

ERIES 21A800, 21B800, 284H00,  
 286H00, 28AH00, 28BH00, 28CH00,  
 31F700, 31G700, 31H700, 31J700,  
 31L700, 31M700

Turn flywheel (3) to access the breather (1),

and remove breather tube (2) from breather.

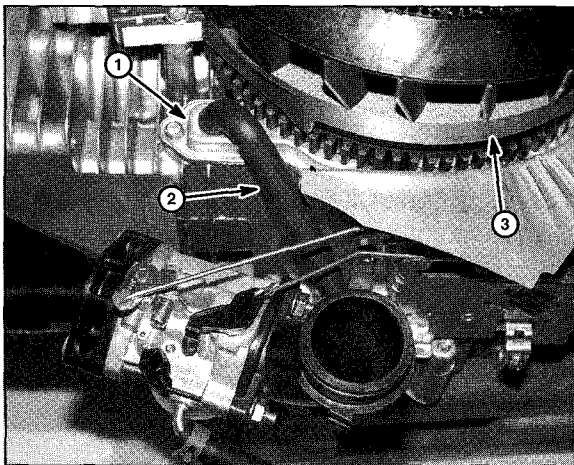


Fig. 19

Remove the two screws holding breather cover (4),  
 and remove breather cover and gasket. Dis-  
 card gasket.

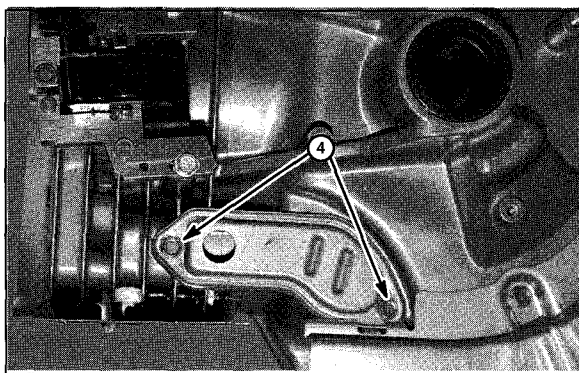


Fig. 20

Inspect and check breather reed (5) Fig. 21. If the  
 reed is worn or bent, the breather cannot function  
 properly and must be replaced.

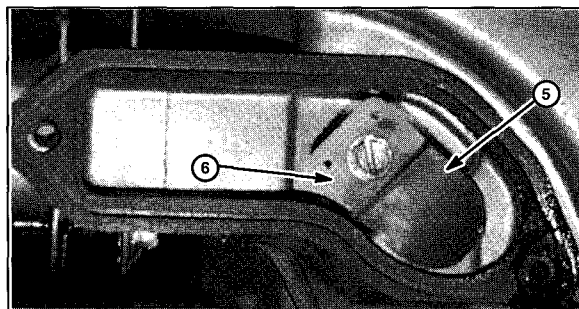


Fig. 21

Remove the drain plug (7), Fig. 22. Be sure the  
 plug is not plugged.

Inspect reed. Torque screw to 35 in. lbs. (4 Nm).

Install the reed with the metal tab (6) facing  
 the outside of the engine.

Install breather cover using new gasket. Torque  
 screws to 60 in. lbs. (7 Nm).

Install breather tube in breather.

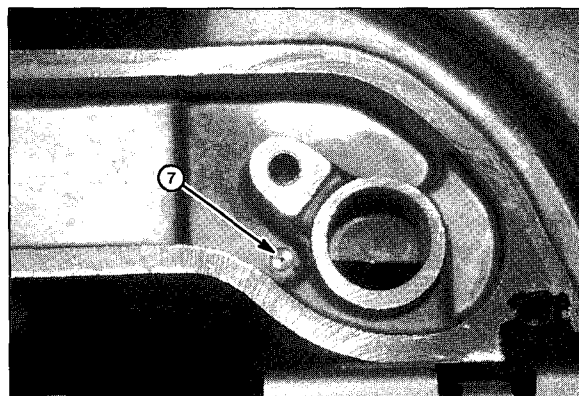


Fig. 22

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