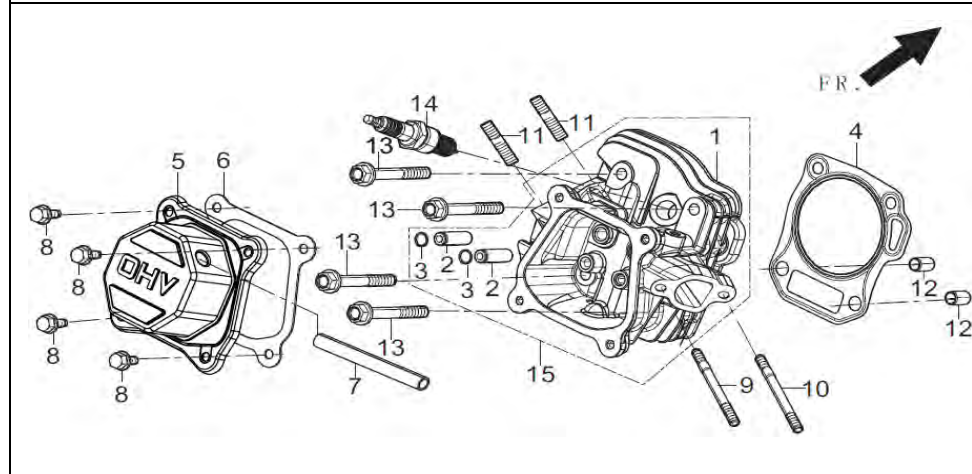


# R210

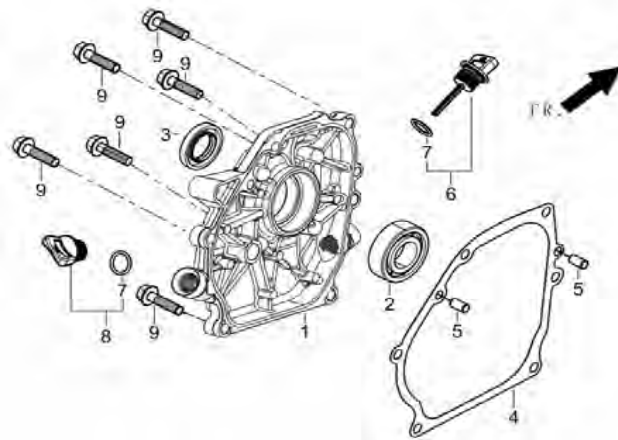
**FIG.1 HEAD SUBASSEMBLY, CYLINDER / PLUG, SPARK(E04)**



REF.N O.	PART NO	DESCRIPTION	Q'TY
E04-4	12131-Z530320-0000	GASKET, CYLINDER HEAD	1
E04-5	12410-Z440110-0099	COVER SUBASSEMBLY, CYLINDER HEAD	1
E04-6	12004-Z440110-0000	GASKET, CYLINDER HEAD COVER	1
E04-7	17004-Z440110-0000	TUBE, BREATHER	1
E04-8	90001-0612-01	BOLT	4
E04-9	90204-Z010310-0000	STUD	1
E04-10	90207-Z330210-0000	STUD	1
E04-11	90203-Z010110-0000	STUD	2
E04-12	90502-1114-00	PIN	2
E04-13	12003-Z010110-0000	BOLT, CYLINDER HEAD	4
E04-14	30010-Z010110-0000	PLUG, SPARK	1
E04-15	12140-Z810120-0000	HEAD SUBASSEMBLY, CYLINDER	1

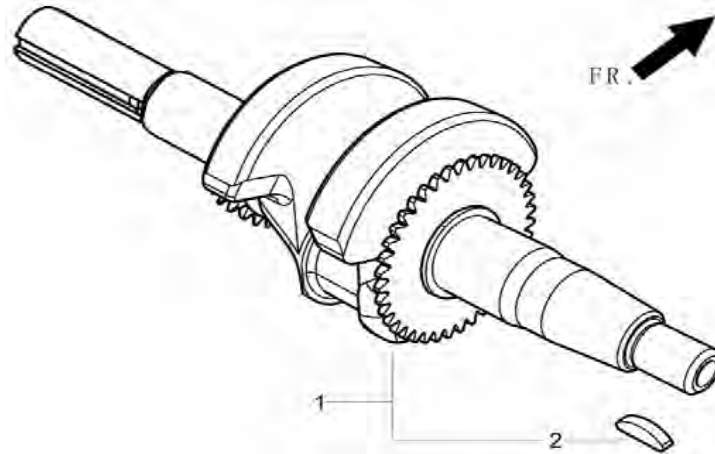


**FIG.3 COVER SUBASSEMBLY, CRANKCASE (E01)**



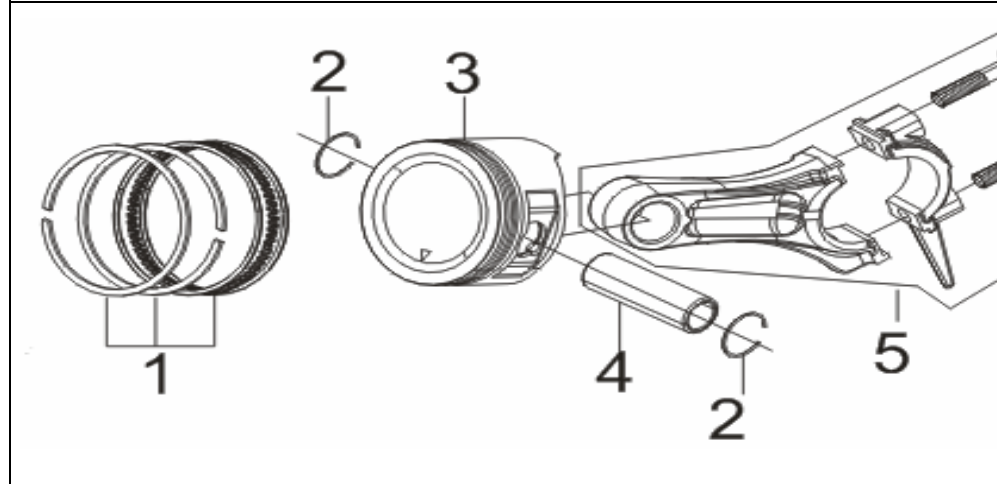
REF.N O.	PART NO	DESCRIPTION	Q'TY
E01-1	11411-Z440210-0000	COVER ASSY, CRANKCASE	1
E01-2	90547-0205-CL	BEARING	1
E01-3	90682-Z300110-0000	SEAL, OIL	1
E01-4	11001-Z440110-0000	GASKET, CRANKCASE	1
E01-5	90502-0912-00	PIN	2
E01-6	15010-Z010120-Q500	DIPSTICK SUBASSEMBLY, OIL	1
E01-8	15030-Z010120-Q500	PLUG SUBASSEMBLY, ENGINE OIL	1
E01-9	90001-0832-01	BOLT	6

**FIG.4 ROD,CRANKSHAFT CONNETING(E03)**



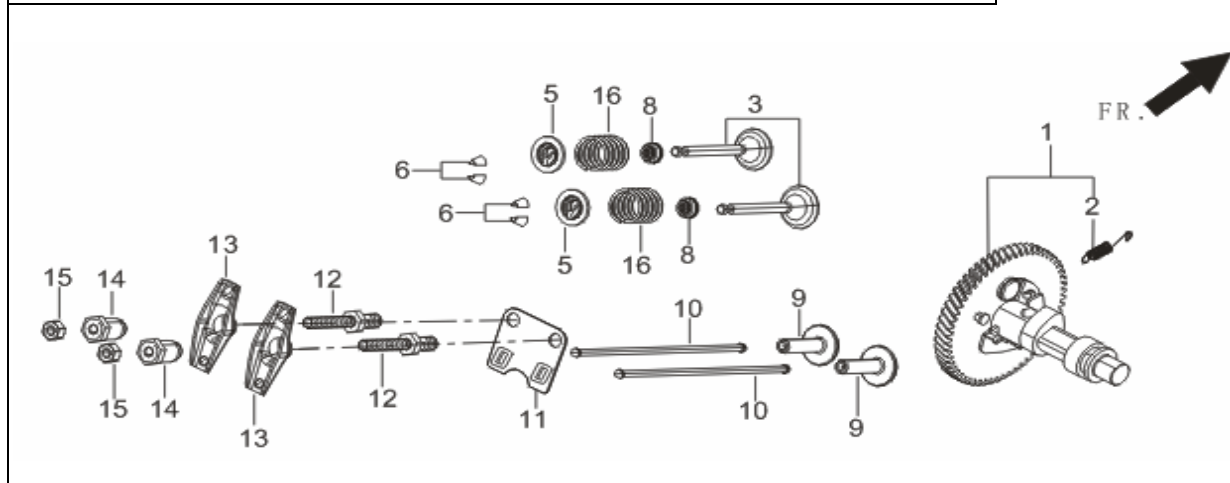
REF.N O.	PART NO	DESCRIPTION	Q'TY
E03-1	13300-Z530210-0000	CRANKSHAFT ASSY.	1

**FIG.5 RING SET,OIL / ROD,CRANKSHAFT CONNETING E03**



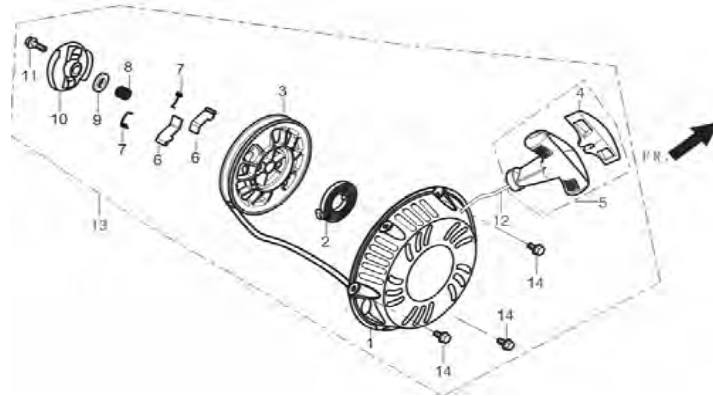
REF.N O.	PART NO	DESCRIPTION	Q'TY
E04-1	13200-Z140210-0099	RING, THE FIRST	1
E04-2	13122-Z010110-0000	CLIP, PISTON PIN	2
E04-3	13111-Z140220-0099	PISTON ASSY.	1
E04-4	13121-Z010110-0000	PIN, PISTON	1
E04-5	13010-Z440210-0099	ROD, CONNECTING	1

**FIG.6 TRAIN,VALVE / CAMSHAFT SUBASSEMBLY E05**



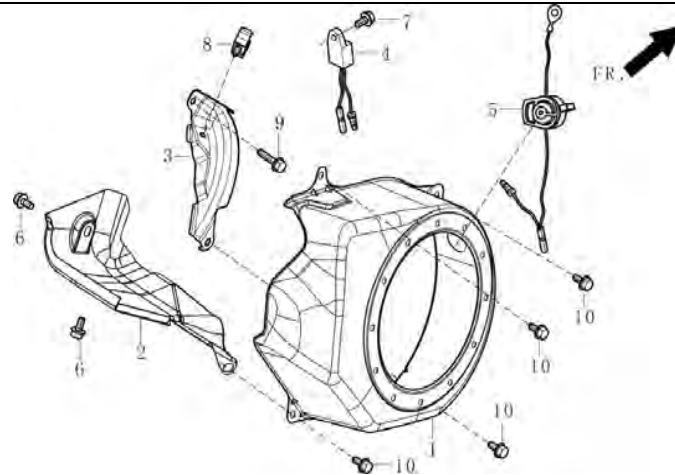
REF.N O.	PART NO	DESCRIPTION	Q'TY
E04-1	14200-Z530110-0099	CAMSHAFT ASSY.	1
E04-3	12110-Z810110-0099	VALVE	1
E04-5	12112-Z810110-0000	SEAT, VALVE SPRING	2
E04-6	12109-Z810110-0000	CLAMP, VALVE LOCK	4
E04-8	12101-Z810110-0000	GUIDE, SEAL	2
E04-9	14081-Z040110-0000	TAPPET, VALVE	2
E04-10	14071-Z440110-0000	LIFTER, VALVE	2
E04-11	14090-Z010110-0000	PLATE SUBASSEMBLY, LIFTER STOPPER	1
E04-12	14313-Z010110-0000	BOLT, VALVE ADJUSTING	2
E04-13	14311-Z010110-0000	ROCKER, VALVE	2
E04-14	14314-Z010110-0000	NUT VALVE ADJUSTING	2
E04-15	14312-Z010110-0000	NUT, VALVE LOCK	2
E04-16	12103-Z010110-0000	SPRING, VALVE	2

**FIG.7 STARTER,RECOIL E08**



REF.N O.	PART NO	DESCRIPTION	Q'TY
E08-13	28200-Z440110-H700	STARTER ASSY, RECOIL	1
E08-14	90001-0608-01	BOLT	3

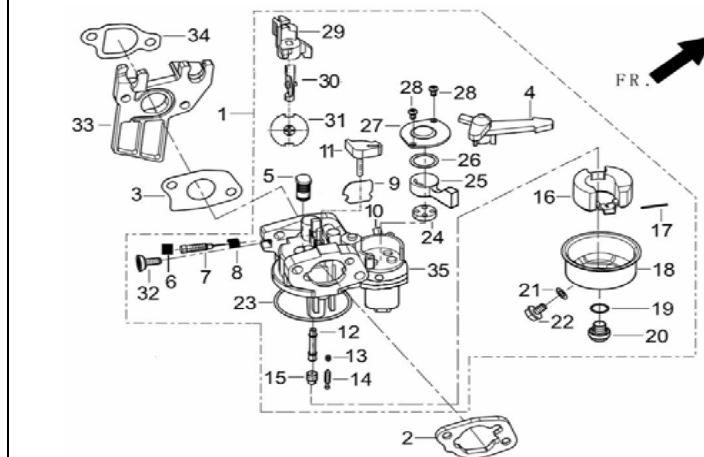
**FIG.8 SHROUD / SHIELD,LOWER E14**



REF.N O.	PART NO	DESCRIPTION	Q'TY
E14-1	28110-Z010410-H700	SHROUD	1
E14-2	19304-Z010110-0000	SHROUD, CYLINDER BODY	1
E14-3	19340-Z010120-0000	SHIELD,LOWER	1
E14-4	37050-Z010210-0000	PROTECTOR, OIL	1
E14-5	35540-Z060130-QG00	SWITCH SUBASSEMBLY, STOP ENGINE	1
E14-6	90001-0610-01	BOLT	2
E14-7	90001-0610-01	BOLT	1
E14-8	90740-Z010110-0000	COLLAR	1
E14-9	90001-0616-01	BOLT	1
E14-10	90001-0612-01	BOLT	4

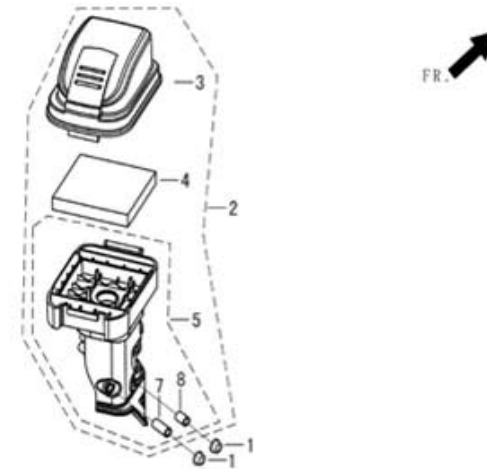


**FIG.9 CARBURETOR ASSY. E11**



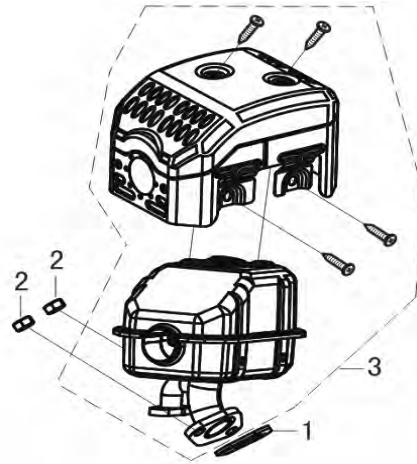
REF.N O.	PART NO	DESCRIPTION	Q'TY
E11-1	16100-Z530610-0099	CARBURETOR ASSY.	1
E11-2	17001-Z010210-0000	GASKET, AIR CLEANER	1
E11-3	16001-Z010110-0000	GASKET, CARBURETOR	1
E11-33	16003-Z010110-0000	PLATE, CARBURETOR INSULATOR	1
E11-34	16002-Z050110-0000	GASKET, CARBURETOR INSULATOR	1

**FIG.10 CLEANER, AIR F02**



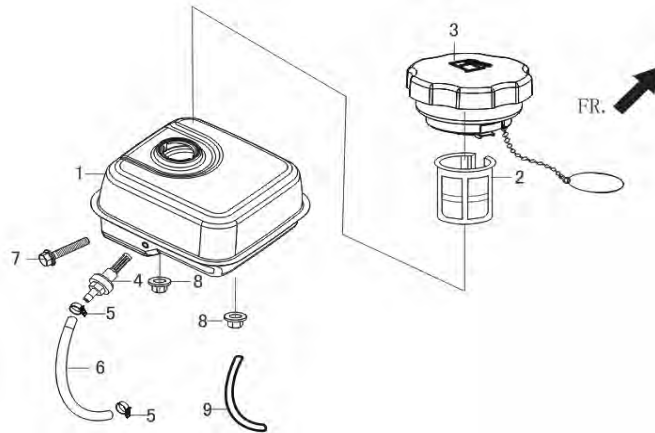
REF.N O.	PART NO	DESCRIPTION	Q'TY
E04-1	90305-0600-31	NUT	2
E04-2	17100-Z440110-0000	CLEANER, AIR	1
E04-4	17151-Z440110	ELEMENT SUBASSEMBLY, AIR CLEANER	1

**FIG.11 MUFFLER ASSY. F04**



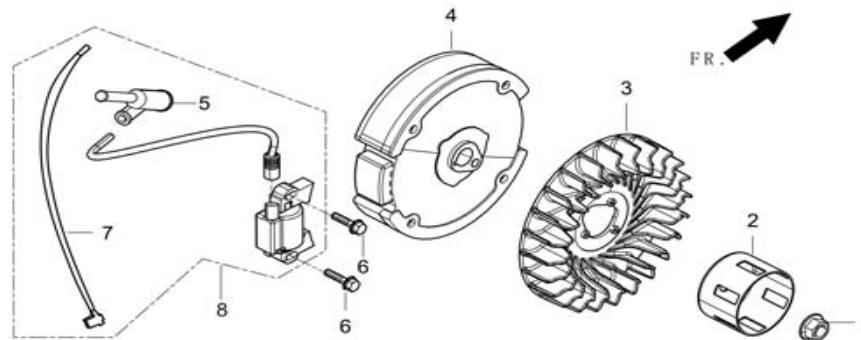
REF.N O.	PART NO	DESCRIPTION	Q'TY
F04-1	18001-Z440110-0000	GASKET, EXHAUST OUTLET	1
F04-2	90303-0800-31	NUT	2
F04-3	18100-Z442710-H300	MUFFLER ASSY.	1

**FIG.12 TANK ASSY, FUEL F01**



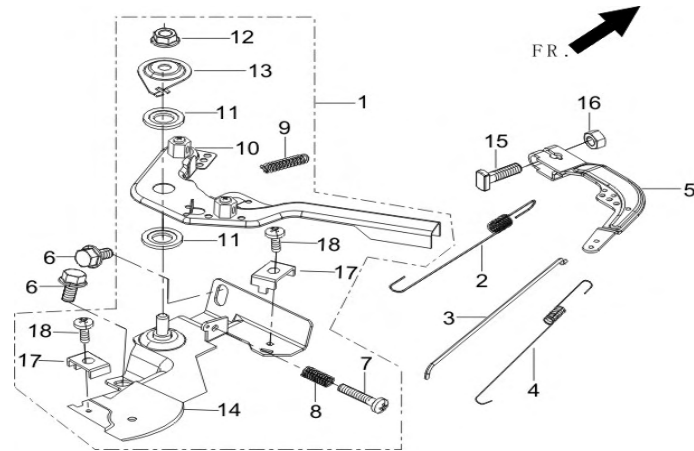
REF.N O.	PART NO	DESCRIPTION	Q'TY
F01-1	16620-Z440410-H700	TANK, FUEL	1
F01-2	16652-Z010710-0000	STRAINER FUEL	1
F01-3	16730-Z440210-LK00	COVER, FUEL TANK	1
F01-4	16680-Z010110-0000	OUTLET SUBASSEMBLY, FUEL TANK OIL	1
F01-5	90740-Z010210-0000	COLLAR	2
F01-6	90686-Z010710-0000	TUBE, FUEL	1
F01-7	90001-0630-01	BOLT	1
F01-8	90305-0600-31	NUT	2
F01-9	30431-Z010110-0000	JACKET, RUBBER	1

**FIG.13 FLYWHEEL / IMPELLER / STARTER PULLEY / IGNITION COIL E15**



REF.N O.	PART NO	DESCRIPTION	Q'TY
E15-1	13501-Z010110-0000	NUT	1
E15-2	28002-Z300110-0000	PULLEY,STARTER	1
E15-3	19352-Z440110-0000	IMPELLER	1
E15-4	13510-Z440410-0000	FLYWHEEL SUBASSEMBLY	1
E15-6	90001-0625-01	BOLT	2
E15-8	30400-Z440110-0100	COIL, IGNITION	1

**FIG.14 CONTROL ASSY, THROTTLE E13**



REF.N O.	PART NO	DESCRIPTION	Q'TY
E13-1	16520-Z010430-0000	CONTROL ASSY, THROTTLE	1
E13-2	16063-Z050120-0000	SPRING, GOVERNOR	1
E13-3	16062-Z010110-0000	ROD, GOVERNEOR	1
E13-4	16012-Z010110-0000	SPRING, THROTTLE VALVE RETURNING	1
E13-5	16070-Z010110-0000	SUPPORT SUBASSEMBLY, GOVERNOR	1
E13-6	90001-0610-01	BOLT	2
E13-15	16072-Z010110-0000	BOLT, GOVERNOR SUPPORT	1
E13-16	90305-0600-31	NUT	1