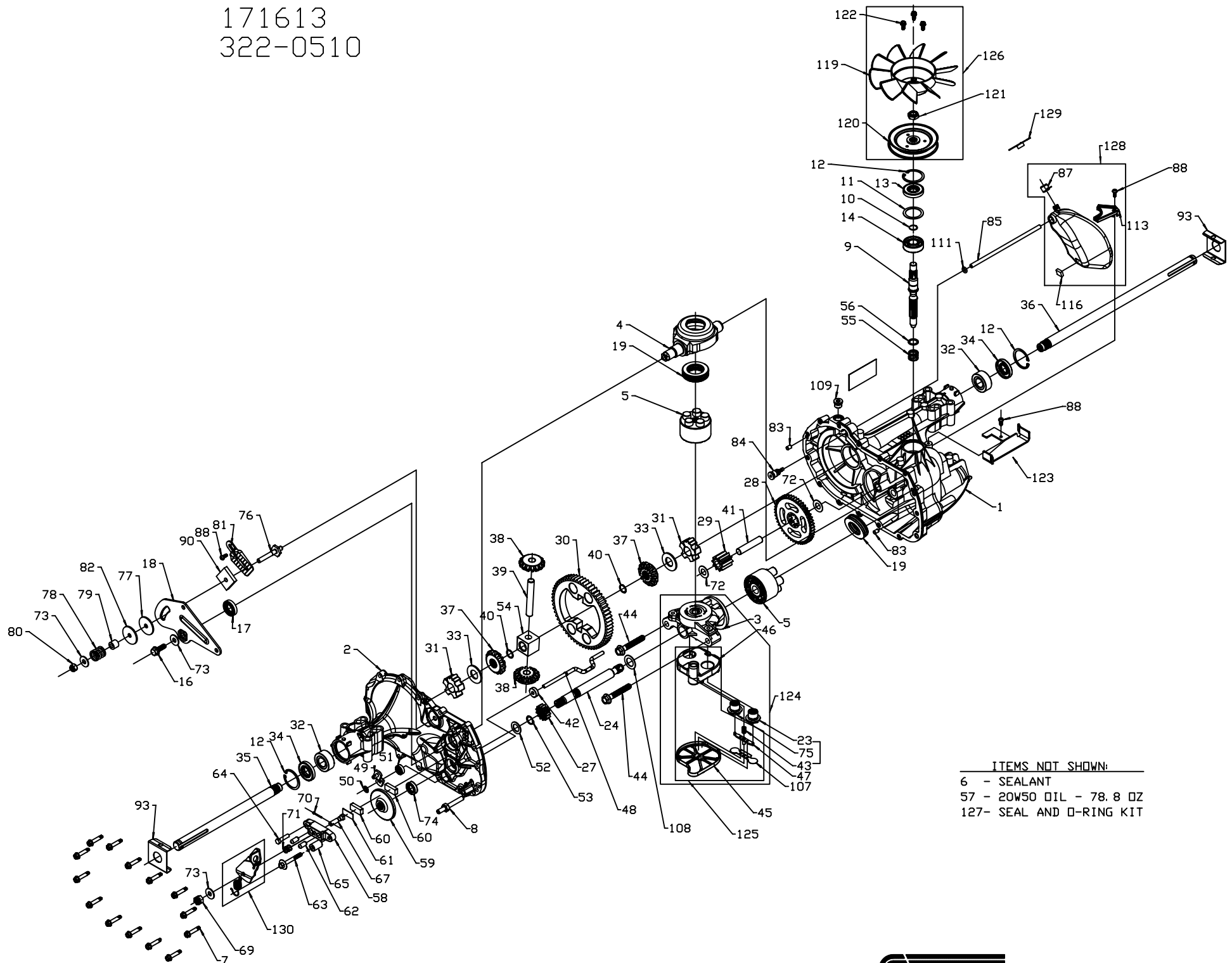


171613
322-0510



ITEMS NOT SHOWN:

- 6 - SEALANT
- 57 - 20W50 OIL - 78.8 OZ
- 127- SEAL AND O-RING KIT



171613
322-0510

ITEM	PART NUMBER	QTY	DESCRIPTION
1	70467	1	MAIN HOUSING, ASSEMBLY
		1	MAIN HOUSING, MACHINED
		1	BUSHING .865 X .985 X .790
2	70483	1	SIDE HOUSING, ASSEMBLY
		1	SIDE HOUSING, MACHINED
		1	BUSHING .865 X .985 X .790
		1	BUSHING .624 X .719 X .562
3	70477	1	CENTER SECTION, ASSEMBLY
		1	CENTER SECTION, MACHINED
		1	BUSHING .707 X .788 X .591
4	51048	1	SWASHPLATE, TRUNNION MACHINED
5	70331	2	BLOCK - ASSEMBLY
		1	BLOCK - CYLINDER
		5	PISTON
		5	SPRING, COMPRESSION
		5	WASHER - THRUST
6	50928	10.5 OZ	SEALANT
7	51190	14	HEX FLANGE SCREW 1/4-20 X 1.25
8	51061	1	STUD, 5/16-24 HEX DOUBLE END
9	51062	1	SHAFT, INPUT
10	2000022	1	RING - RETAINING
11	50951	1	SPACER
12	50329	3	RING - RETAINING
13	51161	1	SEAL, LIP .67 X 1.58 X .276
14	50315	1	BALL BRG 17MM ID X 40MM OD X 12MM
16	51064	1	HEX FLANGE HEAD SCREW 5/16-24 X .75
17	51140	1	LIP SEAL 18 X 32 X 7
18	51204	1	ARM, CONTROL
19	50551	2	BEARING, 30X52X13 THRUST
23	51207	1	CHECK PLUG ASSEMBLY, WASHER
24	50966	1	SHAFT, MOTOR
27	51130	1	GEAR - PINNION, 13T
28	51129	1	10T/48T GEAR
29	51043	1	GEAR, 10T JACKSHAFT
30	51044	1	60T BULL GEAR
31	51088	2	SLEEVE BEARING .75 X 1.750 X .625
32	51089	2	SLEEVE BEARING (OUTBOARD) .75 X 1.575 X .625
33	44875	2	WASHER, 3/4 ID X 1-1/2 OD X .13 THK
34	51066	2	LIP SEAL AXLE SEAL
35	51068	1	SHAFT, AXLE .75 X 11.39 (KEY, R.H.)
36	51067	1	SHAFT, AXLE .75 X 16.99 (KEY, L.H.)
37	44096	2	MITER GEAR (SPLINED)
38	44097	2	MITER GEAR 15T (0.5 ID)
39	50146	1	SHAFT
40	44871	2	RING, SPIRAL RETAINING
41	51083	1	PIN, JACKSHAFT
42	51100	1	MAGNET, RING
43	51136	1	SPRING, BYPASS
44	50016	2	BOLT, HEX FLANGE 3/8-24 X 2.5
45	51581	1	BOTTOM, FILTER
46	51580	1	BASE, FILTER W/ POPPET
47	51091	1	ACTUATOR, BYPASS
48	51098	1	ROD, BYPASS ACTUATOR
49	51099	1	ARM, BYPASS
50	51116	1	RETAINING RING .250 EXTERNAL

ITEM	PART NUMBER	QTY	DESCRIPTION
51	51081	1	SEAL, LIP .741 X .250 X .250 TC
52	44371	1	FLAT WASHER, 5/8 ID X 1.0 OD X .05 THK
53	44145	1	RETAINING RING
54	51071	1	BEARING, CENTER BLOCK
55	2003014	1	SPRING - HELICAL COMPRESSION
56	2003017	1	WASHER
57		78.8 OZ	20W-50 OIL
58	44092	1	BRAKE YOKE
59	51072	1	ROTOR, BRAKE
60	44132	2	BRAKE PUCK
61	44134	1	PUCK PLATE
62	44127	2	BRAKE ACTUATING PIN
63	51146	1	HFCS 1/4-20 X 2 W/PATCH, SPECIAL FLANGE
64	44433	1	BOLT, 1/4-20 X 1 W/PATCH
65	23711	1	SPACER
67	44138	1	SQ. HD. BOLT 5/16-24- RIBBED
69	44142	1	SLOTTED HEX NUT 5/16-24
70	44101	1	COTTER PIN 3/32 X 3/4
71	50919	1	COMPRESSION SPRING BRAKE ANTI-DRAW
72	50132	2	WASHER, HT .5 I.D. X 1 O.D. X .032
73	44130	3	FLAT - WASHER 11/32 I.D. X 7/8 O.D.
74	44761	1	OIL SEAL .625 X 1.0 X .25
		1	CHECK PLUG ASSEMBLY, .027, WASHER
		1	STUD, 5/16-24 FRICTION PACK
		1	PUCK, .330 X 1.50 X .0975
		1	SPRING, HELICAL COMP
		1	SPACER
80	50317	1	HEX LOCK NUT 5/16-24 UNF (NYLON INSERT)
81	51226	1	WEDGE, FRICTION PACK
82	51114	1	CLIP, WASHER .316 X 1.50 X .1046 (PLATED)
83	9004800-2506	2	PIN, STANDARD HEADLESS
84	51143	1	FITTING, 5/16 SAE 5/32 TUBE
85	51147	1	HOSE, EXPANSION TANK
87	51251	1	CAP, VENT
88	50653	3	BOLT, SELF TAPPING 10-32 X 1/2
90	51227	1	PUCK, INNER WEDGE
93	51118	2	SPRING CLIP - HOUSING THRUST
107	51134	1	DEFLECTOR
108	51069	1	WASHER, MOTOR SHAFT .71 ID X 1.15 OD X .030 THK
109	9005110-5600	1	PLUG, SAE #6
111	51144	1	O-RING .07 X .301 ID
113	51179	1	BRACKET, SUPPORT EXPANSION TANK
116	51196	1	SILICON SPONGE
119	50848	1	FAN
120	51231	1	PULLEY
121	51244	1	NUT, HEX LOCK 1/2020 (NYLON INSERT)
122	50851	3	#12 T.F. SCREW - INDENTED HEX WASHER HEAD

ITEM	PART NUMBER	QTY	DESCRIPTION
123	51297	1	BRACKET BELT KEEPER
124	70758	1	CENTER SECTION - FILTER - BYPASS ASSEMBLY
		1	CENTER SECTION MACHINING
		1	BASE FILTER W/ POPPET
		1	CHECK PLUG ASSEMBLY, .027 WASHER
		1	CHECK PLUG ASSEMBLY, WASHER
		1	SPRING, BYPASS
		1	ACTUATOR, BYPASS
		1	DEFLECTOR
		1	BOTTOM, FILTER
		1	BUSHING, .707 X .788 X .591
125	70756	1	FILTER ASSEMBLY
		1	BOTTOM, FILTER
		1	SPRING, BYPASS
		1	ACTUATOR, BYPASS
		1	DEFLECTOR
		1	BASE, FILTER W/ POPPET
126	70510	1	FAN - PULLEY SERVICE ASSEMBLY
		3	#12 T.F. SCREW - INDENTED HEX WASHER HEAD
		1	FAN
		1	PULLEY 4.315 X .801
127	70463	1	SEAL - O-RING KIT
		1	SEAL, LIP .67 X 1.58 X .276
		1	LIP SEAL 18 X 32 X 7
		2	LIP SEAL .706 X 1.584 X .25
		1	SEAL, LIP .741 X .250 X .250 TC
		1	OIL SEAL .625 X 1.0 X .25
		1	O-RING .07 X .301 ID
128	70503	1	KIT, EXPANSION TANK
		1	TANK, EXPANSION
		1	CAP, VENT
		1	BOLT, SELF TAPPING 10-32 X 1/2
		1	BRACKET, SUPPORT EXPANSION TANK
		1	SILICON SPONGE 1/2 X 1/2 X 3/16
129	51252	1	CAP, EXPANSION TANK SHIPPING
130	70893	1	KIT, BRAKE ARM AND SPRING
		1	ARM, BRAKE
		1	SPRING, BRAKE ARM BIAS
		1	INSTRUCTION SHEET