

Select the correct flywheel puller listed in Table No. 1, page 18, Fig. 16.

NOTE: Position retainer nuts (3) on puller screws to prevent damage to alternator stator under the flywheel.
DO NOT thread the screws all the way through the flywheel.

Thread flywheel nut onto crankshaft until top of nut is flush with end of crankshaft threads.

Turn puller screws into flywheel puller holes until screws bottom or puller contacts flywheel nut (4) Fig. 17.

Tighten puller nuts (5) or screws equally until flywheel loosens, Fig. 18.

NOTE: On electric start Model Series 235400, 245400, it may be necessary to remove ignition armature screws to provide clearance for flywheel ring gear.

NOTE: If the screws (6) on Flywheel Puller Tool are too short, use two head bolts, Part #690904 or two cylinder head studs, Part #691109 and two flat washers, Part #691261 in place of original screws.

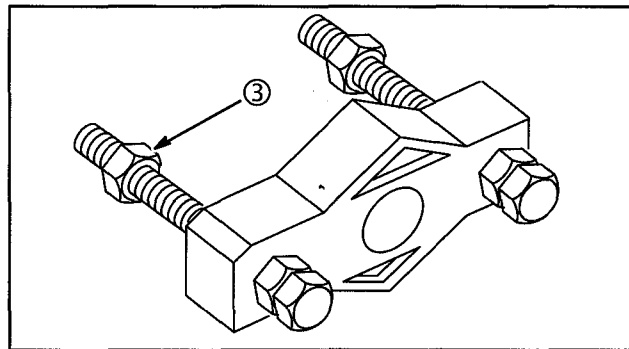


Fig. 16

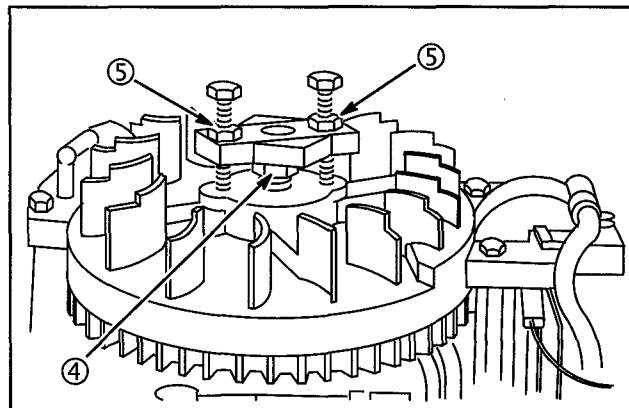


Fig. 17

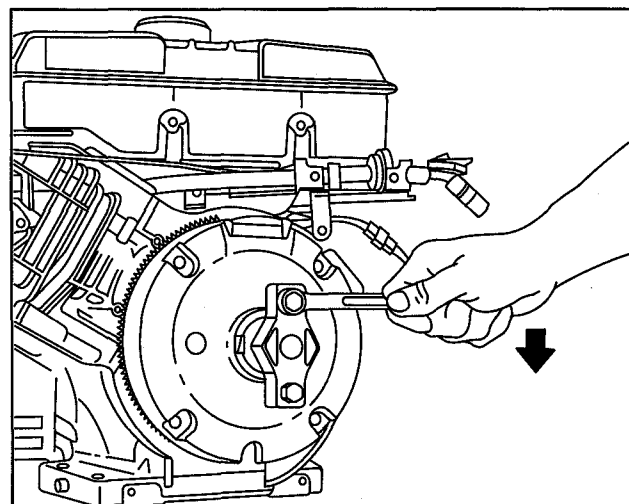


Fig. 18

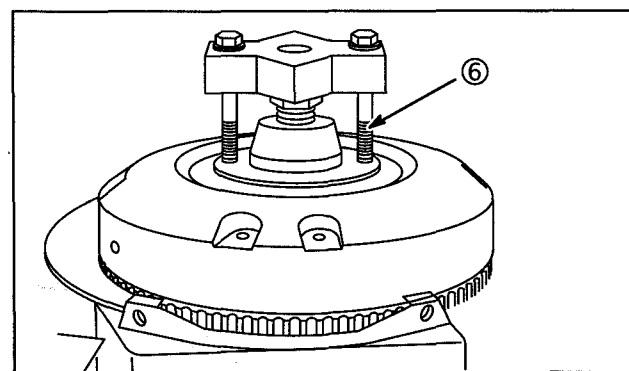


Fig. 19