER, PL/M8 Rondelle	2	1	1	
13- 9	V50016-200150	PIN, SPLIT/2×15 Goupille fendue	2	1	1	
13-10	1352-404-0040-0	SPRING, CLUTCH Ressort	2	1	1	
13-11	1352-404-0050-0	STOPPER, WIRE Equerre d'arrêt	1	1	1	{ DNo. 1-104300 { ENo. 1-19750 { DNo. 104301- { ENo. 19751-
13-11a	1371-401-0030-0	STOPPER, WIRE Equerre d'arrêt		1	1	
13-12	V20120-080750	BOLT/M8×75 Vis	1	1	1	
13-13	V40116-000800	WASHER, SP/M8 Rondelle frein	1	1	1	
13-14	V30026-000800	NUT/M8 Ecrou	1	1	1	
13-15	4106-105-3030-0	GRIP Poignee	1			
13-16	1352-404-4002-0	ARM, SHIFT A Fourchette	1			
13-17	1352-404-6002-0	LEVER, BRAKE Lever de frein	1	1	1	
13-18	1352-404-0070-0	KNOB, LEVER/24 Embout	1	1	1	
13-19	1352-404-0080-0	WIRE, BRAKE Cable de frein	1	1	1	No. 1-114150
13-19a	1372-401-0020-0	WIRE, BRAKE Cable de frein	1	1	1	No. 114151-
13-20	1352-404-0090-0	PIN/6×10 Axe	1	1	1	
13-21	1352-404-0100-0	SPRING, BRAKE Ressort	1	1	1	
13-22	V58014-030280	PIN, SPRING/3×28 Goupille elastique	1			
13-23	V50016-200150	PIN, SPLIT/2×14 Goupille fendue	1	1	1	
13-24	1352-404-8000-0	HOLDER, CLUTCH LEVER Pivot d'arceau	1	1	1	
13-25	V58014-030150	PIN, SPRING/3×15 Goupille elastique	1	1	1	
13-26	1340-402-0010-0	WIRE, THROTTLE Cable d'accelerateur	1			Engine No. 1-690 Moteur
13-26a	1365-402-0010-0	WIRE, THROTTLE Cable d'accelerateur	1			Engine No. 691- Moteur
13-26b	1326-402-0020-0	WIRE, THROTTLE Cable d'accelerateur	1			No. 114151-
13-26-1	1365-402-0020-0	WIRE, THROTTLE Cable d'accelerateur	1	1	1	
13-27	1352-403-1001-0	LEVER, SHIFT Lever de changement	1	1	1	{ GE, GE-R No. 1-14070 { DE, DE-R No. 1-103600 { E, EE No. 1-14970
13-27a	1352-403-1002-0	LEVER, SHIFT Lever de changement	1	1	1	{ GE, GE-R No. 14071- { DE, DE-R No. 103601- { E, EE No. 14971-

Fig. 13 CONTROL LEVER  
Commandes



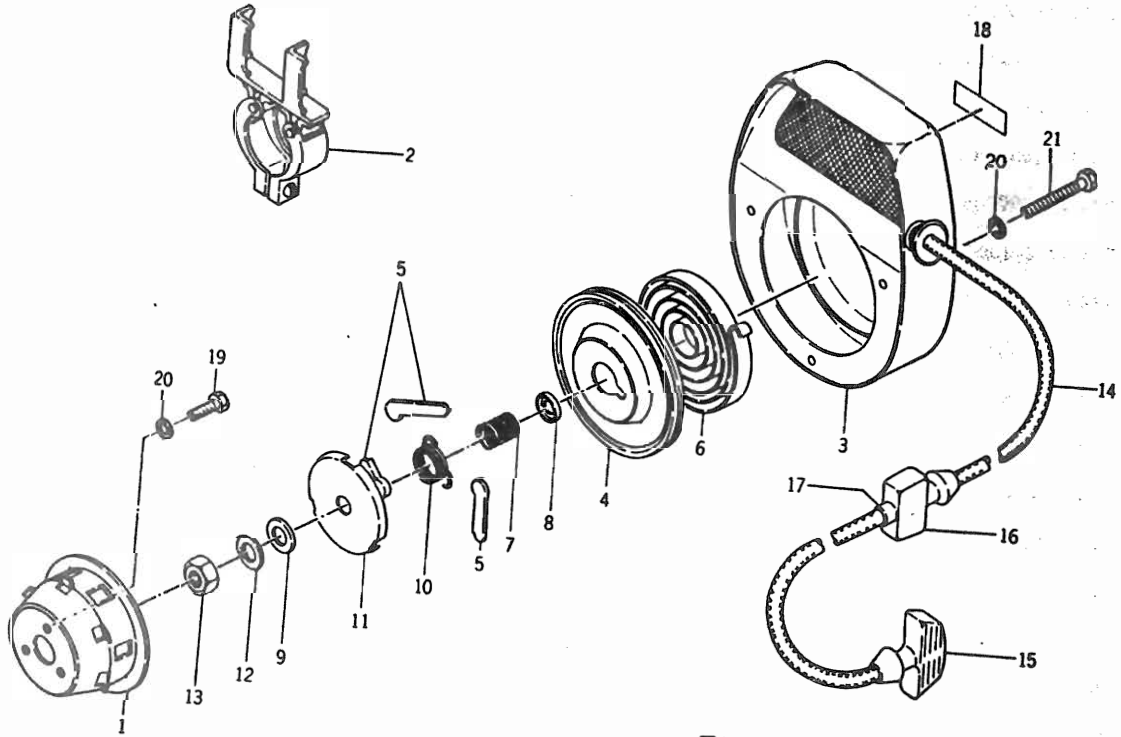
Ref No. Réf No.	Parts No. Pièces No.	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			KS 650	KS 650D	KS 650E	
13-27-1	1372-451-2000-0	LEVER, SHIFT Levier de changement	1	1	1	GHE, GHE-R, EHE No. 114151- DHE, DHE-R No. 114151-
13-28	3563-102-0020-0	GRIP, SHIFT LEVER Pommeau	1	1	1	
13-29	1352-403-0010-0	JOINT Accouplement	1	1	1	GE, GE-R No. 1-14070 DE, DE-R No. 1-103600 E, EE No. 1-14970
13-29a	1352-403-0011-0	JOINT Accouplement	1	1	1	GE, GE-R No. 14071- DE, DER No. 103601- GHE, GHE-R No. 114151- E, EE No. 14971-
13-30	V58014-040280	PIN, SPRING/W 4×28 Goupille elastique	1	1	1	GE, GE-R No. 1-14070 E, EE No. 1-14970
13-30a	V58014-050280	PIN, SPRING/W 5×28 Goupille elastique	1	1	1	GE, GE-R No. 14071- GHE, GHE-R No. 114151- E, EE No. 14971-
13-31	V59013-090800	WIRE/0.9×80 Fil	1		1	GE, GE-R No. 114151- GHE, GHE-R
13-32	1352-403-0020-0	PIN/5×28 Axe	1	1	1	
13-33	V50015-160120	PIN, SPLIT/1.6×12 Goupille fendue	1	1	1	No. 1-14070 DNo. 1-101300 ENo. 1-14970 No. 14071- DNo. 101301- } 選択使用 ENo. 14971- } 13-35a can be interchangeable with 13-35b
13-34	1352-403-0030-0	SPRING, PRESS/65 Ressort de rappel	1	1	1	
13-35	1324-400-0510-0	LEVER, SIDE LH ASSY Direction G.	1	1	1	No. 1-14070 DNo. 1-101300 ENo. 1-14970 No. 14071- DNo. 101301- } 選択使用 ENo. 14971- } 13-35a can be interchangeable with 13-35b
13-35a	1352-400-0520-0	LEVER, SIDE LH ASSY Direction G.	1	1	1	
13-35b	1352-406-2000-0	LEVER, SIDE LH ASSY Direction G.	1	1	1	No. 1-6470
13-36	V10015-600250	·SCREW/M6×25 Vis	2	2	2	
13-37	1324-400-0520-0	LEVER, SIDE RH ASSY Direction D.	1			No. 6471- } 選択使用 13-37a can be interchangeable with 13-37b
13-37a	1352-400-0510-0	LEVER, SIDE RH ASSY Direction D.	1			
13-37b	1352-406-2100-0	LEVER, SIDE RH ASSY Direction D.	1			No. 1-6470
13-37-1	1371-406-2000-0	LEVER, SIDE RH ASSY Direction D.		1		
13-37-2	1368-400-0510-0	LEVER, SIDE RH ASSY Direction D.			1	No. 1-6470
13-38	1324-400-9010-0	·LEVER, THROTTLE ASSY Manettes des gaz	1			
13-39	V10015-600250	·SCREW/M6×25 Vis	2	2	2	No. 1-114150
13-40	1317-406-0020-0	SPRING, PRESS/120 Ressort	2	2	2	
13-41	1352-406-0010-0	WIRE, SIDE CLUTCH Cable de clabotage	2	2	2	No. 114151-
13-41a	1372-406-0010-0	WIRE, SIDE CLUTCH Cable de clabotage	2	2	2	
13-42	1352-406-0020-0	ARM, SIDE CLUTCH LH Etrier G.	1	1	1	No. 1-114151-
13-43	1352-406-0030-0	ARM, SIDE CLUTCH RH Etrier D.	1	1	1	
13-44	1352-406-0040-0	PIN, SIDE CLUTCH Axe d'etrier	1	1	1	No. 1-114151-
13-45	V50015-300180	PIN, SPLIT/3×18 Goupille fendue	1	1	1	
13-46	1352-416-1001-0	LEVER, STAND Lever de bequille	1	1	1	No. 1-114151-
13-47	1414-117-0040-0	KNOB, LEVER/30 Pommeau	1	1	1	
13-48	V58014-040220	PIN, SPRING/4×22 Goupille elastique	1	1	1	No. 1-114151-
13-49	V59013-090700	WIRE/0.9×70 Fil	1	1	1	
13-50	1352-416-2000-0	ARM, WIRE Bras de rappel	1	1	1	No. 1-114151-
13-51	1352-416-0011-0	WIRE, STAND Cable de bequille	1			
13-51-1	1368-416-0010-0	WIRE, STAND Cable de bequille		1	1	No. 1-114151-
13-52	1352-416-0021-0	SPRING, TENSION/63 Ressort	1	1	1	
13-53	V41016-000800	WASHER, PL/IM8 Rondelette	2	2	2	

**Fig. 13 CONTROL LEVER**  
Commandes

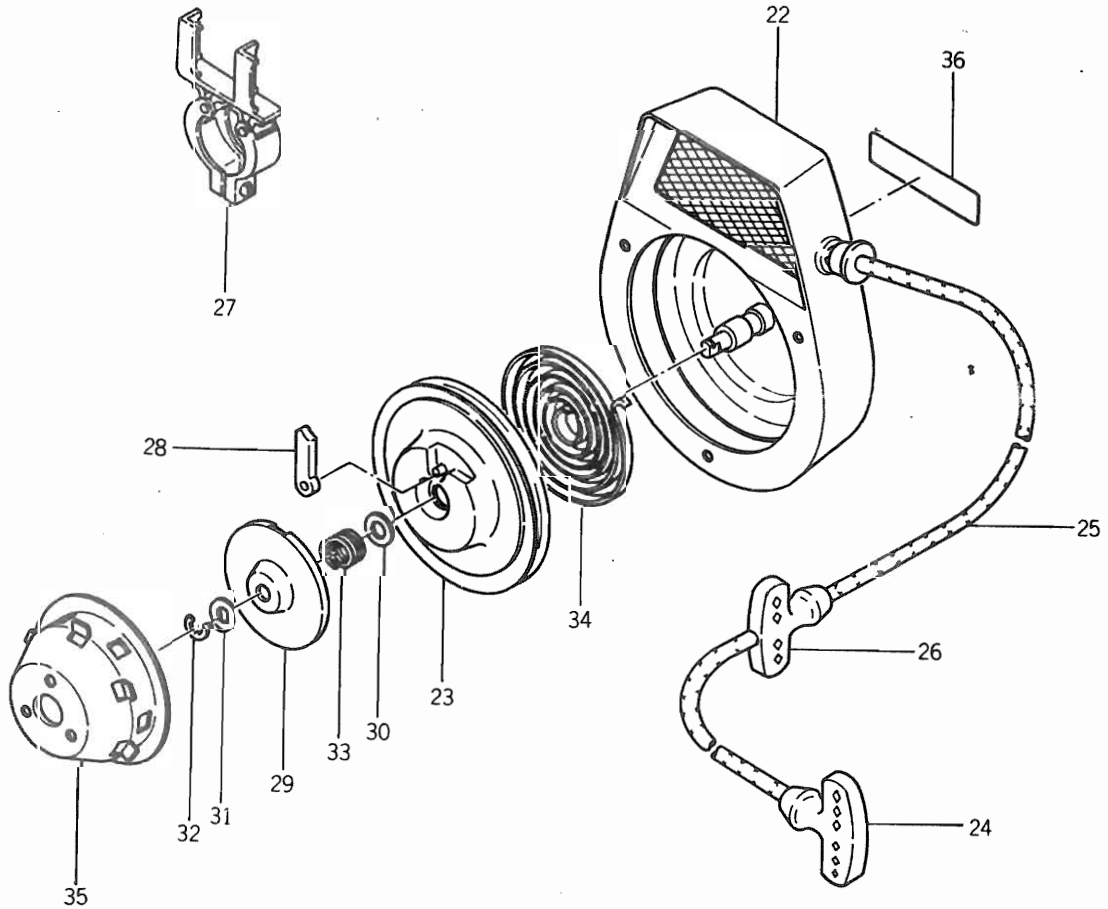


Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			KS 650	KS 650D	KS 650E	
13-54	V50016-200150	PIN, SPLIT/2×15 Goupille fendue	2	2	2	
13-55	1352-402-0010-0	WIRE, CHOKE Cable de starter	1			
13-56	1352-416-0030-0	SPRING, STOPPER Limiteur	1	1	1	
13-57	1352-712-1000-0	ARM, BACKPROOF Bras de selecteur	1	1		
13-58	V20126-080200	BOLT/M8×20 Vis	1	1		
13-59	V30226-000800	NUT/M8 Erou	1	1		
13-60	1365-712-1000-0	BRACKET, LEVER Support de levier	1	1		
13-61	V20026-060200	BOLT/M6×20 Vis	1	1		
13-62	V40116-000600	WASHER, SP/M6 Rondelle frein	1	1		
13-63	V30026-000600	NUT/M6 Erou	1	1		
13-64	V20126-080200	BOLT/M8×20 Vis	2	2		No. 6471- For R-type Pour R
13-65	V40116-000800	WASHER, SP/M8 Rondelle frein	2	2		
13-66	1365-712-2000-0	LEVER, BACKPROOF Levier	1	1		
13-67	1352-712-0010-0	SPRING, TORQUE Ressort de torsion	1	1		
13-68	V41316-001200	WASHER, PL/M12 Rondelle	1	1		
13-69	V50015-300200	PIN, SPLIT/3×20 Goupille fendue	1	1		
13-70	W20126-080350	BOLT/M8×35 Vis	1	1		
13-71	V30226-000800	NUT/M8 Erou	1	1		
13-72	1366-600-0510-0	SWITCH, LIGHT ASSY Interrupteur		1	1	
13-73	1404-621-0270-0	CLAMP, WIRE HARNESS B Attache faisceau		1	1	

**Fig. 14 RECOIL STARTER**  
Lanceur



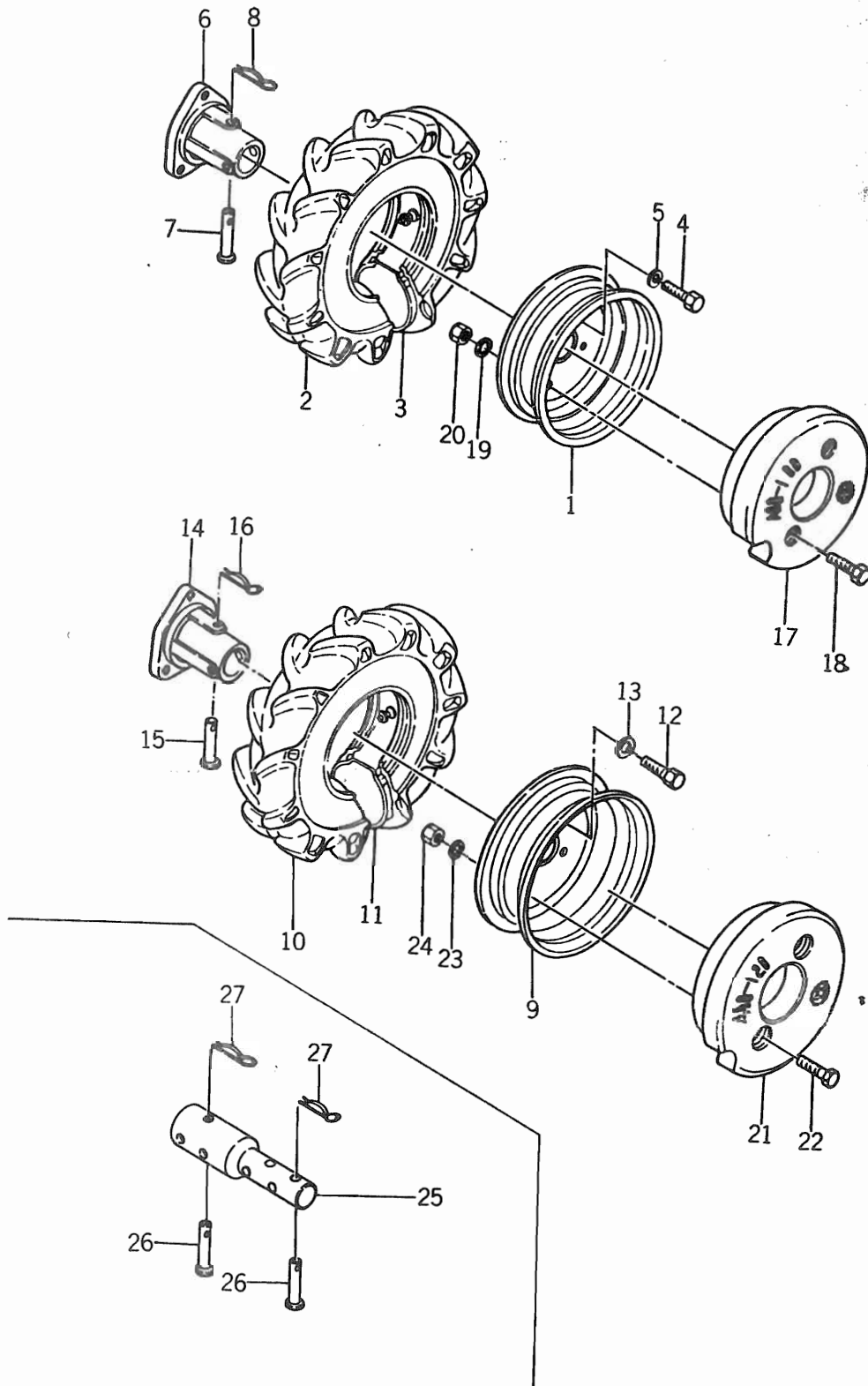
**Three ratchet type**



**One ratchet type**

Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			KS 650	KS 650D	KS 650E	
14- 0-1	1365-100-0520-0	STARTER, RECOIL ASSY Lanceur complet	1			
14- 1	1365-121-0030-0	•PULLEY Poulie	1			
14- 2	1352-121-0080-0	•HOOK, WIRE Crochet de poignée	1			
14- 3	1365-121-0060-0	•CASE, STARTER Carter de lanceur	1			
14- 4	1365-121-0070-0	•REEL Bobine de renvidage	1			
14- 5	1365-121-0080-0	•RATCHET Cliquet	3			
14- 6	1365-121-0090-0	•SPRING, SPIRAL Ressort spirale	1			
14- 7	1374-121-0060-0	•SPRING, FRICTION Ressort de frottement	1			
14- 8	1374-121-0080-0	•WASHER Rondelle	1			
14- 9	1365-121-0120-0	•WASHER, THRUST Rondelle d'appui	1			
14-10	1374-121-0130-0	•SPRING, RETURN Ressort de rappel	1			
14-11	1365-121-0140-0	•PLATE, FRICTION Disque d'encliquetage	1			
14-12	V40116-000800	•WASHER, SP/M8 Rondelle frein	1			
14-13	V30226-000800	•NUT/M8 Erou	1			
14-14	1352-121-0050-0	•ROPE, STARTER Cordon	1			
14-15	1329-121-0140-0	•HANDLE Poignée	1			
14-16	1352-121-0060-0	•DAMPER Amortisseur de renvidage	1			
14-17	1352-121-0070-0	•PIECE, DAMPER Coupelle d'arrêt	1			
14-18	1352-151-0010-0	•MARK Etiquette	1			
14-19	V20046-060120	BOLT/M6 x 12 8T Vis	3			
14-20	V40116-000600	WASHER, SP/M6 Rondelle frein	6			
14-21	V20026-060650	BOLT/M6 x 65 Vis	3			
14- 0-1a	1365-151-2100-0	STARTER, RECOIL ASSY Lanceur complet	1			
14-22	1365-121-2110-0	•CASE, SUB: Carter de lanceur	1			
14-23	1365-121-2120-0	•REEL, SUB Bobine de renvidage	1			
14-24	1372-121-2140-0	•HANDLE, B Poignée	1			
14-25	1365-121-2130-0	•ROPE Cordon	1			
14-26	1372-121-2240-0	•HANDLE, A	1			
14-27	1372-121-2150-0	•HOOK, WIRE Crochet de poignée	1			
14-28	1372-121-2160-0	•RATCHET Cliquet	1			#25043-
14-29	1372-121-2170-0	•GUIDE, RATCHET Palier primaire	1			
14-30	1372-121-2180-0	•WASHER Rondelle	1			
14-31	1372-121-2190-0	•WASHER Rondelle	1			
14-32	1372-121-2210-0	•RING, SNAP/E Collet d'axe	1			
14-33	1372-121-2220-0	•SPRING, COIL	1			
14-34	1365-121-2140-0	•SPRING, FLAT Ressort	1			
14-35	1365-121-2150-0	•PULLEY, ENGINE Poulie motrice	1			
14-36	1372-121-2110-0	•MARK, TRADE Etiquette	1			

Fig. 15 WHEEL  
Roues

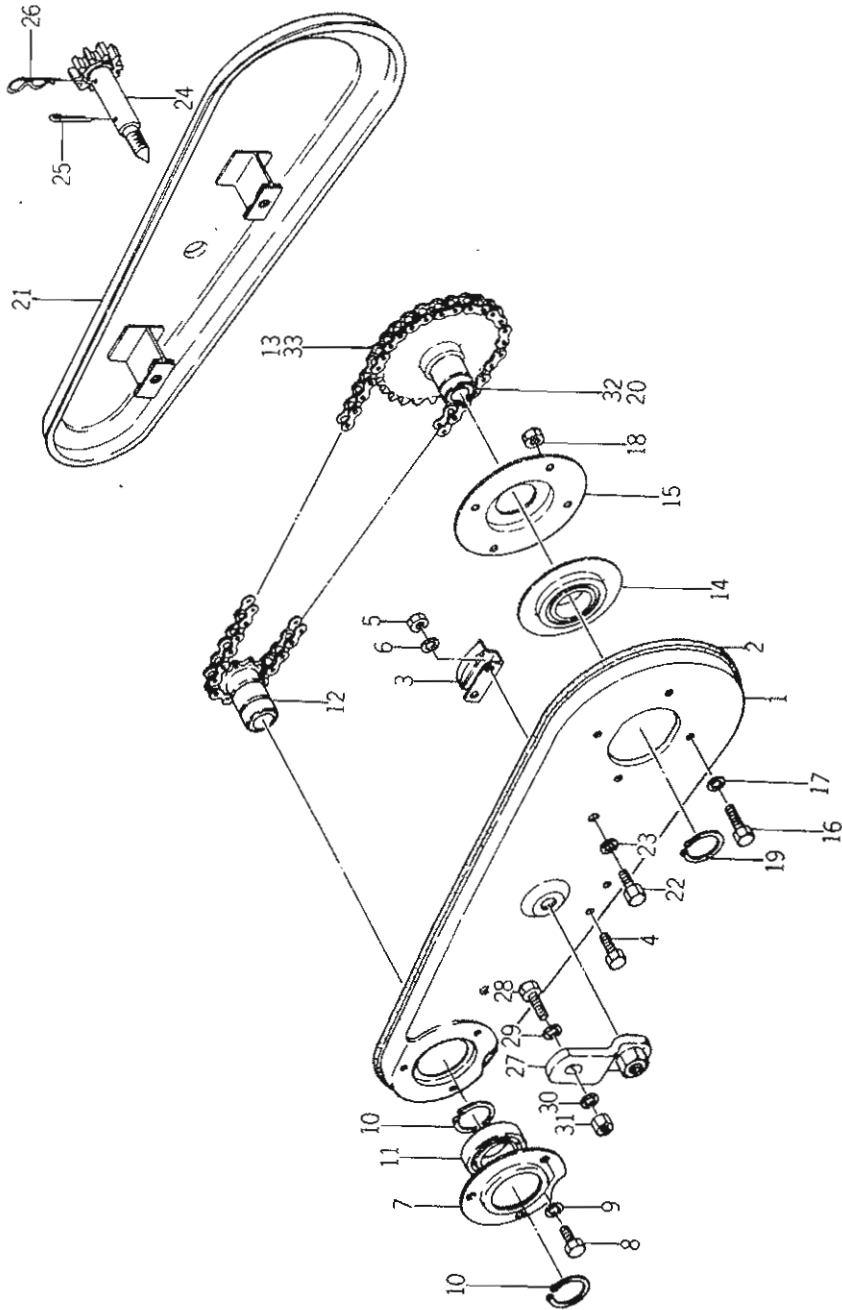




Ref No. Réf N°	Parts No. Pièces N°	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			Kg 650	Kg 650D	Kg 650E	
15- 0-1	1365-024-2000-0	TIRE, LH ASSY/400-10 Roue G.	1	1	1	} EE, EHE ..... *
15- 0-2	1365-024-2100-0	TIRE, RH ASSY/400-10 Roue D.	1	1	1	
15- 1	1365-241-0010-1	·DRUM, WHEEL Jante	2	2	2	
15- 2	V88202-400100	·TIRE/400-10 Pneu	2	2	2	
15- 3	V88300-400100	·TUBE/400-10 Chambre a air	2	2	2	
15- 4	V20126-120200	BOLT/M12×20 Vis	6	6	6	
15- 5	V40116-001200	WASHER, SP/M12 Rondelle frein	6	6	6	
15- 6	1340-241-0010-0	BOSS, WHEEL Moyeu	2	2	2	
15- 7	1365-241-0020-0	PIN, HEADED Goupille	4	4	4	
15- 8	1305-241-0011-0	PIN, HAIR Attache beta	4	4	4	
15- 0-3	1365-024-3000-0	TIRE, LH ASSY/400-12 Roue G.	1	1	1	
15- 0-4	1365-024-3100-0	TIRE, RH ASSY/400-12 Roue D.	1	1	1	
15- 9	1365-242-0010-1	·DRUM, WHEEL Jante	2	2	2	
15-10	V88202-400120	·TIRE/400-12 Pneu	2	2	2	
15-11	V88300-400120	·TUBE/400-12 Chambre a air	2	2	2	
15-12	V20126-120200	BOLT/M12×20 Vis	6	6	6	
15-13	V40116-001200	WASHER, SP/M12 Rondelle frein	6	6	6	
15-14	1340-241-0010-0	BOSS, WHEEL Moyeu	2	2	2	
15-15	1365-241-0020-0	PIN, HEADED Goupille	4	4	4	
15-16	1305-241-0010-0	PIN, HAIR Attache beta	4	4	4	
15-17	1365-931-0010-0	WEIGHT, WHEEL/400-10D Masse pour roue	2	2	2	
15-18	V20126-121000	BOLT/M12×100 Vis	4	4	4	
15-19	V40116-001200	WASHER, SP/M12 Rondelle frein	4	4	4	
15-20	V30026-001200	NUT/M12 Ecrou	4	4	4	
15-21	1365-931-0020-0	WEIGHT, WHEEL/400-12D Masse pour roue	2	2	2	
15-22	V20126-121000	BOLT/M12×100 Vis	4	4	4	
15-23	V40116-001200	WASHER, SP/M12 Rondelle frein	4	4	4	
15-24	V30026-001200	NUT/M12 Ecrou	4	4	4	
15-25	1365-225-0020-0	SHAFT, SUB WHEEL Arbre	2	2	2	
15-26	1365-241-0020-0	PIN, HEADED Goupille	4	4	4	
15-27	1305-241-0010-0	PIN, HAIR Attache beta	4	4	4	

Fig. 16

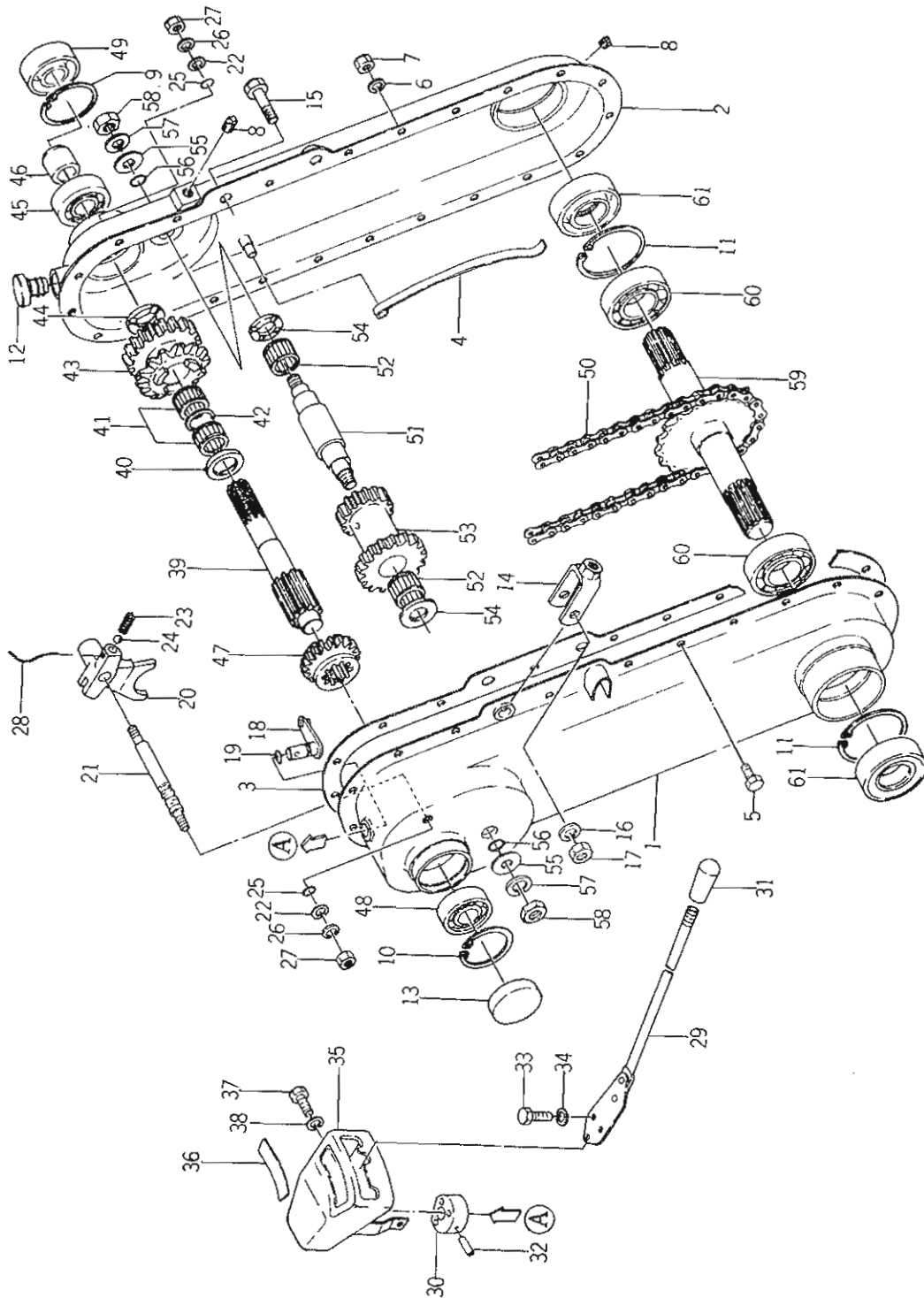
COUNTER CHAIN CASE  
Chaîne intermédiaire



Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			Ks 650	Ks 650D	Ks 650E	
16- 0-1	1365-070-2100-0	CASE, CHAIN ASSY Carter ensemble	1	1		
16- 1	1365-701-1000-0	·CASE, COUNTER CHAIN Carter de chaîne	1	1		
16- 2	1352-701-0010-0	·PACKING/RUBBER Joint caoutchouc	1	1		
16- 3	1352-701-0020-0	·GUIDE, CHAIN Guide chaîne	1	1		
16- 4	V20046-060100	·BOLT/M6×10 8T Vis	2	2		
16- 5	V30026-000600	·NUT/M6 Ecroû	2	2		
16- 6	V40126-000600	·WASHER, SP/M6 Rondelle frein	2	2		
16- 7	1352-701-0080-2	·GUIDE, BEARING Palier primaire	1	1		
16- 8	V20026-060120	·BOLT/M6×12 Vis	3	3		
16- 9	V40116-000600	·WASHER, SP/M6 Rondelle frein	3	3		
16-10	V70414-003000	·RING, SNAP/30 Collet d'axe	2	2		
16-11	V60012-060060	·BEARING, RB/6006Z Roulement	1	1		
16-12	1365-701-0010-0	·SPROCKET/11T Pignon	1	1		
16-13	1340-701-0030-0	·CHAIN, ROLLER Chaîne	1	1		
16-14	1340-701-3000-0	·METAL, CHAIN CASE B Palier secondaire	1	1		
16-15	1340-701-0040-0	·GUIDE, METAL Flasque de palier	1	1		
16-16	V20026-060120	·BOLT/M6×12 Vis	4	4		
16-17	V40116-000600	·WASHER, SP/M6 Rondelle frein	4	4		
16-18	V30026-000600	·NUT/M6 Ecroû	4	4		
16-19	V70414-003000	·RING, SNAP/C 30 Collet d'axe	1	1		
16-20	1365-701-0020-0	·SPROCKET/20T Pignon	1	1		
16-21	1365-701-2000-0	·COVER, CHAIN CASE Couvercle de carter	1	1		
16-22	V20126-080160	·BOLT/M8×16 Vis	2	2		
16-23	V40126-000800	·WASHER, SP/M8 Rondelle frein	2	2		
16-24	1352-701-5000-0	·KNOB, SET Bouton de fermeture	1	1		
16-25	V50015-300280	·PIN, SPLIT/3×28 Goupille fendue	1	1		
16-26	1352-701-0070-0	·PIN, HAIR Attache beta	1	1		
16-27	1352-701-4001-0	HOLDER, CHAIN CASE Patte de fixation	1	1		
16-28	V20126-100250	BOLT/M10×25 Vis	1	1		
16-29	V41326-001000	WASHER, PL/M10 Rondelle	2	2		
16-30	V40116-001000	WASHER, SP/M10 Rondelle frein	1	1		
16-31	V30026-001000	NUT/M10 Ecroû	1	1		
16-32	1365-701-0030-0	SPROCKET/15T Pignon	1	1		★
16-33	1365-701-0040-0	CHAIN, ROLLER Chaîne	1	1		★

Fig. 17

ROTARY CHAIN CASE  
Transmission de rotobineuse

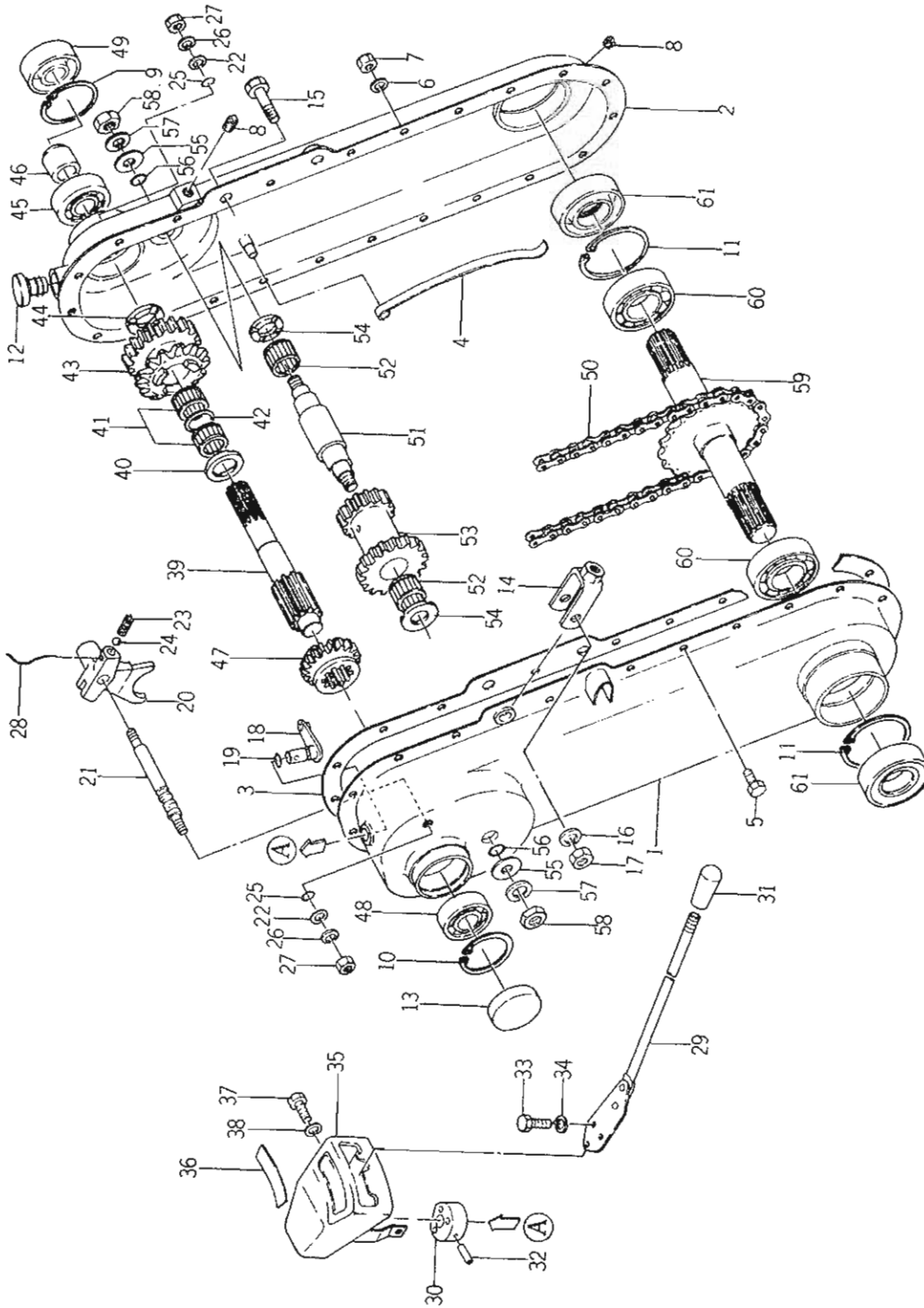


Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			K S 650	K S 650D	K S 650E	
17- 1	1365-706-1000-1	CASE, ROTARY CHAIN LH Demi carter G.	1	1		
17- 2	1365-706-2000-1	CASE, ROTARY CHAIN RH Demi carter D.	1	1		
17- 3	1365-706-0010-0	PACKING, CHAIN CASE Joint de carter	1	1		
17- 4	1365-706-0020-0	TENSIONER Lingvet tendeur	1	1		
17- 5	V20026-060120	BOLT/M6 × 12 Vis	22	22		
17- 6	V40116-000600	WASHER, SP/M6 Rondelle frein	22	22		
17- 7	V30026-000600	NUT/M6 Ecrou	22	22		
17- 8	1326-706-0020-0	PLUG, DRAIN/PT 1/8 Bouchon de vidange	2	2		
17- 9	V70514-005200	RING, SNAP/C 52 Collet d'axe	1	1		
17-10	V70514-004700	RING, SNAP/C 47 Collet d'axe	1	1		
17-11	V70514-006200	RING, SNAP/C 62 Collet d'axe	2	2		
17-12	1340-216-0040-0	CAP, OIL/24 Bouchon	1			650R No. 1-4540
17-12a	1366-706-0010-0	CAP, OIL/23 Bouchon	1	1		{ 650R No. 4541- 650DR No. 1-
17-13	1340-706-0050-0	SEAL Opércule	1	1		
17-14	1337-706-3000-0	YOKE Chape	1	1		
17-15	V20126-100400	BOLT/M10 × 40 Vis	1	1		
17-16	V40116-001000	WASHER, SP/M10 Rondelle frein	1	1		
17-17	V30026-001000	NUT/M10 Ecrou	1	1		
17-18	1365-710-1000-0	ARM, SHIFT Selecteur	1			650R No. 1-8520
17-18a	1365-710-1001-0	ARM, SHIFT Selecteur	1	1		{ 650R No. 8521- 650DR No. 1-
17-19	V72010-190090	O-RING/P9 Joint torique	1	1		
17-20	1365-710-0010-0	SHIFTER, ROTARY Fourchette	1	1		
17-21	1365-710-0020-0	STAY, SHIFTER Axe de fourchette	1	1		
17-22	1365-710-0030-0	COLLAR/8 × 16 × 5 Collier	2	2		
17-23	1302-225-0030-0	SPRING, SHIFTER Ressort	1	1		
17-24	V68010-000100	BALL, STEEL Bille	1	1		
17-25	V72010-190080	O-RING/P8 Joint torique	2	2		
17-26	V40116-000800	WASHER, SP/M8 Rondelle frein	2	2		
17-27	V30026-000800	NUT/M8 Ecrou	2	2		
17-28	V59013-160300	WIRE/1.6 × 30 Fil	1	1		
17-29	1365-710-2000-0	LEVER, SHIFT Lever	1	1		
17-30	1365-710-0040-0	BOSS Bossage	1			650R No. 1-8520
17-30a	1365-710-0041-0	BOSS Bossage	1	1		{ 650R No. 8521- 650DR No. 1-
17-31	4106-105-3030-0	GRIP Poignée	1	1		
17-32	V58014-050320	PIN, SPRING/5 × 32 Goupille elastique	1	1		
17-33	V20026-060100	BOLT/M6 × 10 Vis	3	3		
17-34	V40116-000600	WASHER, SP/M6 Rondelle frein	3	3		
17-35	1365-710-3000-0	GUIDE, SHIFT LEVER Guide de commande	1	1		

Fig. 17

ROTARY CHAIN CASE

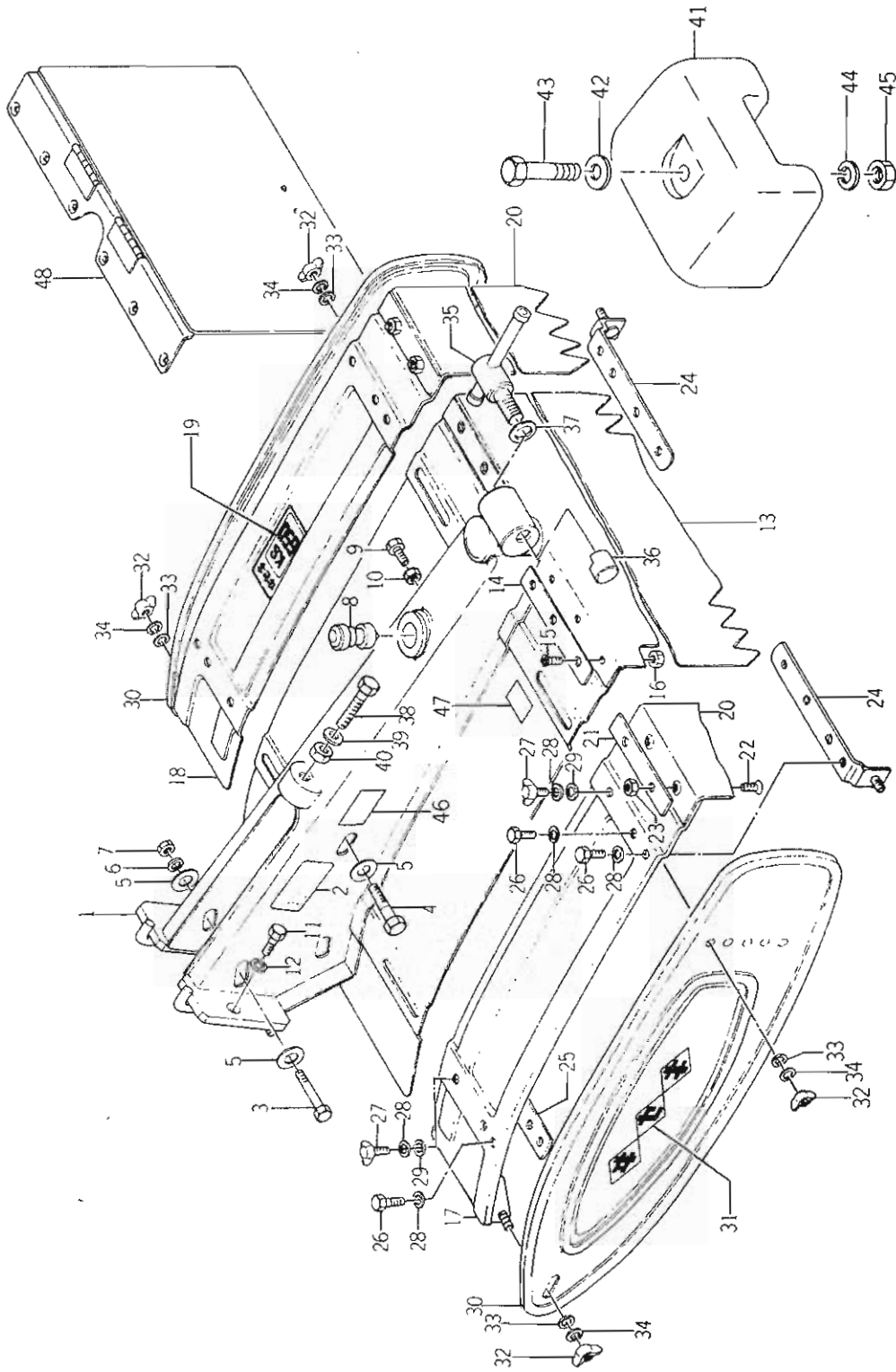
Transmission de rotobineuse



Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			K S 650	K S 650D	K S 650E	
17-36	1365-956-0020-0	MARK, ROTARY SHIFT Repere	1	1		
17-37	V20126-080150	BOLT/M8×15 Vis	2	2		} 650R No. 1-6470
17-38	V40116-000800	WASHER, SP/M8 Rondelle frein	2	2		
17-39	1365-707-0010-0	SHAFT, TOP Arbre supérieur	1	1		
17-40	1365-707-0040-0	COLLAR/23×34×3 Collier	1	1		
17-41	1365-707-0070-0	BEARING, NR/KT233016 Roulement	2	2		
17-42	1365-707-0080-0	COLLAR/23×28×9 Collier	1	1		
17-43	1365-707-0020-0	SPROCKET/13T Pignon	1	1		
17-44	1365-707-0030-0	COLLAR/20×34×3 Collier	1	1		
17-45	V60011-063040	BEARING, RB/6304 Roulement	1	1		
17-46	1352-217-0040-0	BUSH, SEAL Cousinnet	1	1		
17-47	1365-707-0050-0	GEAR, SHIFT/17T Pignon	1	1		
17-48	V60011-062040	BEARING, RB/6204 Roulement	1	1		
17-49	V74112-552100	SEAL, OIL/SB255210 Bague d'étanchéité	1	1		
17-50	1365-707-0060-0	CHAIN, ROLLER Chaîne	1	1		
17-51	1365-708-0010-0	SHAFT, COUNTER Arbre intermédiaire	1	1		
17-52	1365-708-0040-0	BEARING, NR/KT222720 Roulement	2	2		
17-53	1365-708-0020-0	GEAR, COUNTER/20-15T Pignon	1	1		
17-54	1365-708-0030-0	COLLAR/16×34×3 Collier	2	2		
17-55	1365-708-0050-0	COLLAR/16×28×6 Collier	2	2		
17-56	V72010-240160	O-RING/P16 Collet d'axe	2	2		
17-57	V40116-001200	WASHER, SP/M12 Rondelle frein	2	2		
17-58	V30026-001200	NUT/M12 Écrou	2	2		
17-59	1365-709-1000-0	SHAFT, ROTARY Arbre de fraises	1	1		
17-60	V60011-062060	BEARING, RB/6206 Roulement	2	2		
17-61	1365-709-0010-0	SEAL, OIL Bague d'étanchéité	2	2		

Fig. 18

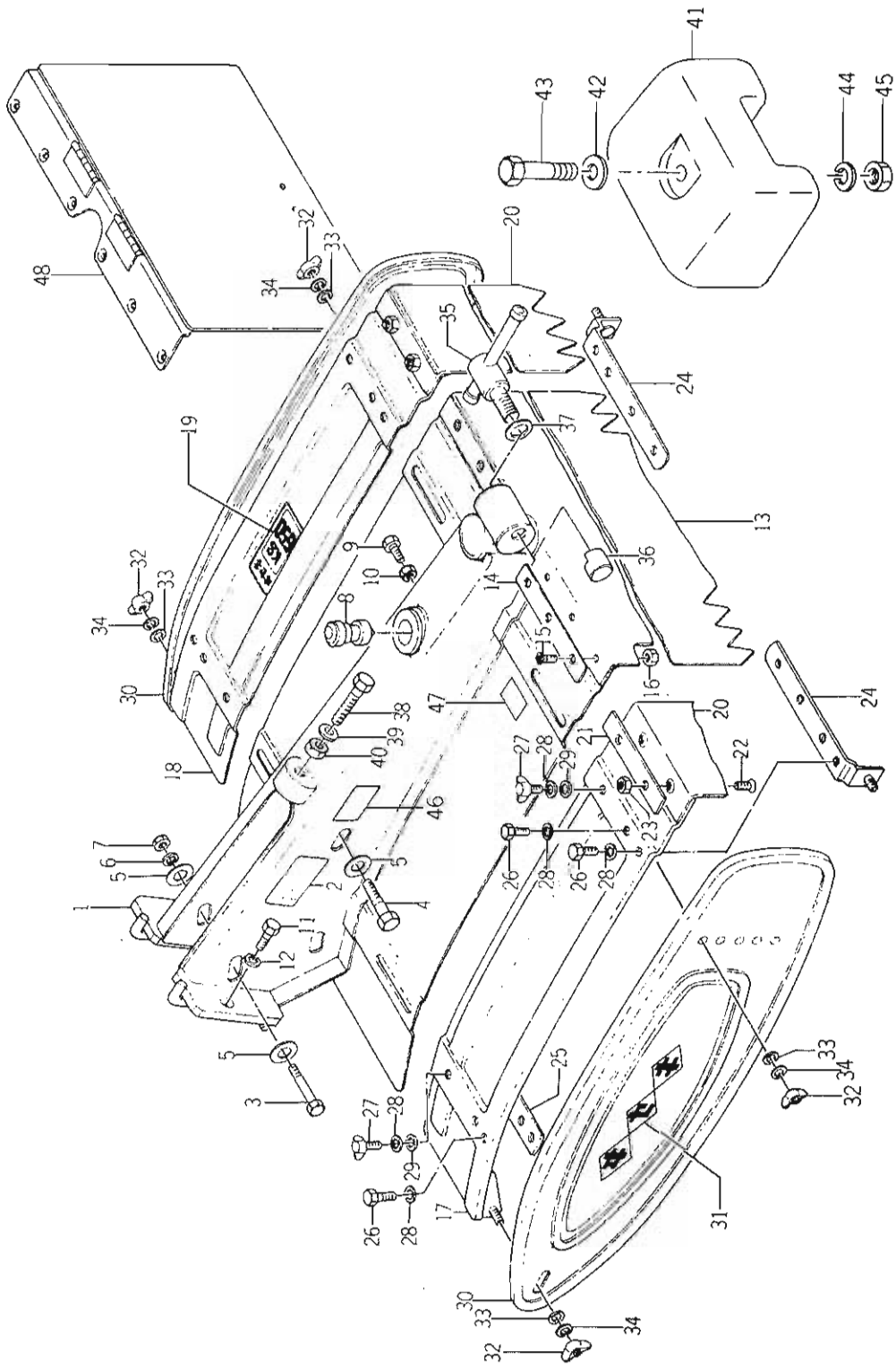
ROTARY FRAME  
Enveloppe de rotobineuses





Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			KS 650	KS 650D	KS 650E	
18- 1	1365-721-1000-1	FRAME, ROTARY Chassis	1	1		
18- 2	1349-956-0060-0	MARK, ROTARY OIL Etiquette	1	1		
18- 3	V20126-101300	BOLT/M10×130 Vis	2	2		
18- 4	V20126-101250	BOLT/M10×125 Vis	1	1		
18- 5	1340-101-1080-0	WASHER Rondelle	6	6		
18- 6	V40116-001000	WASHER, SP/M10 Rondelle frein	3	3		
18- 7	V30026-001000	NUT/M10 Erou	3	3		
18- 8	1323-721-0030-0	CAP, PIPE Bouchon	1			
18- 9	W20126-140550	BOLT/M14×55 S=55 Vis	1	1		
18-10	V30526-001400	NUT/M14 Erou	1	1		
18-11	V20126-120750	BOLT/M12×75 Vis	2	2		
18-12	V40116-001200	WASHER, SP/M12 Rondelle frein	2	2		
18-13	1365-721-0010-0	GUARD, MUD Bavette	1	1		
18-14	1365-721-0020-0	PLATE, SET Barrette	2	2		650R No. 1-14970
18-15	V11216-500100	SCREW/M5×10 Vis	6	6		
18-16	V30026-000500	NUT/M5 Erou	6	6		
18-17	1352-721-2000-1	COVER, ADJ LH Rallonge réglable G	1	1		
18-18	1352-721-3000-1	COVER, ADJ RH Rallonge réglable D.	1	1		
18-19	1365-956-0010-0	MARK, ROTARY MODEL Etiquette	1	1		
18-20	1337-721-0060-0	GUARD, MUD SUB Bavette aux.	2	2		
18-21	1337-721-0070-0	PLATE, SET SUB Bavette aux.	2	2		
18-22	V11216-500100	SCREW/M5×10 Vis	4	4		
18-23	V30026-000500	NUT/M5 Erou	4	4		
18-24	1352-721-4000-0	PLATE, COVER SET A Bride de bavolet	2	2		
18-25	1352-721-5000-0	PLATE, COVER SET B Bride de bavolet	2	2		
18-26	V20126-080160	BOLT/M8×16 Vis	4	4		
18-27	V27016-080180	BOLT, WING/M8×18 Vis a oreilles	8	8		
18-28	V40116-000800	WASHER, SP/M8 Rondelle frein	12	12		
18-29	V41326-000800	WASHER, PL/M8 Rondelle	8	8		
18-30	1352-721-6000-1	COVER, ROTARY SIDE Bavolet	2	2		
18-31	1326-953-0070-0	MARK, ISEKI Etiquette	2	2		
18-32	V37116-000800	NUT, WING/M8 Erou a oreilles	4	4		
18-33	V41316-000800	WASHER, PL/M8 Rondelle	4	4		
18-34	V40116-000800	WASHER, SP/M8 Rondelle frein	4	4		
18-35	1338-722-1000-0	HANDLE, SLEEVE SET Vis serre-jambe	1	1		
18-36	1326-721-0010-0	PLATE, SLEEVE CLAMP Coin de blocage	1	1		
18-37	V41316-001600	WASHER, PL/M16 Rondelle	1	1		
18-38	V20126-100630	BOLT/M10×63 S=43 Vis	1	1		

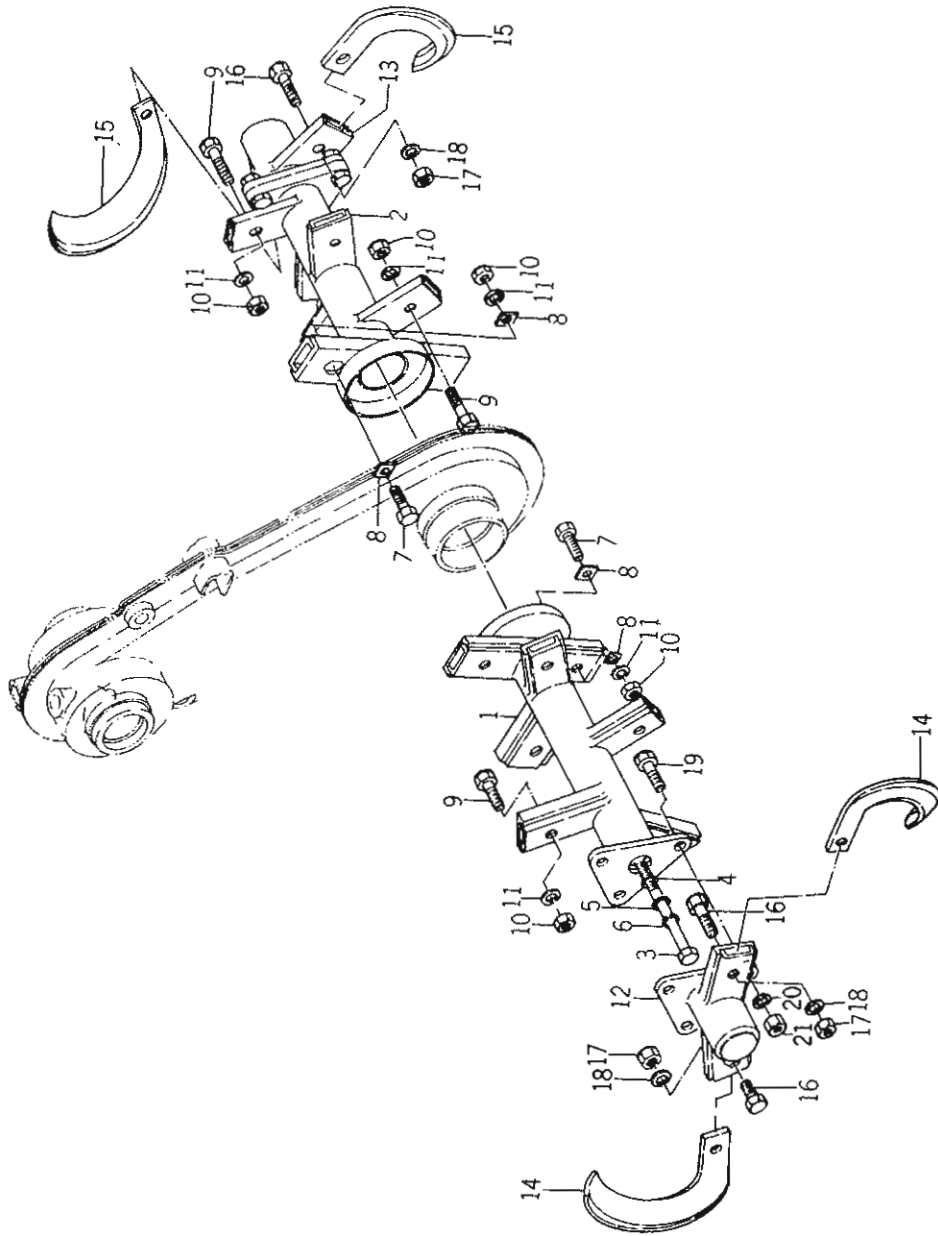
Fig. 18 ROTARY FRAME  
 Enveloppe de rotobineuses



Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Q'ty Model & Quant			Remarks Remarques
			KS 650	KS 650D	KS 650E	
18-39	V41316-001000	WASHER, PL/M10 Rondelle	1	1		
18-40	V30226-001000	NUT/M10 Erou	1	1		
18-41	1371-931-0010-0	WEIGHT, ROTARY Masse		1		} DE, DHE ... *
18-42	1332-708-0030-0	WASHER, COUPLING Rondelle		1		
18-43	V20126-101400	BOLT/M10×14 Vis		1		
18-44	V40116-001000	WASHER, SP/M10 Rondelle frein		1		
18-45	V30026-001000	NUT/M10 Erou		1		
18-46	1352-903-0030-0	MARK, BACKPROOF Etiquette	1	1		650R No. 6471-
18-47	1376-902-0060-0	MARK, CAUTION Etiquette	1	1		
18-48	1365-721-2000-0	GUARD, R. Volet AR	1	1		650R No. 14971-

Fig. 19

ROTARY PIPE  
Fraise



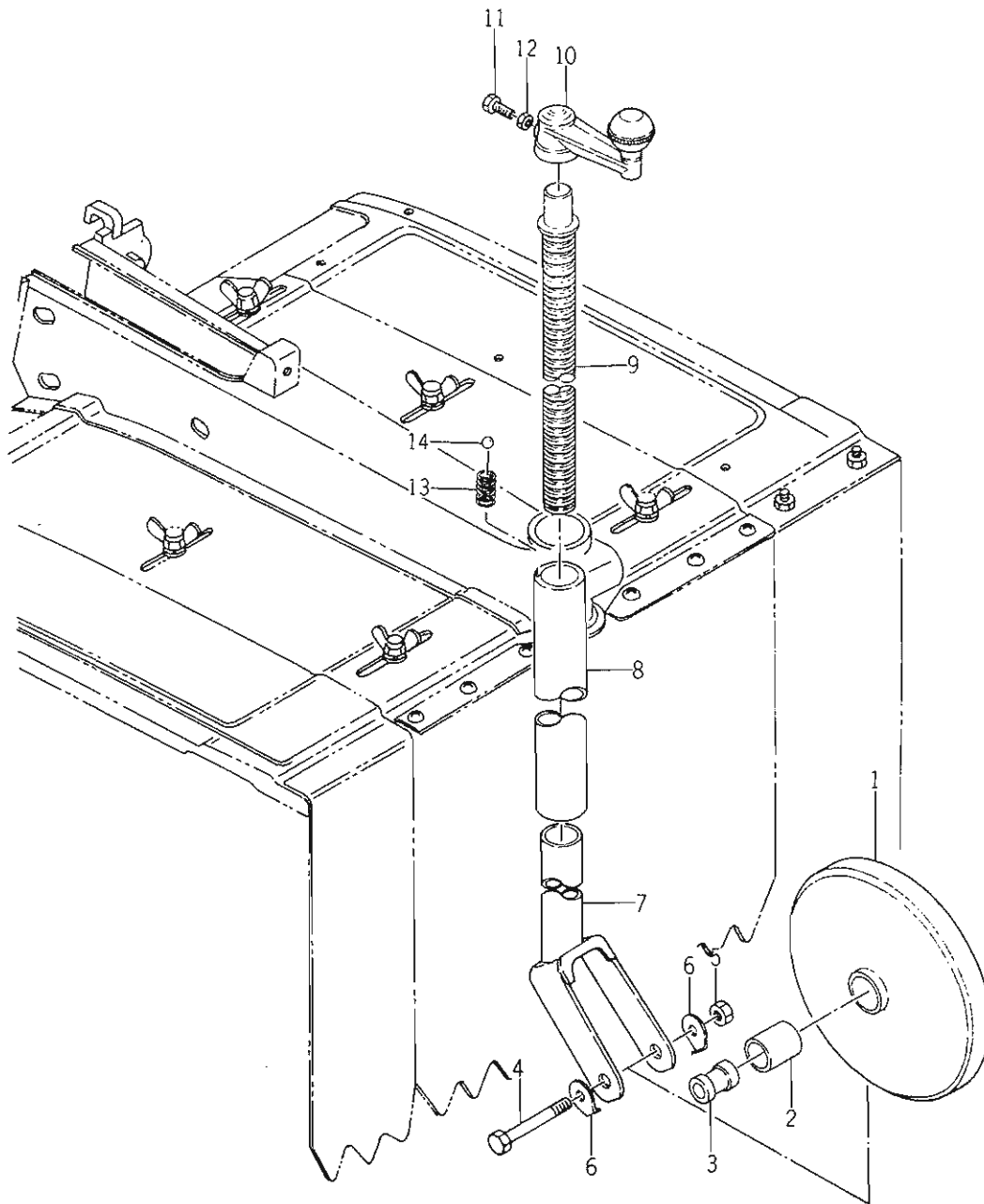
Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			KS 650	KS 650D	KS 650E	
19- 1	1365-716-1000-0	PIPE, ROTARY LH Tube de fraise G.	1	1		
19- 2	1365-716-2000-0	PIPE, ROTARY RH Tube de fraise D.	1	1		
19- 3	V20126-121400	BOLT/M12×140 Vis	2	2		
19- 4	V72010-240120	O-RING/P12 Joint torique	2	2		
19- 5	V41116-001200	WASHER, PL/M12 Rondelle	2	2		
19- 6	V40116-001200	WASHER, SP/M12 Rondelle frein	2	2		
19- 7	1323-071-7000-0	BOLT, BLADE SET A Vis	4	4		Included 10,11 Compris 10,11
19- 8	1301-716-0020-0	WASHER Rondelle	8	8		
19- 9	1323-071-7100-0	BOLT, BLADE SET B Vis	10	10		Included 10,11 Compris 10,11
19-10	V30026-001000	NUT/M10 Ecrou	14	14		
19-11	V40126-001000	WASHER, SP/M10 Rondelle frein	14	14		
19-12	1365-717-1000-0	PIPE, SUB ROTARY LH Rallonge G.	1	1		★
19-13	1365-717-2000-0	PIPE, SUB ROTARY RH Rallonge D.	1	1		★
19-14	1365-716-0030-0	BLADE, CARRIED LH/C130 Couteau G.	2	2		★
19-15	1365-716-0040-0	BLADE, CARRIED RH/C130 Couteau D.	2	2		★
19-16	1323-071-7100-0	BOLT, BLADE SET B Vis	4	4		★
19-17	V30026-001000	NUT/M10 Ecrou	4	4		★
19-18	V40126-001000	WASHER, SP/M10 Rondelle frein	4	4		★
19-19	V20126-080250	BOLT/M8×25 Vis	6	6		★
19-20	V40126-000800	WASHER, SP/M8 Rondelle frein	6	6		★
19-21	V30026-000800	NUT/M8 Ecrou	6	6		★

KS650D ... standard parts

Fig. 20

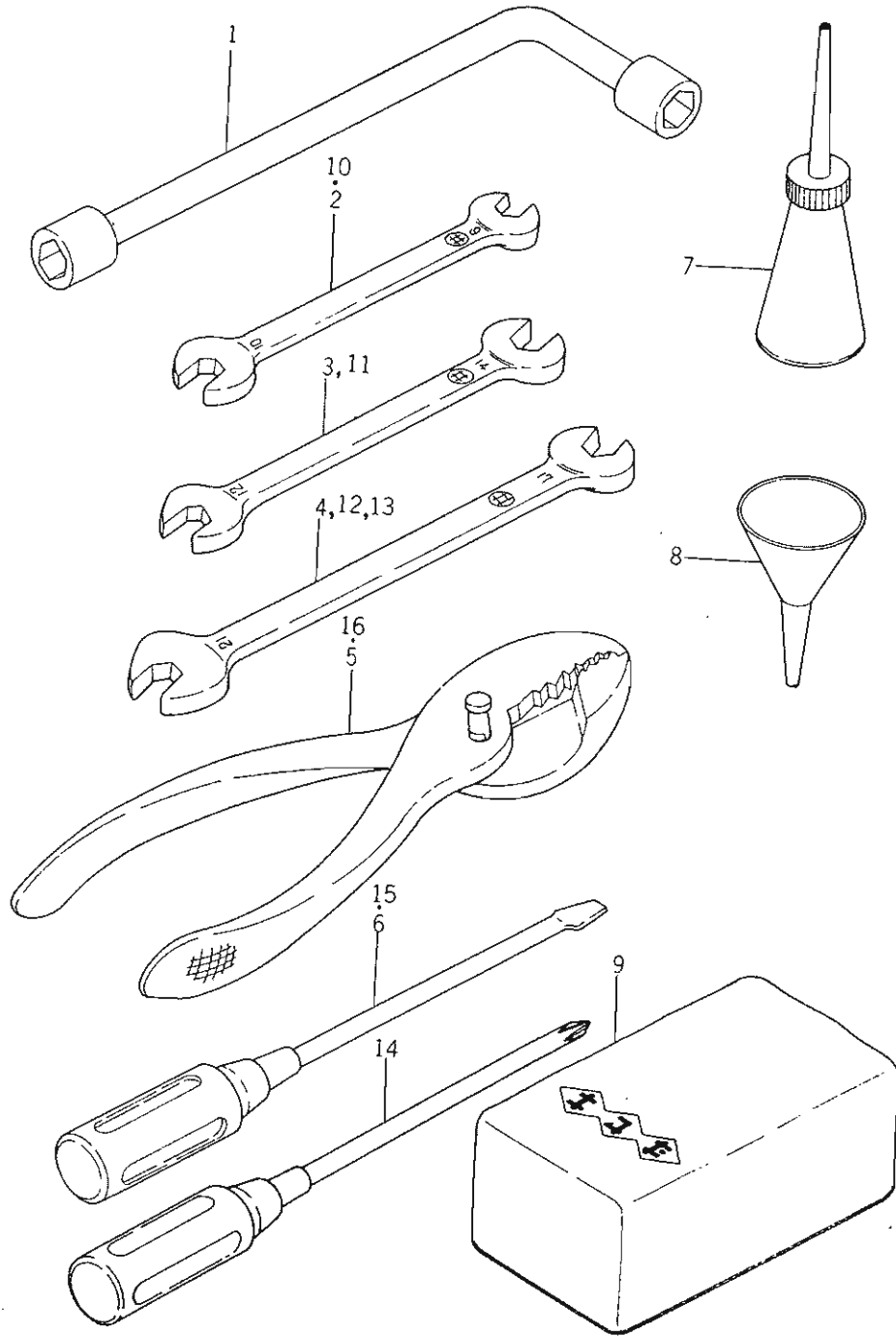
REAR WHEEL

Roue de profondeur



Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			KS 650	KS 650D	KS 650E	
20- 1	1322-726-0010-0	WHEEL, GAUGE Roue AR	1	1		
20- 2	1322-726-0020-0	BUSH, GAUGE WHEEL Manchon	1	1		
20- 3	1322-726-0030-0	COLLAR, GAUGE WHEEL SHAFT Collier	1	1		
20- 4	1340-726-0011-0	PIN, GAUGE WHEEL Axe de roue AR	1	1		
20- 5	V30026-001200	NUT/M12 Erou	1	1		
20- 6	1322-726-0050-0	WASHER, LOCK Rondelle	2	2		
20- 7	1365-726-1000-0	FORK, GAUGE WHEEL Fourche	1	1		
20- 8	1324-726-1000-0	SLEEVE, GAUGE WHEEL Jambe	1	1		
20- 9	1308-726-3000-0	SCREW, GAUGE WHEEL ADJ Vis de profondeur	1	1		
20-10	1326-726-4000-0	HANDLE, GAUGE WHEEL ADJ Manivelle	1	1		
20-11	V20126-080240	BOLT/M8 x 24 Vis	1	1		
20-12	V30526-000800	NUT/M8 Erou	1	1		
20-13	1302-726-0060-0	SPRING, GAUGE WHEEL LOCK Ressort	1	1		
20-14	V68010-000080	BALL, STEEL Bille	1	1		

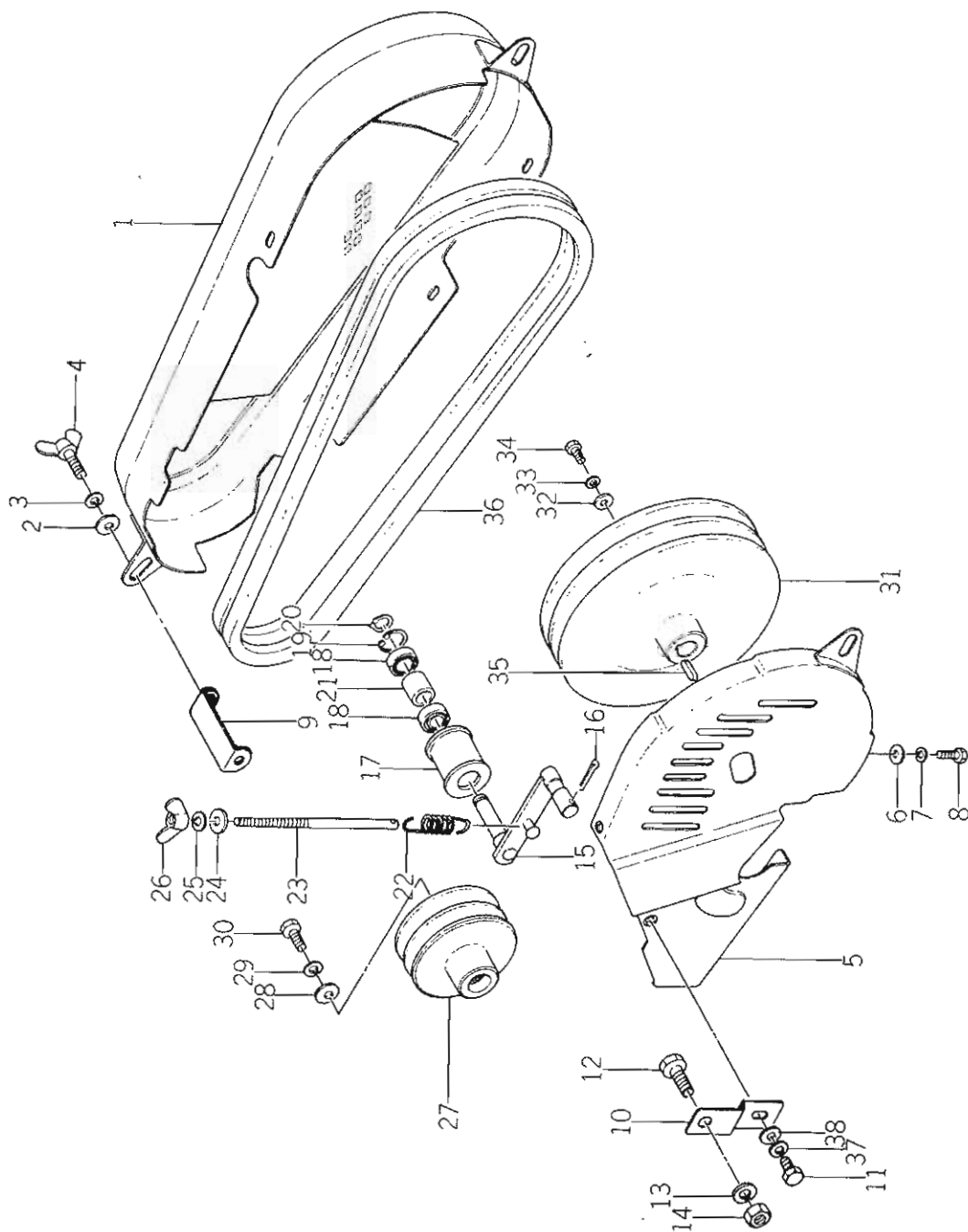
Fig. 21 TOOLS  
Outils





Ref No. Réf N°.	Parts No. Pièces N°.	Description Désignation	Model & Q'ty Modél & Quant			Remarks Remarques
			KS 650	KS 650D	KS 650E	
21- 1	1305-906-0010-0	WRENCH, L-TYPE Cle a pipe	1	1	1	
21- 2	V92055-090100	SPANNER/9-10 Cle plate	1	1	1	No. 1-12770 DNo. 1-1300 ENo. 1-14970
21- 3	V92055-120140	SPANNER/12-14 Cle plate	1	1	1	No. 1-12770
21- 4	V92055-170210	SPANNER/17-21 Cle plate	1	1	1	No. 1-12770 DNo. 1-1300 ENo. 1-14970
21- 5	V93615-001500	PLIERS/150 Pinces	1	1	1	No. 1-12770
21- 6	V94010-061000	SCREWDRIVER/6 x 100 Tournevis	1	1	1	No. 1-12770 DNo. 1-1300 ENo. 1-14970
21- 7	1352-906-0010-0	OILER Burette	1	1	1	
21- 8	1352-906-0020-0	FUNNEL, OIL FILLER Entonnoir	1	1	1	
21- 9	1352-906-0030-0	COVER Housse	1			
21-10	V92055-080100	SPANNER Cle plate	1			No. 12771-
21-11	V92055-120140	SPANNER Cle plate	1			
21-12	V92055-130170	SPANNER Cle plate	1			
21-13	V92055-190220	SPANNER Cle plate	1			Ⓣ
21-14	V94515-061000	SCREWDRIVER, CROSS Tournevis	1	1	1	
21-15	V94019-061000	SCREWDRIVER Tournevis				No. 12771-
21-16	V93625-001500	PLIERS/150 Pinces	1			

Fig. 22 ROTARY BELT DRIVE  
 Courroie intermediaire

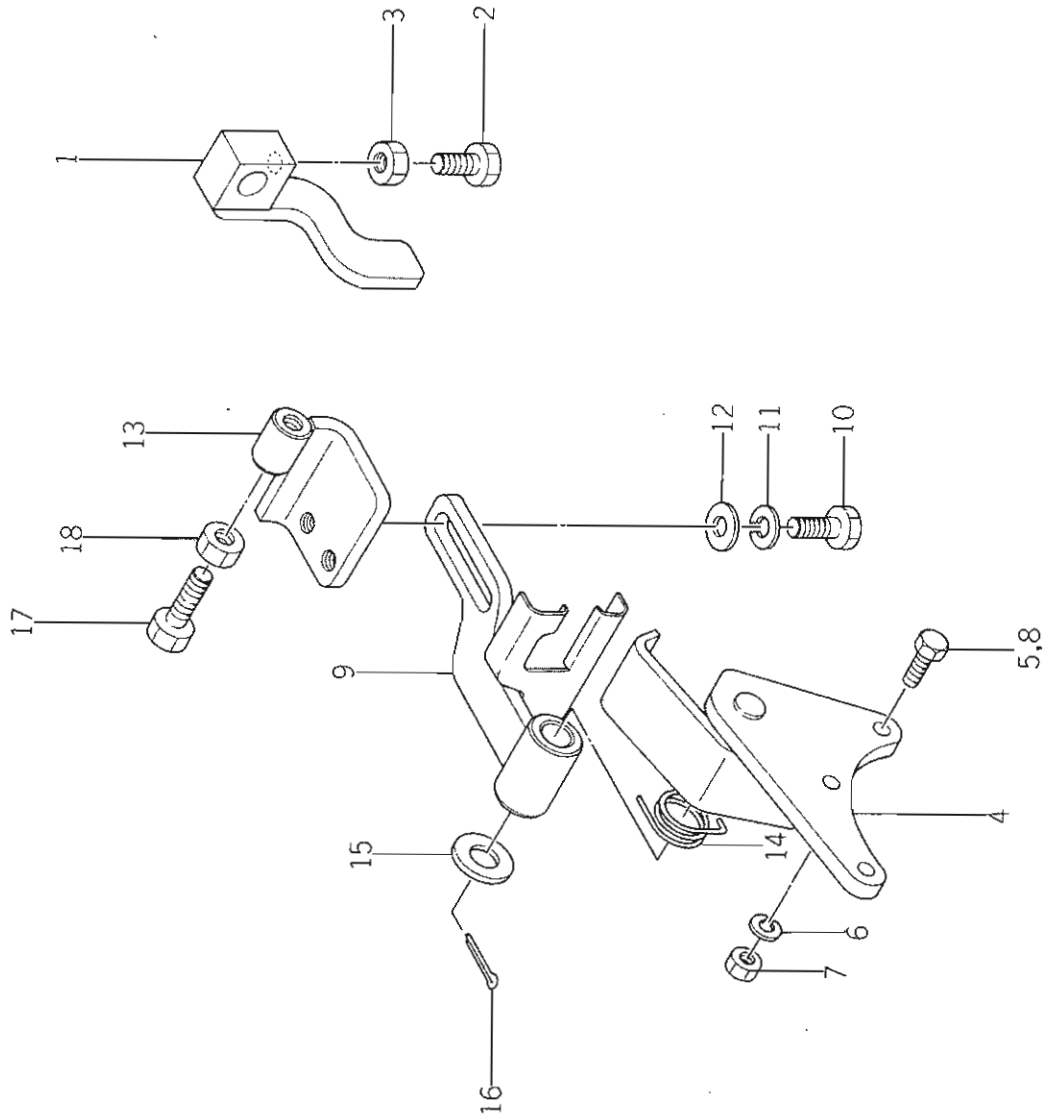


Ref N <sup>o</sup> .	Parts No.	Description	Model & Q'ty				Remarks
			Modél & Quant				
Ref N <sup>o</sup> .	Pièces No.	Désignation	F40	F60	F80	F100	Remarques
22- 1	1365-751-2001-0	COVER, BELT A Carter de courroies	1	1	1	1	★
22- 2	V41316-000800	WASHER, PL/M8 Rondelle	1	1	1	1	★
22- 3	V40116-000800	WASHER, SP/M8 Rondelle frein	1	1	1	1	★
22- 4	V27116-080200	BOLT, WING/M8 × 20 Vis a oreilles	1	1	1	1	★
22- 5	1365-751-2100-0	COVER, BELT B Carter de courroies	1	1	1	1	★
22- 6	V41316-000600	WASHER, PL/M6 Rondelle	3	3	3	3	★
22- 7	V40116-000600	WASHER, SP/M6 Rondelle frein	3	3	3	3	★
22- 8	V20026-060120	BOLT/M6 × 12 Vis	3	3	3	3	★
22- 9	1365-751-2400-0	STAY, COVER C Support	1	1	1	1	★
22-10	1365-751-0010-0	STAY, COVER B Support	1	1	1	1	★
22-11	V20126-080160	BOLT/M8 × 16 Vis	1	1	1	1	★
22-12	V20126-100200	BOLT/M10 × 20 Vis	1	1	1	1	★
22-13	V40116-001000	WASHER, SP/M10 Rondelle frein	1	1	1	1	★
22-14	V30026-001000	NUT/M10 Ecrou	1	1	1	1	★
22-15	1365-751-2300-0	ARM, TENSION Tirant	1	1	1	1	★
22-16	V50015-300250	PIN, SPLIT Goupille fendue	1	1	1	1	★
22-17	1329-202-0011-0	PULLEY, TENSION/40-43 Galet tendeur	1	1	1	1	★
22-18	V60014-062010	BEARING, RB/6201RS Roulement	2	2	2	2	★
22-19	V70514-003200	RING, SNAP/C 32 Collet d'axe	1	1	1	1	★
22-20	V70414-001200	RING, SNAP/C 12 Collet d'axe	1	1	1	1	★
22-21	1329-202-0030-0	COLLAR, TENSION Collier	1	1	1	1	★
22-22	1325-401-0090-0	SPRING, MAIN CLUTCH Ressort	1	1	1	1	★
22-23	1365-751-0020-0	BOLT, TENSION Vis	1	1	1	1	★
22-24	V41316-000800	WASHER, PL/M8 Rondelle	2	2	2	2	★
22-25	V40116-000800	WASHER, SP/M8 Rondelle frein	2	2	2	2	★
22-26	V37116-000800	NUT, WING/M8 Ecrou a oreilles	1	1	1	1	★
22-27	1365-751-0030-0	PULLEY, V/80 Rea	1	1	1	1	★
22-28	1324-205-0020-0	WASHER Rondelle	1	1	1	1	★
22-29	V40116-000800	WASHER, SP/M8 Rondelle frein	1	1	1	1	★
22-30	V20126-080160	BOLT/M8 × 16 Vis	1	1	1	1	★
22-31	1365-751-0040-0	PULLEY, V/180 Rea	1	1	1	1	★
22-32	1305-701-0060-0	WASHER Rondelle	1	1	1	1	★
22-33	V40116-000600	WASHER, SP/M6 Rondelle frein	1	1	1	1	★
22-34	V20026-060160	BOLT/M6 × 16 Vis	1	1	1	1	★
22-35	1329-917-0020-0	KEY, PULLEY Clavette	1	1	1	1	★
22-36	V81720-004800	BELT, V/SB48 Courroie de reas	2	2	2	2	★
22-37	V40116-000800	WASHER, SP/M8 Rondelle frein	1	1	1	1	★
22-38	V41316-000800	WASHER, PL/M8 Rondelle	1	1	1	1	★

Fig. 23

BACKPROOF DEVICE

Mechanisme de securite

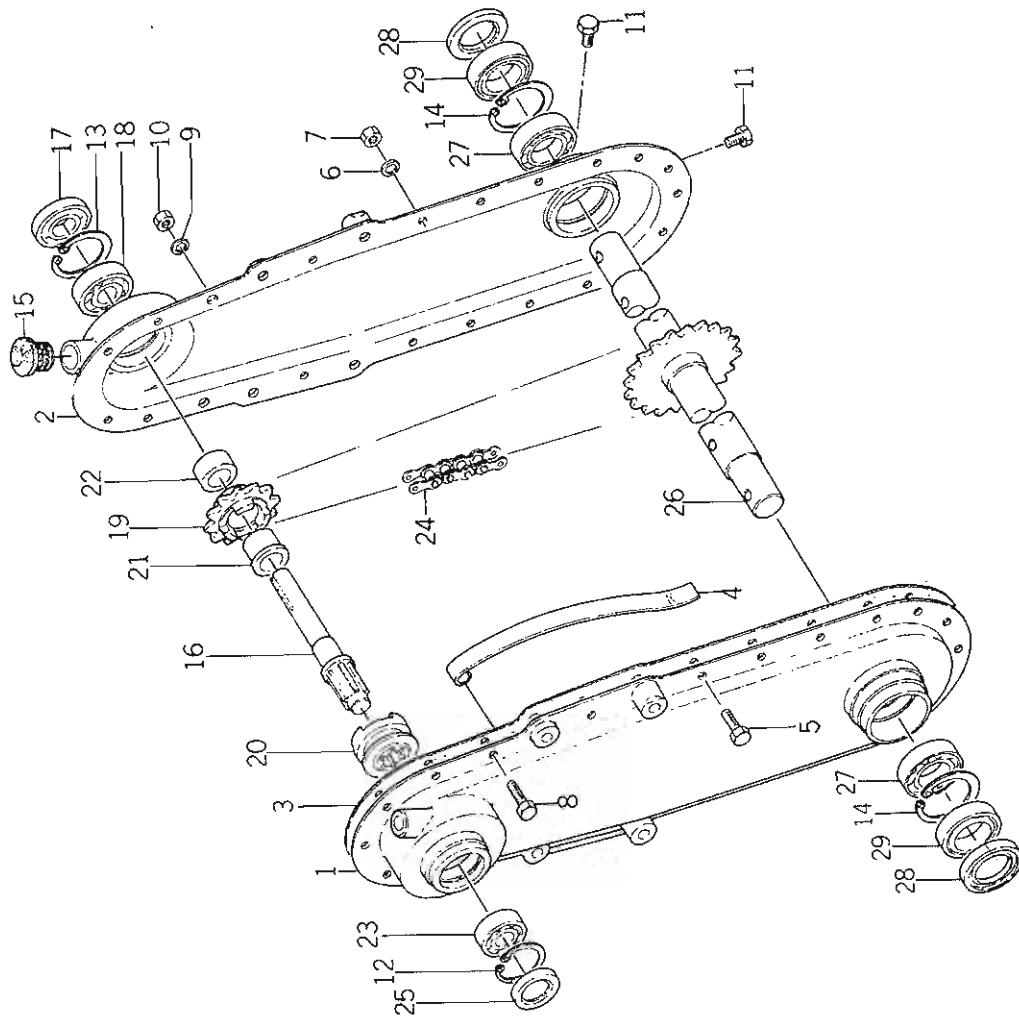


Ref N <sup>o</sup> .	Parts No.	Description	Model & Q'ty				Remarks
			Modél & Quant				
Ref N <sup>o</sup> .	Pièces No.	Désignation	F40	F60	F80	F100	Remarques
23- 0-1	1365-762-0000-0	DEVICE, BACKPROOF ASSY Mecanisme de securite	1	1	1	1	★
23- 1	1352-712-1000-0	·ARM, BACKPROOF Bras	1	1	1	1	★
23- 2	V20126-080200	·BOLT/M8 × 20 Vis	1	1	1	1	★
23- 3	V30226-000800	·NUT/M8 Ecrou	1	1	1	1	★
23- 4	1352-712-2000-0	·BRACKET, LEVER Support	1	1	1	1	★
23- 5	V20026-060200	·BOLT/M6 × 20 Vis	2	2	2	2	★
23- 6	V40116-000600	·WASHER, SP/M6 Rondelle frein	3	3	3	3	★
23- 7	V30026-000600	·NUT/M6 Ecrou	1	1	1	1	★
23- 8	V20026-060250	·BOLT/M6 × 25 Vis	1	1	1	1	★
23- 9	1365-762-2000-0	·LEVER, BACKPROOF A Lever	1	1	1	1	★
23-10	V20126-080200	·BOLT/M8 × 20 Vis	2	2	2	2	★
23-11	V40116-000800	·WASHER, SP/M8 Rondelle frein	2	2	2	2	★
23-12	V41316-000800	·WASHER, PL/M8 Rondelle	2	2	2	2	★
23-13	1365-762-2100-0	·LEVER, BACKPROOF B Lever	1	1	1	1	★
23-14	1352-712-0010-0	·SPRING, TORQUE Ressort	1	1	1	1	★
23-15	V41316-001200	·WASHER, PL/M12 Rondelle	1	1	1	1	★
23-16	V50016-300200	·PIN, SPLIT/3 × 20 Goupille fendue	1	1	1	1	★
23-17	V20126-080350	·BOLT/M8 × 35 Vis	1	1	1	1	★
23-18	V30226-000800	·NUT/M8 Ecrou	1	1	1	1	★

Fig. 24

ROTARY CHAIN CASE

Transmission de rotobineuse

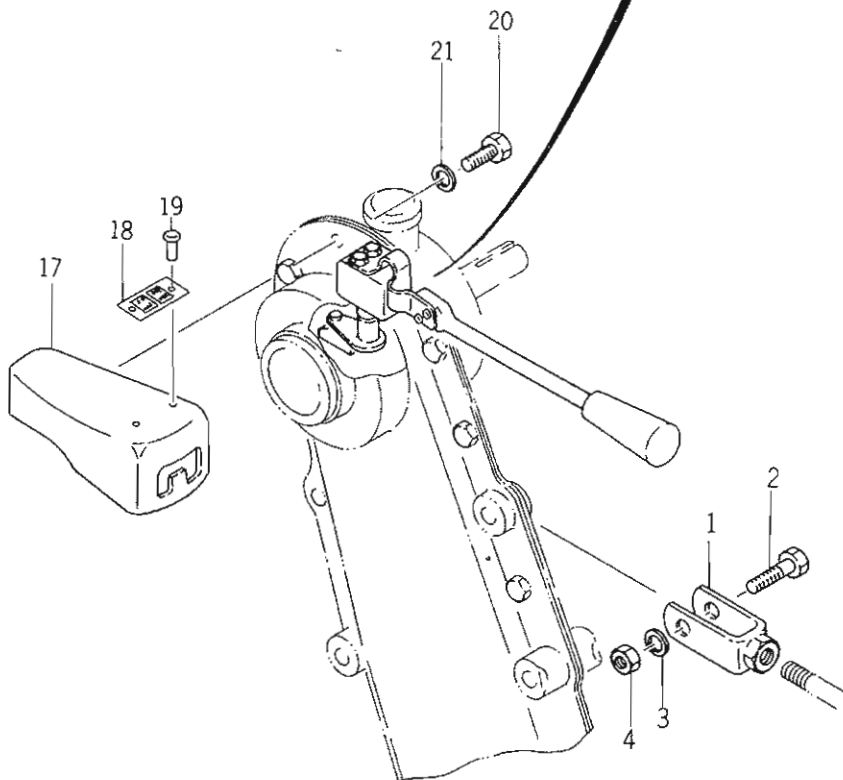
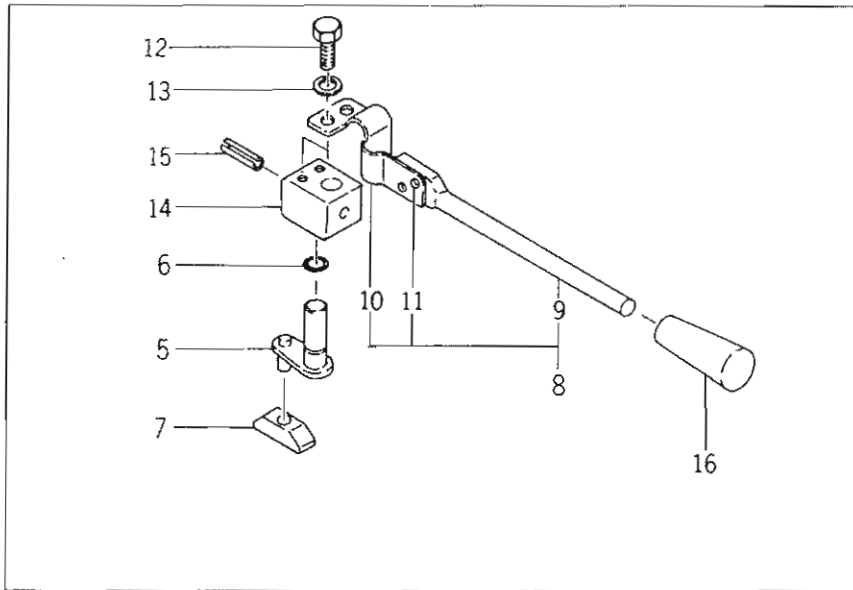


Ref No. Réf No.	Parts No. Pièces No.	Description Désignation	Model & Q'ty Modél & Quant				Remarks Remarques
			F 40	F 60	F 80	F 100	
24- 1	1349-706-1000-0	CASE, ROTARY CHAIN LH Carter de chaîne G.	1	1	1	1	★
24- 2	1349-706-2000-0	CASE, ROTARY CHAIN RH Carter de chaîne D.	1	1	1	1	★
24- 3	1349-706-0010-0	PACKING, CHAIN CASE Joint	1	1	1	1	★
24- 4	1337-706-0020-0	TENSIONER, CHAIN Tendeur	1	1	1	1	★
24- 5	V20026-060120	BOLT/M6×12 Vis	16	16	16	16	★
24- 6	V40116-000600	WASHER, SP/M6 Rondelle frein	16	16	16	16	★
24- 7	V30026-000600	NUT/M6 Ecrou	16	16	16	16	★
24- 8	V20126-080160	BOLT/M8×16 Vis	4	4	4	4	★
24- 9	V40116-000800	WASHER, SP/M8 Rondelle frein	4	4	4	4	★
24-10	V30026-000800	NUT/M8 Ecrou	4	4	4	4	★
24-11	1326-706-0020-0	PLUG, DRAIN Bouchon	2	2	2	2	★
24-12	V70514-004000	RING, SNAP/C 40 Collet d'axe	1	1	1	1	★
24-13	V70514-004700	RING, SNAP/C 47 Collet d'axe	1	1	1	1	★
24-14	V70514-005500	RING, SNAP/C 55 Collet d'axe	2	2	2	2	★
24-15	1366-706-0010-0	CAP, OIL/23 Bouchon	1	1	1	1	★
24-16	1337-708-0010-0	SHAFT, ROTARY TOP Arbre	1	1	1	1	★
24-17	V74012-047070	SEAL, OIL/SC20477 Bague d'étanchéité	1	1	1	1	★
24-18	V60011-062040	BEARING, RB/6204 Roulement	1	1	1	1	★
24-19	1349-708-0010-0	SPROCKET/12T Pignon	1	1	1	1	★
24-20	1337-708-0030-0	CLUTCH, ROTARY Embrayage	1	1	1	1	★
24-21	1337-708-0040-0	BUSH, SPROCKET Cousinet	1	1	1	1	★
24-22	1337-708-0050-0	COLLAR/21×30×9 Entretoise	1	1	1	1	★
24-23	V60011-062030	BEARING, RB/6203 Roulement	1	1	1	1	★
24-24	1337-708-0060-0	CHAIN, ROLLER Chaîne	1	1	1	1	★
24-25	1337-708-0070-0	COVER, METAL Couvercle	1	1	1	1	★
24-26	1349-709-1000-0	SHAFT, ROTARY Arbre de fraises	1	1	1	1	★
24-27	V60011-060060	BEARING, RB/6006 Roulement	2	2	2	2	★
24-28	V74213-055050	SEAL, OIL/VC30555 Bague d'étanchéité	2	2	2	2	★
24-29	V74413-055120	SEAL, OIL/TC305512 Bague d'étanchéité	2	2	2	2	★

Fig. 25

ROTARY SHIFTER

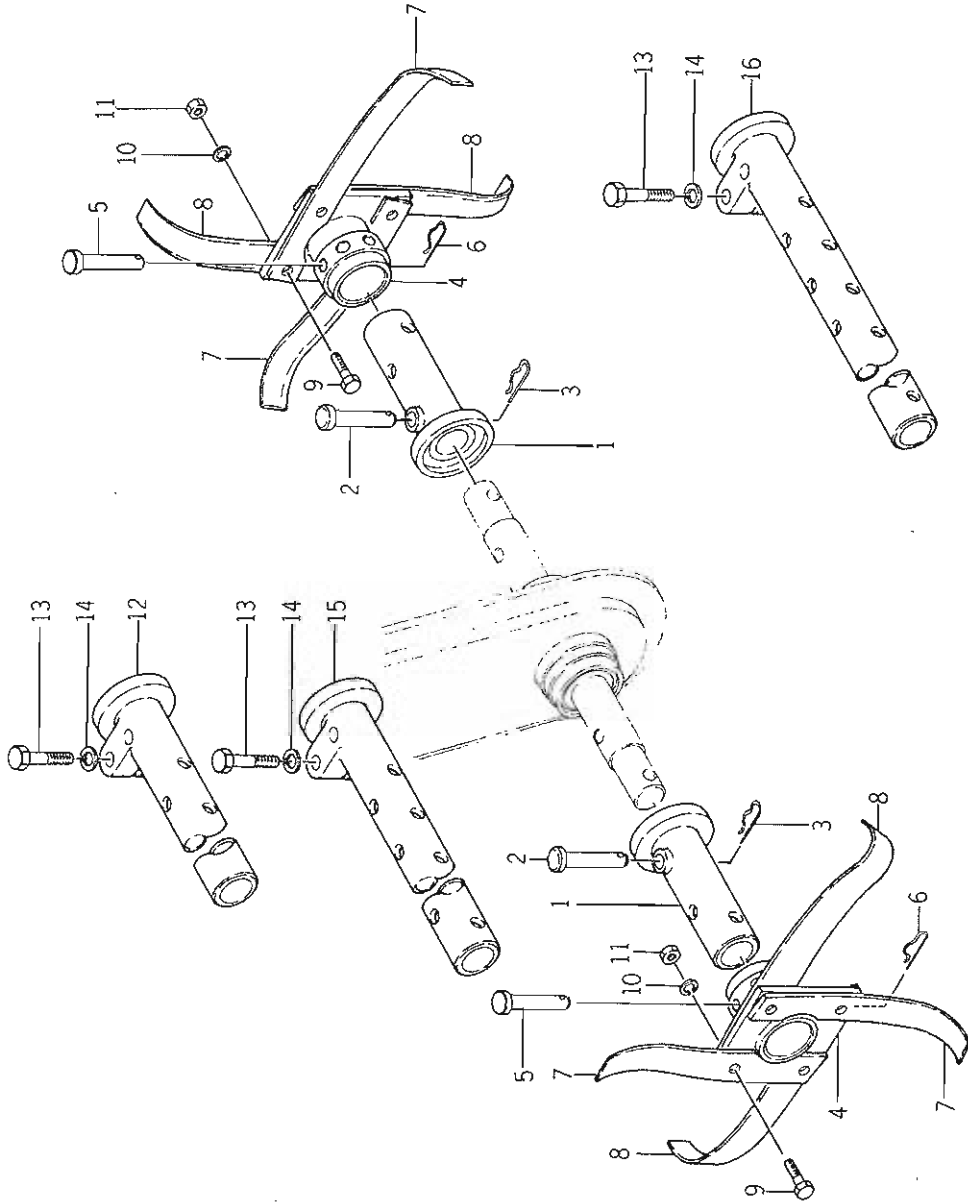
Embrayage de rotobineuse





Ref N° Réf N°	Parts No. Pièces No.	Description Désignation	Model & Q'ty Modél & Quant				Remarks Remarques
			F40	F60	F80	F100	
25- 1	1337-706-3000-0	FORK Chape	1	1	1	1	*
25- 2	V20126-100360	BOLT/M10×36 Vis	1	1	1	1	*
25- 3	V40116-001000	WASHER, SP/M10 Rondelle frein	1	1	1	1	*
25- 4	V30026-001000	NUT/M10 Eccrou	1	1	1	1	*
25- 5	1337-706-4001-0	ROD, SHIFTER Selecteur	1	1	1	1	*
25- 6	V72010-190090	O-RING/P9 Joint torique	1	1	1	1	*
25- 7	1340-229-0020-0	SHIFTER, SIDE CLUTCH Flotteur	1	1	1	1	*
25- 8	1337-706-5002-0	LEVER, CLUTCH Lever d'embrayage	1	1	1	1	*
25- 9	1337-706-5051-0	LEVER (C) Lever	1	1	1	1	*
25-10	1337-706-5060-0	SPRING, PLATE Ressort	1	1	1	1	*
25-11	V29010-300090	RIVET/3×9 Rivet	2	2	2	2	*
25-12	V20126-060100	BOLT/M6×10 Vis	2	2	2	2	*
25-13	V40116-000600	WASHER, SP/M6 Rondelle frein	2	2	2	2	*
25-14	1337-706-0030-0	BOSS/25×25 Bossage	1	1	1	1	*
25-15	V58014-040250	PIN, SPRING/4×25 Coupille elastique	1	1	1	1	*
25-16	2101-230-0010-0	GRIP Poignee	1	1	1	1	*
25-17	1337-706-6001-0	GUIDE, CLUTCH Guide de commande	1	1	1	1	*
25-18	1349-955-0010-0	MARK, ROTARY CLUTCH Repere	1	1	1	1	*
25-19	V29120-200040	RIVET/2×4 Rivet	2	2	2	2	*
25-20	V20026-060140	BOLT/M6×14 Vis	2	2	2	2	*
25-21	V40126-000600	WASHER, SP/M6 Rondelle frein	2	2	2	2	*

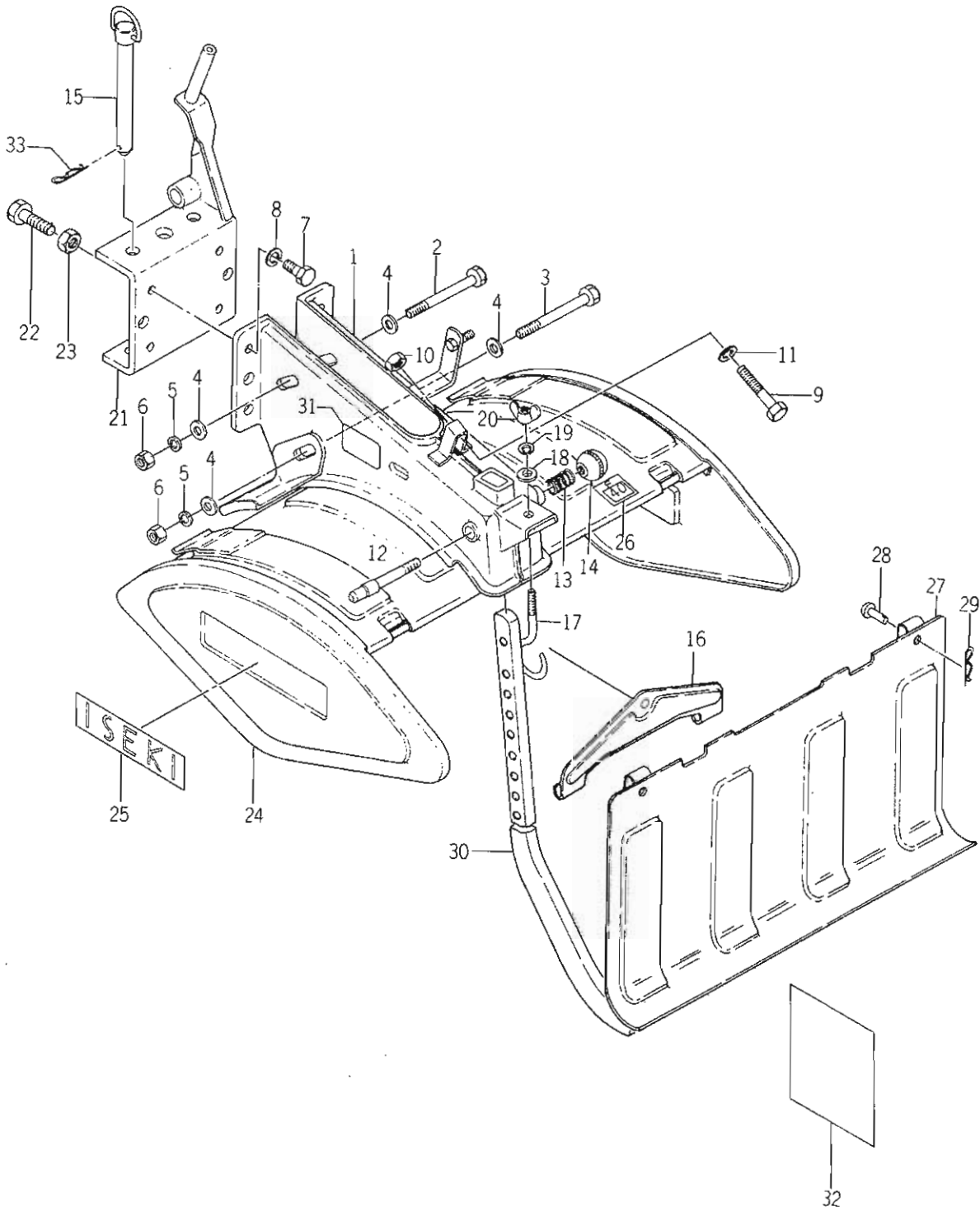
Fig. 26 ROTARY PIPE  
Fraise



Ref N <sup>o</sup> .	Parts No.	Description	Model & Q'ty				Remarks
			Modél & Quant				
Réf N <sup>o</sup> .	Pièces No.	Désignation	F40	F60	F80	F100	Remarques
26- 1	1329-241-3000-0	PIPE, WHEEL/Z Tube rallonge	2				*
26- 2	1310-241-0030-0	PIN, HEADED A Goupille	2	2	2	2	*
26- 3	1305-241-0010-0	PIN, HAIR Attache beta	2	2	2	2	*
26- 4	1349-716-1000-0	BOSS, BLADE SET Goupille de hoyau	2	4	6	8	*
26- 5	1305-202-0060-0	PIN, HEADED Goupille	2	4	6	8	*
26- 6	1305-241-0010-0	PIN, HAIR Attache beta	2	4	6	8	*
26- 7	1349-716-0010-0	BLADE, LH/C118 Hoyau G.	4	8	12	16	*
26- 8	1349-716-0020-0	BLADE, RH/C118 Hoyau D.	4	8	12	16	*
26- 9	V20136-080250	BOLT/M8×25 Vis	8	16	24	32	*
26-10	V40116-000800	WASHER, SP/M8 Rondelle frein	8	16	24	32	*
26-11	V30026-000800	NUT/M8 Ecrou	8	16	24	32	*
26-12	1331-253-1000-0	PIPE, WHEEL/230 Tube rallonge		2			*
26-13	V20126-120500	BOLT/M12×50 Vis		2	2	2	*
26-14	V40116-001200	WASHER, SP/M12 Rondelle frein		2	2	2	*
26-15	1331-253-2000-0	PIPE, WHEEL/330 Tube rallonge			2		*
26-16	1331-253-3000-0	PIPE, WHEEL/430 Tube rallonge				2	*

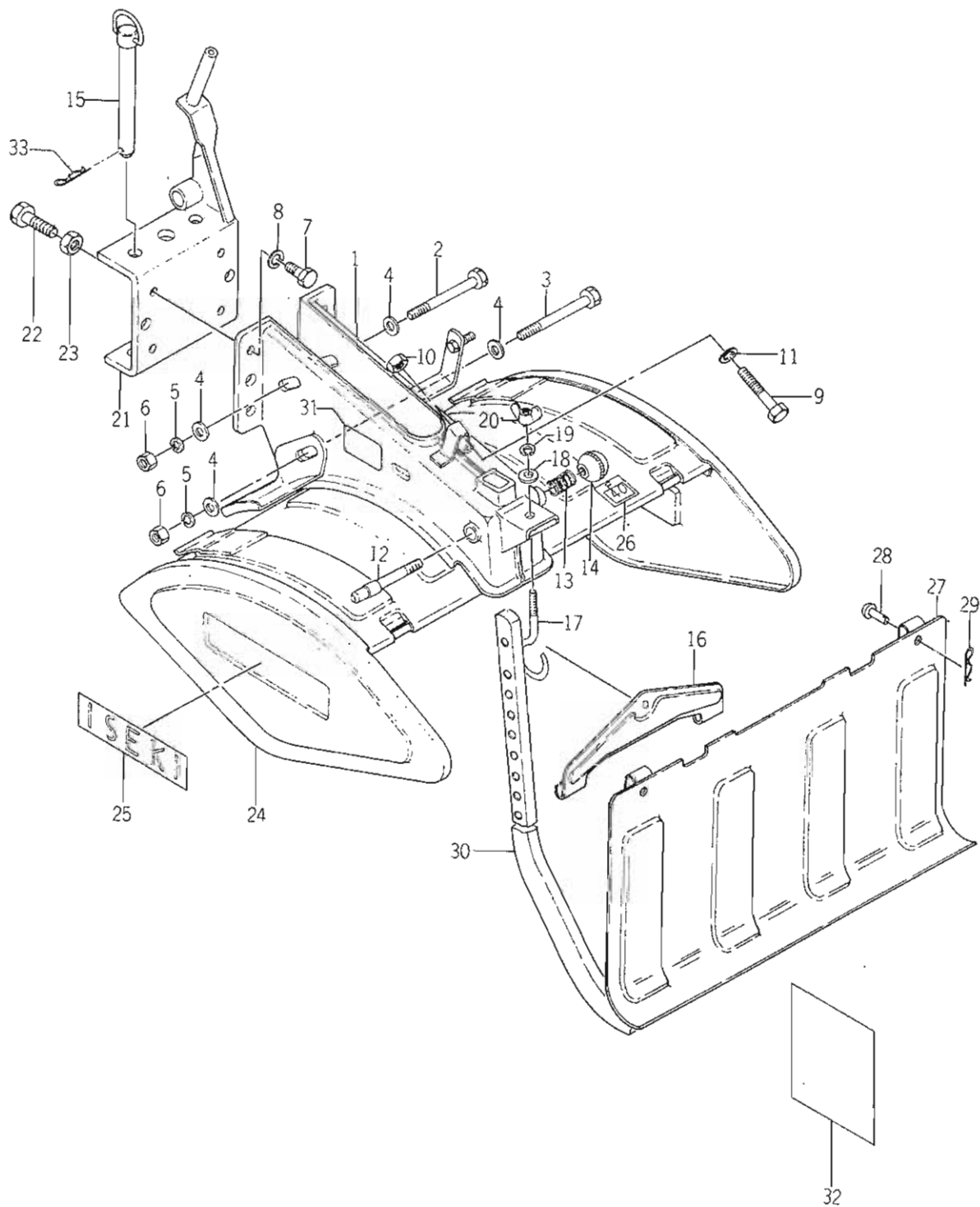
Fig.27

ROTARY FRAME  
Enveloppe de rotobineuses



Ref N° Réf N°	Parts No. Pièces No.	Description Désignation	Model & Q'ty Modél & Quant				Remarks Remarques
			F40	F60	F80	F100	
27- 1	1349-721-1000-0	FRAME, ROTARY Chassis	1	1	1	1	★
27- 2	V20126-100900	BOLT/M10×90 Vis	2	2	2	2	★
27- 3	V20126-100950	BOLT/M10×95 Vis	1	1	1	1	★
27- 4	V41316-001000	WASHER, PL/M10 Rondelle	6	6	6	6	★
27- 5	V40116-001000	WASHER, SP/M10 Rondelle frein	3	3	3	3	★
27- 6	V30026-001000	NUT/M10 Ecrou	3	3	3	3	★
27- 7	V20126-100250	BOLT/M10×25 Vis	4	4	4	4	★
27- 8	V40116-001000	WASHER, SP/M10 Rondelle frein	4	4	4	4	★
27- 9	1349-721-0030-0	BOLT/M10×71 S=40 Vis	1	1	1	1	★
27-10	V30226-001000	NUT/M10 Ecrou	1	1	1	1	★
27-11	1337-721-0020-0	WASHER/11×24×3 Rondelle	1	1	1	1	★
27-12	1349-721-0010-0	PIN, ADJ Tenon	1	1	1	1	★
27-13	1350-311-0030-0	SPRING, PRESS/38 Resort	1	1	1	1	★
27-14	1407-117-0031-0	KNOB, LEVER/31 Pommeau	1	1	1	1	★
27-15	1349-721-3100-0	PIN Goupille	2	2	2	2	★
27-16	1349-721-3000-0	HANGER, COVER Support	1	1	1	1	★
27-17	1349-721-0020-0	HOOK Crochet	1	1	1	1	★
27-18	V41316-000800	WASHER, PL/M8 Rondelle	1	1	1	1	★
27-19	V40116-000800	WASHER, SP/M8 Rondelle frein	1	1	1	1	★
27-20	V37016-000600	NUT, WING/M8 Ecrou a oreilles	1	1	1	1	★
27-21	1365-772-2000-0	HITCH, ROTARY Attelage	1	1	1	1	★
27-22	V20026-120450	BOLT/M12×45 Vis	2	2	2	2	★
27-23	V30226-001200	NUT/M12 Ecrou	2	2	2	2	★
27-24	1349-723-1000-0	COVER, ROTARY/40 Bavolet	1				★
27-24-1	1349-756-1000-0	COVER, ROTARY/60 Bavolet		1			★
27-24-2	1349-757-1000-0	COVER, ROTARY/80 Bavolet			1		★
27-24-3	1349-758-1000-0	COVER, ROTARY/100 Bavolet				1	★
27-25	1326-953-0070-0	MARK, ISEKI Etiquette	2	2	2	2	★
27-26	1349-956-0010-0	MARK, TYPE/40 Etiquette	1				★
27-26-1	1349-956-0020-0	MARK, TYPE/60 Etiquette		1			★
27-26-2	1349-956-0030-0	MARK, TYPE/80 Etiquette			1		★
27-26-3	1349-956-0040-0	MARK, TYPE/100 Etiquette				1	★
27-27	1349-723-2000-0	GUARD, MUD/40 Bavette	1				★
27-27-1	1349-756-2000-0	GUARD, MUD/60 Bavette		1			★
27-27-2	1349-757-2000-0	GUARD, MUD/80 Bavette			1		★
27-27-3	1349-758-2000-0	GUARD, MUD/100 Bavette				1	★
27-28	1349-723-0010-0	PIN/8×22 Goupille	2	2	4	4	★
27-29	1305-241-0010-0	PIN, HAIR Attache beta	2	2	4	4	★

Fig. 27 ROTARY FRAME  
 Enveloppe de rotobineuses



Ref N <sup>o</sup> .	Parts No.	Description	Model & Q'ty				Remarks
			Modél & Quant				
Réf N <sup>o</sup> .	Pièces No.	Désignation	F40	F60	F80	F100	Remarques
27-30	1349-726-0010-0	SKID, CENTER Barre de profondeur	1	1	1	1	*
27-31	1349-956-0060-0	MARK, ROTARY OIL Etiquette	1	1	1	1	*
27-32	1349-956-0070-0	MANUAL, ASSEMBLING Manuel	1	1	1	1	* For 650E
27-32-1	1365-966-0010-0	MANUAL, ASSEMBLING Manuel	1	1	1	1	* For 650, 650D
27-33	1305-931-0030-0	PIN, KING ASSY/134 Attache beta	2	2	2	2	*



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R.C.S. Clermont-Fd B 304 973 886 - S.A.S. au capital de 612 000 €**