

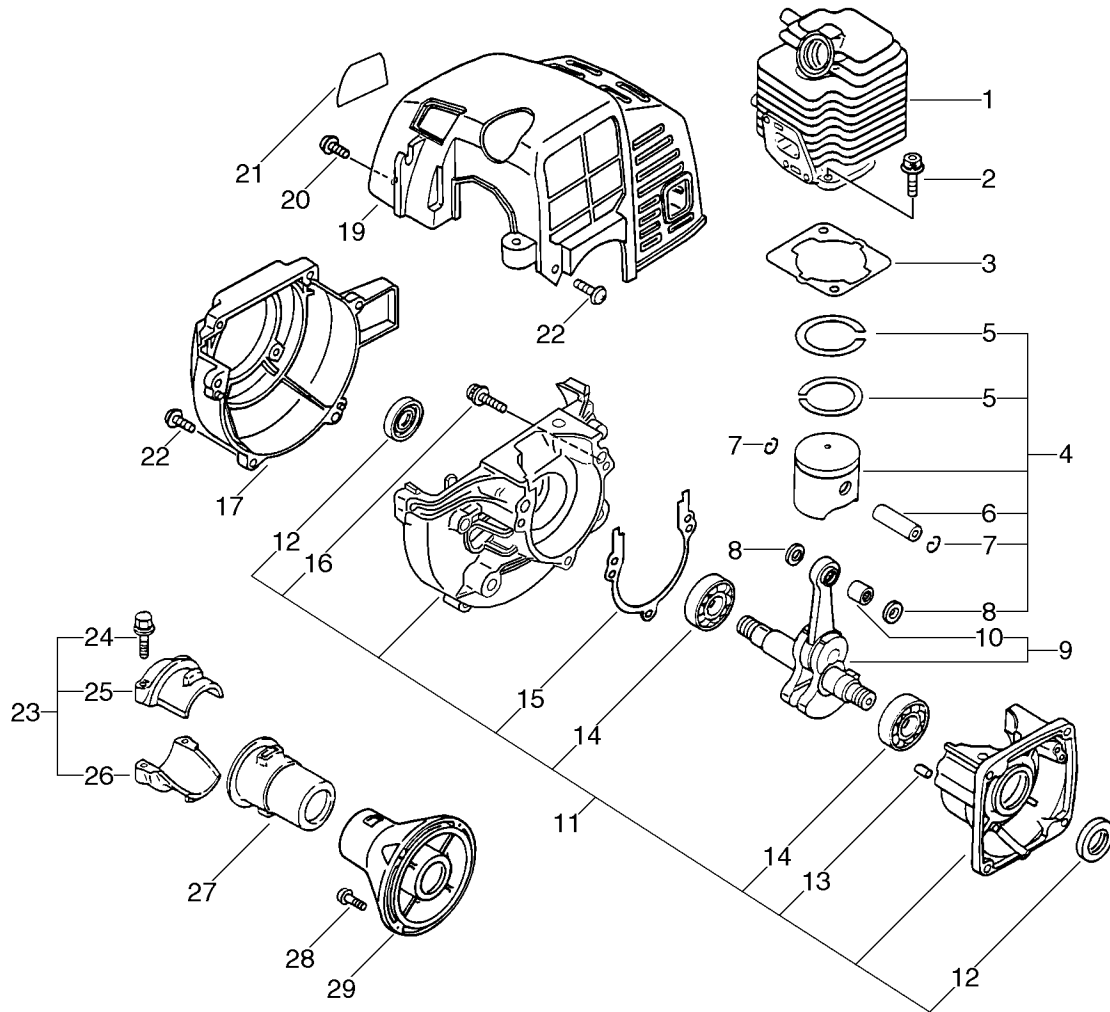


PARTS CATALOG

**SOUTH AMERICA
TRIMMER/
BRUSH CUTTER
SRM-2305U
SRM-2455U**

ECHO, INCORPORATED

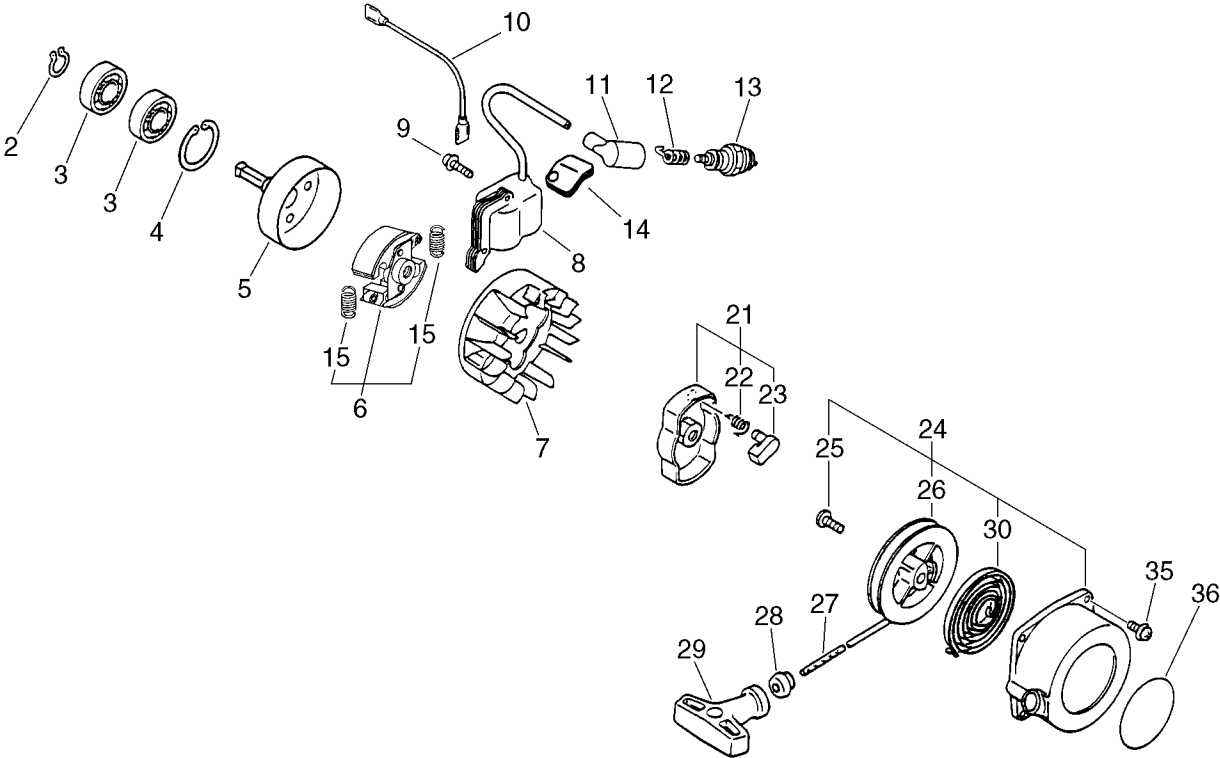
400 OAKWOOD ROAD
LAKE ZURICH, ILLINOIS 60047
WWW.ECHO-USA.COM



ENGINE, CRANKCASE, ENGINE COVER

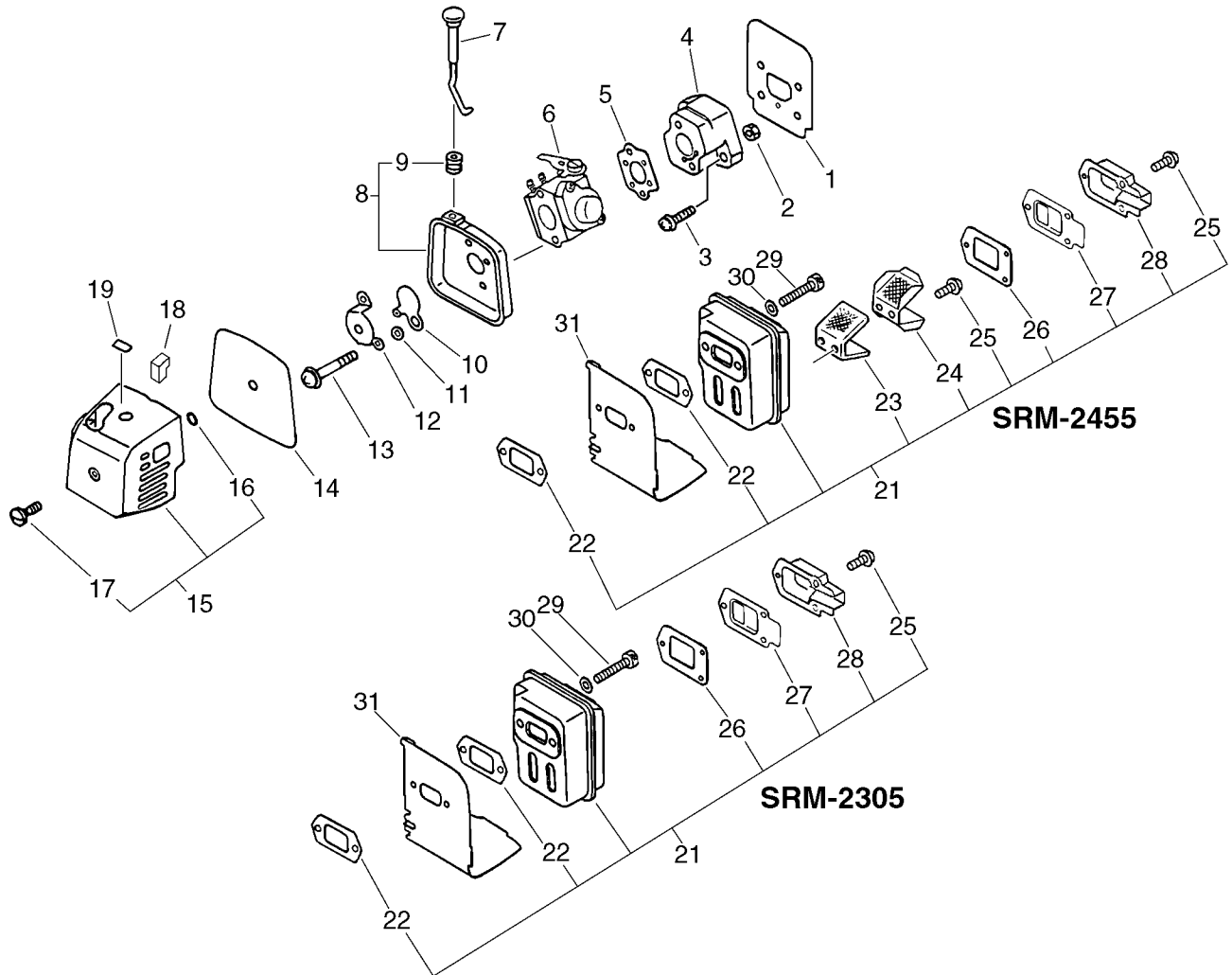
SRM-2305, 2455

KEY	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	10101106562	1	CYLINDER	SRM-2305
1	10101108961	1	CYLINDER (CR)	SRM-2455
2	90016205022	2	BOLT, H.S. 5*22	
3	10101044332	1	GASKET, CYL. BASE	
4	10000048732	1	PISTON KIT	SRM-2305
4	10000009563	1	PISTON KIT	SRM-2455
5 +	10001105330	2	RING, PISTON	SRM-2305
5 +	10001109560	2	RING, PISTON	SRM-2455
6 +	10001311520	1	PIN, PISTON	SRM-2305
6 +	10001311520	1	PIN, PISTON	SRM-2455
7 +	10001504630	2	CIRCLIP, PISTON PIN	SRM-2305
7 +	10001504630	2	CIRCLIP, PISTON PIN	SRM-2455
8 +	10001411520	2	SPACER, PISTON PIN	SRM-2305
8 +	10001411520	2	SPACER, PISTON PIN	SRM-2455
9	10010044733	1	CRANKSHAFT	SRM-2305
9	A011000101	1	CRANKSHAFT,ASM	SRM-2455
10 +	10001251230	1	BEARING, NEEDLE	SRM-2305
10 +	V553000010	1	BEARING,NEEDLE 8	SRM-2455
11	10020452130	1	CRANKCASE KIT	
12 +	10021242030	2	OILSEAL	
13 +	10021503930	2	PIN, DOWEL	
14 +	9403536201	2	BEARING BALL	
15 +	10024242030	1	GASKET, CRANKCASE	
16 +	90016205028	3	BOLT, H.S. 5*28	
17	10151144730	1	COVER, FAN (BS)	
19	10151442031	1	COVER, CYLINDER	
20	90023804012	2	SCREW 4*12	
21	89011256830	1	LABEL, MODEL	SRM-2305
21	89061152130	1	LABEL, MODEL	SRM-2455
22	90023804016	6	SCREW 4*16	
23	61090327432	1	HOLDER KIT	
24 +	90016205025	2	BOLT, H.S. 5*25	
25 +	61092227432	4	HOLDER	
26 +	61092327432	1	HOLDER	
27	61091027832	1	CUSHION	
28	90023805016	4	SCREW 5*16	
29	61022344730	1	CASE, CLUTCH (BS)	



IGNITION, CLUTCH, STARTER**SRM-2305, 2455**

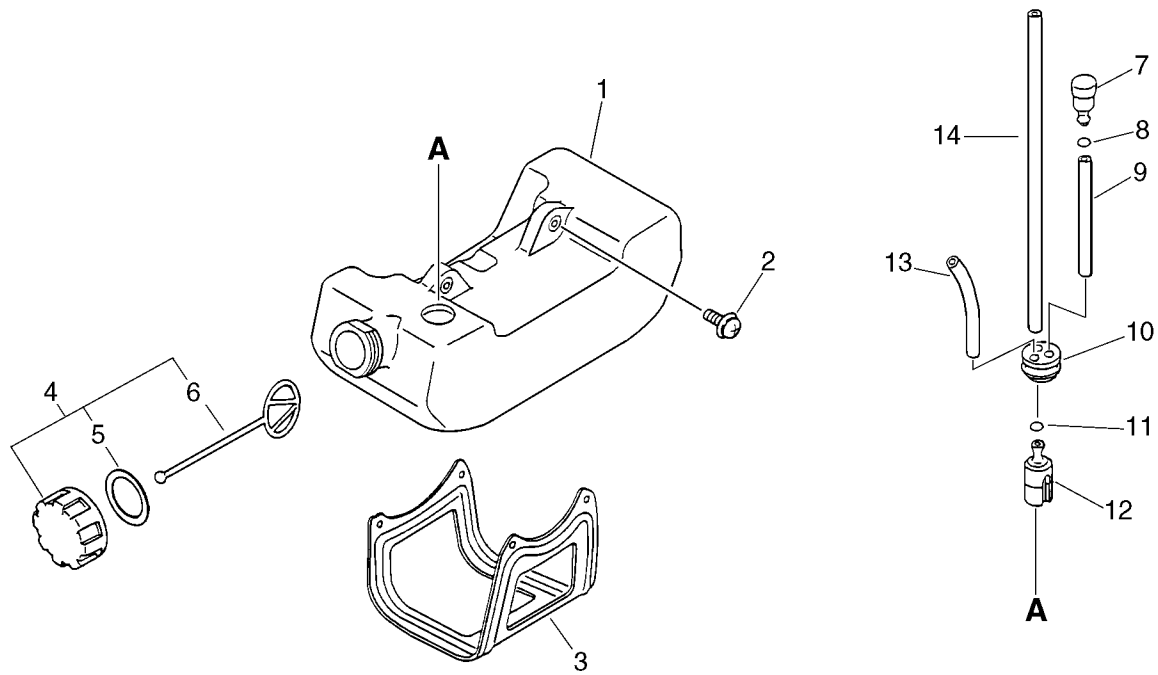
KEY	PART NUMBER	QTY	DESCRIPTION	REMARKS
2	90070100012	1	CIRCLIP 12	
3	90080706001	2	BEARING, BALL 6001	
4	90070200028	1	CIRCLIP 28	
5	17500547630	1	DRUM, CLUTCH	
6	17500052732	1	CLUTCH ASY	
7	15680144731	1	FLYWHEEL	
8	15660152130	1	COIL, IGNITION	
9	90016204022	2	BOLT, H.S. 4*22	
10	16201052830	1	LEAD, GROUND	
11	15901203433	1	CAP, SPARK PLUG	
12	15901103432	1	COIL, SPARK PLUG CAP	
13	15901710230	1	PLUG, SPARK (RCJ-7Y)	
14	15011242030	1	BUSHING	
15 +	17501852131	2	SPRING, CLUTCH	
21	17720244330	1	PAWL ASSY, STARTER	
22 +	17723442030	1	SPRING, RETURN	
23 +	17721844330	1	PAWL, STARTER	
24	17720042033	1	STARTER ASSY	
25 +	17723644330	1	SCREW	
26 +	17721544430	1	DRUM, STARTER	
27 +	17722610120	1	ROPE, STARTER	
28 +	17722742030	1	GUIDE, ROPE	
29 +	17722806530	1	GRIP, STARTER	
30 +	17722042030	1	SPRING, REWIND	
35	90023804016	2	SCREW 4*16	
36	89011849130	1	LABEL, ECHO	6626



INTAKE, EXHAUST

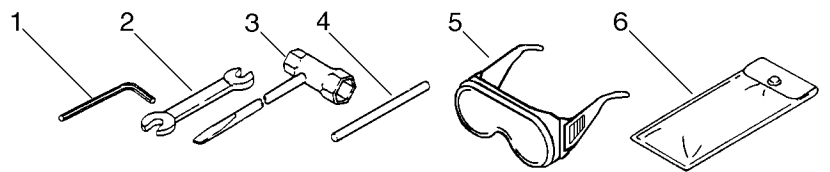
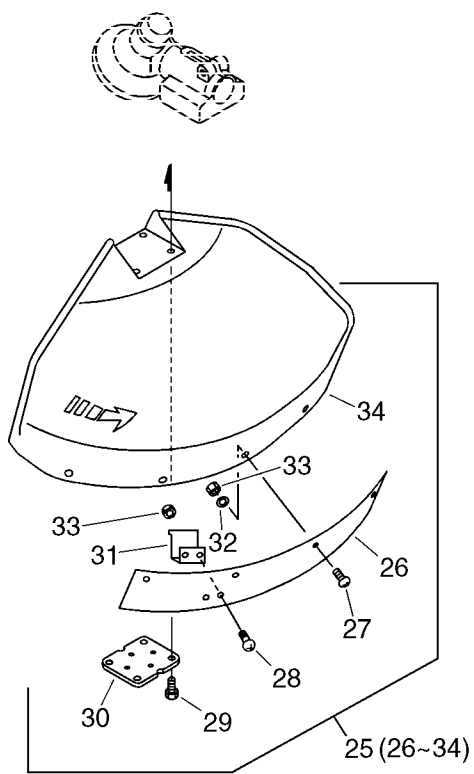
SRM-2305, 2455

KEY	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	13001042032	1	GASKET,INTAKE	
2	90050000005	2	NUT 5	
3	90023805020	2	SCREW 5*20	
4	13001742031	1	INSULATOR, INTAKE	
5	13001642031	1	GASKET, INTAKE	
6	12520052431	1	CARBURETOR	
7	17851048830	1	ROD, CHOKE	
8	13030104560	1	CASE, AIR CLEANER	
9 +	17881005230	1	GROMMET	
10	17851504560	1	SHUTTER, CHOKE	
11	17851600830	1	SPACER	
12	13041044730	1	BRACKET, AIR CLEANER	
13	90024205057	2	SCREW 5*57	
14	13031004560	1	FILTER, AIR	
15	13030250630	1	COVER ASSY, AIR CLN.	
16 +	90072000004	1	O-RING (P-4)	
17 +	13041540630	1	SCREW	
18	13033652130	2	PLUG	SRM-2455
19	89012147530	1	LABEL, CHOKE	
21	P021000050	1	MUFFLER ASY	SRM-2305
21	14580352131	1	MUFFLER ASY	SRM-2455
22 +	V104000160	2	GASKET,EXHAUST	SRM-2305
22 +	V104000160	2	GASKET,EXHAUST	SRM-2455
23 +	14582052130	1	CATALYST	SRM-2455
24 +	14586252130	1	SCREEN, MUFFLER	SRM-2455
25 +	90024204010	3	SCREW 4*10	SRM-2305
25 +	90023804010	5	SCREW 4*10	SRM-2455
26 +	14586642031	1	GASKET, MUFFLER LID	SRM-2305
26 +	14586642031	1	GASKET, MUFFLER LID	SRM-2455
27 +	14587642030	1	LID, MUFFLER (B)	SRM-2305
27 +	14587642030	1	LID, MUFFLER (B)	SRM-2455
28 +	14586342030	1	HOLDER, SCREEN	SRM-2305
28 +	14586342030	1	HOLDER, SCREEN	SRM-2455
29	90010505055	2	BOLT, H.S. 5*55	
30	90060000005	2	WASHER 5	
31	14563142030	1	COVER, MUFFLER	



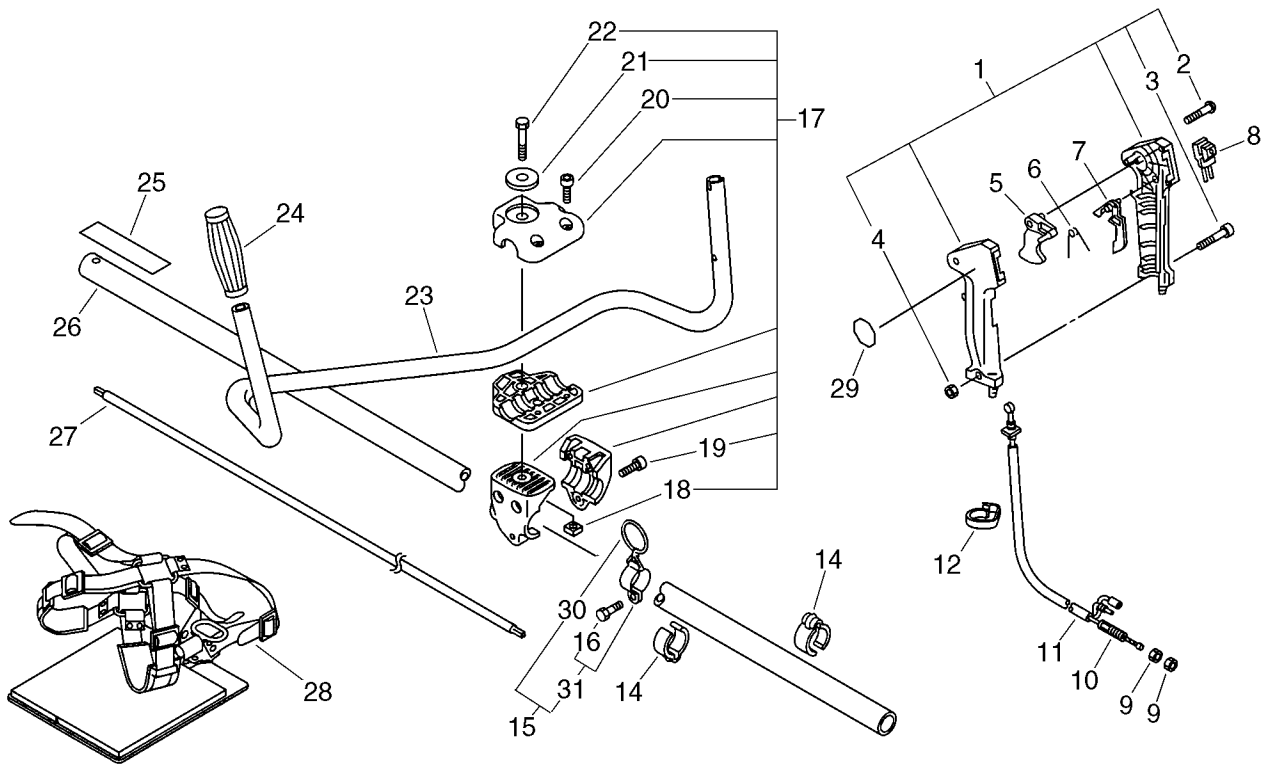
FUEL SYSTEM**SRM-2305, 2455**

KEY	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	13100544331	1	TANK, FUEL	
2	90024305016	2	SCREW 5*16	
3	30511042030	1	STAND (BL)	
4	13100455530	1	CAP ASSY, FUEL TANK	
5 +	13101655830	1	GASKET, FUEL CAP	
6 +	13105156030	1	CLIP, FUEL CAP	
7	13130056430	1	VALVE, CHECK	
8	13011100530	1	CLIP	
9	13131244330	1	PIPE, 3*5*70L	
10	13211546730	1	GROMMET, FUEL	
11	13201309820	1	CLIP	
12	13120507320	1	STRAINER, FUEL	
13	13201056330	1	PIPE 3*6*90	
14	13201013930	1	PIPE, FUEL	



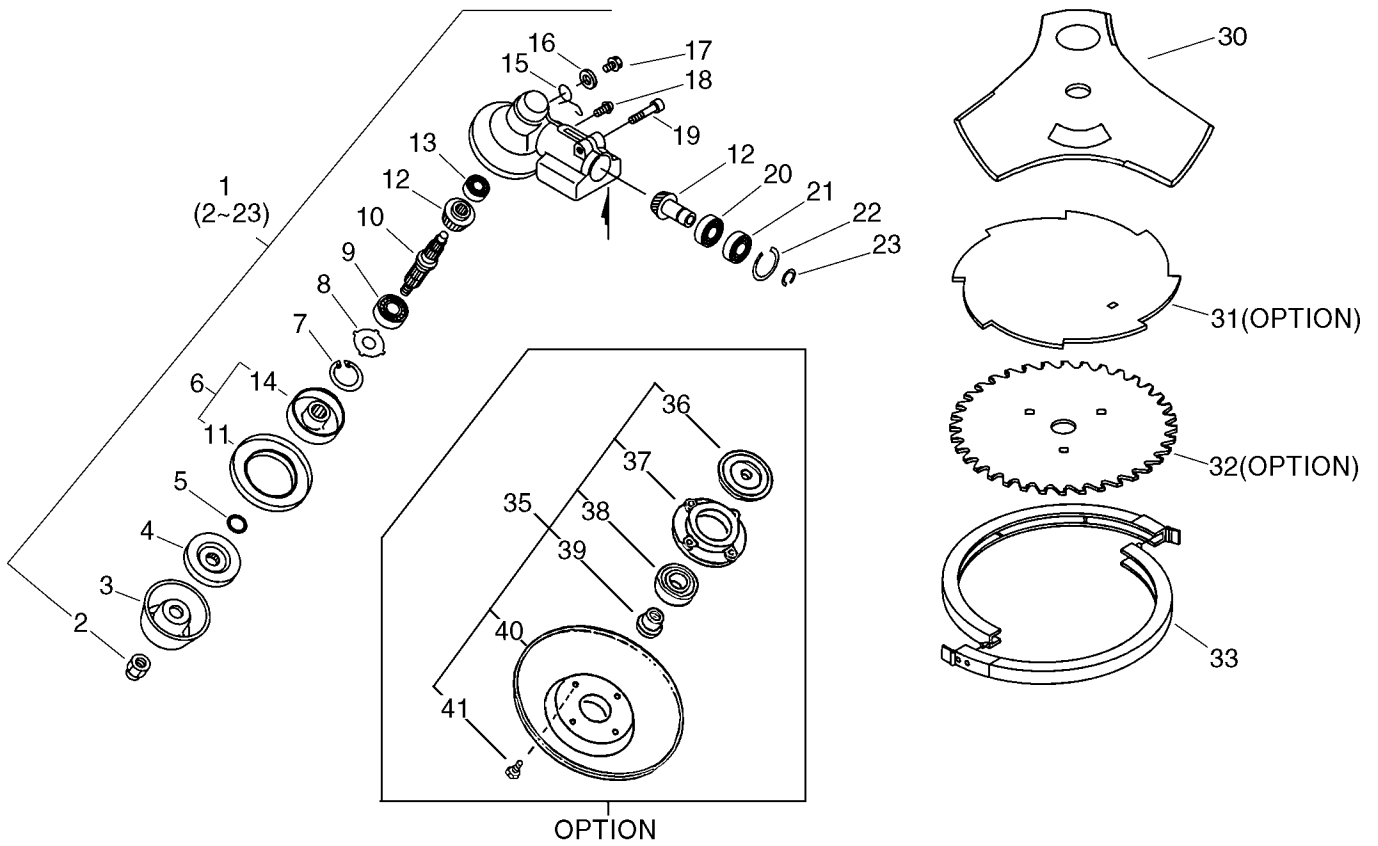
SHIELD, TOOLS**SRM-2305, 2455**

KEY	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	89561000130	1	L-WRENCH (4MM)	
2	89511200330	1	SPANNER 8*10	
3	89541008030	1	WRENCH, W/S. DRIVER	
4	89751801131	1	LOCKING TOOL	
5	89958068730	1	SAFETY GLASSES	6626
6	89851039130	1	BAG, TOOL	
25	69900052931	1	SHIELD ASY	
26 +	69901352130	1	PLATE, SHIELD	
27 +	90016205018	4	BOLT, H.S. 5*18	
28 +	90016205014	2	BOLT, H.S. 5*14	
29 +	90016205025	4	BOLT, H.S. 5*25	
30 +	69901356830	1	PLATE, SHIELD	
31 +	69901654530	1	KNIFE	
32 +	90060300005	4	WASHER 5	
33 +	90050000005	6	NUT 5	
34 +	69901052931	1	SHIELD, BLADE	



U-HANDLE ASSEMBLY, DRIVE SHAFT, HARNESS**SRM-2305, 2455**

KEY	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	35110247530	1	GRIP ASSY, F-HANDLE	
2 +	90024603025	4	SCREW 3*25	
3 +	90022005030	1	SCREW 5*30	
4 +	90050000005	1	NUT 5	
5	17801005960	1	CONTROL, THROTTLE	
6	17801335631	1	SPRING, THR. LOCK	
7	17801205960	1	LOCKOUT, THROTTLE	
8	16340149230	1	SWITCH, IGNITION	
9	90050200006	2	NUT 6 (3N)	
10	17800147530	1	WIRE, THROTTLE	
11	17812747530	1	TUBE	
12	15911209960	1	CLIP	
14	22492452130	2	CLIP	
15	30120021330	1	HOOK ASS'Y	
16 ++	90010505012	1	BOLT, H.S. 5*12	
17	35130152130	1	BRACKET ASSY, HANDLE	
18 +	90056550008	1	NUT	
19 +	90016205030	3	BOLT, H.S. 5*30	
20 +	90016205020	2	BOLT, H.S. 5*20	
21 +	60501454230	1	WASHER	
22 +	35142152130	1	BOLT	
23	C400000000	1	HANDLE,FRONT	
24	35131102330	1	GRIP, HANDLE	
25	89061743130	1	LABEL,CAUTION	
26	61020628230	1	HOUSING ASS'Y D,SFT.	
27	61001827830	1	SHAFT, DRIVE	
28	30100156831	1	HARNESS ASY,SHOULDER	
29	89015739130	1	LABEL, SWITCH	
30 +	30101505330	1	HOOK, BAND	
31 +	30120521330	1	HOOK	

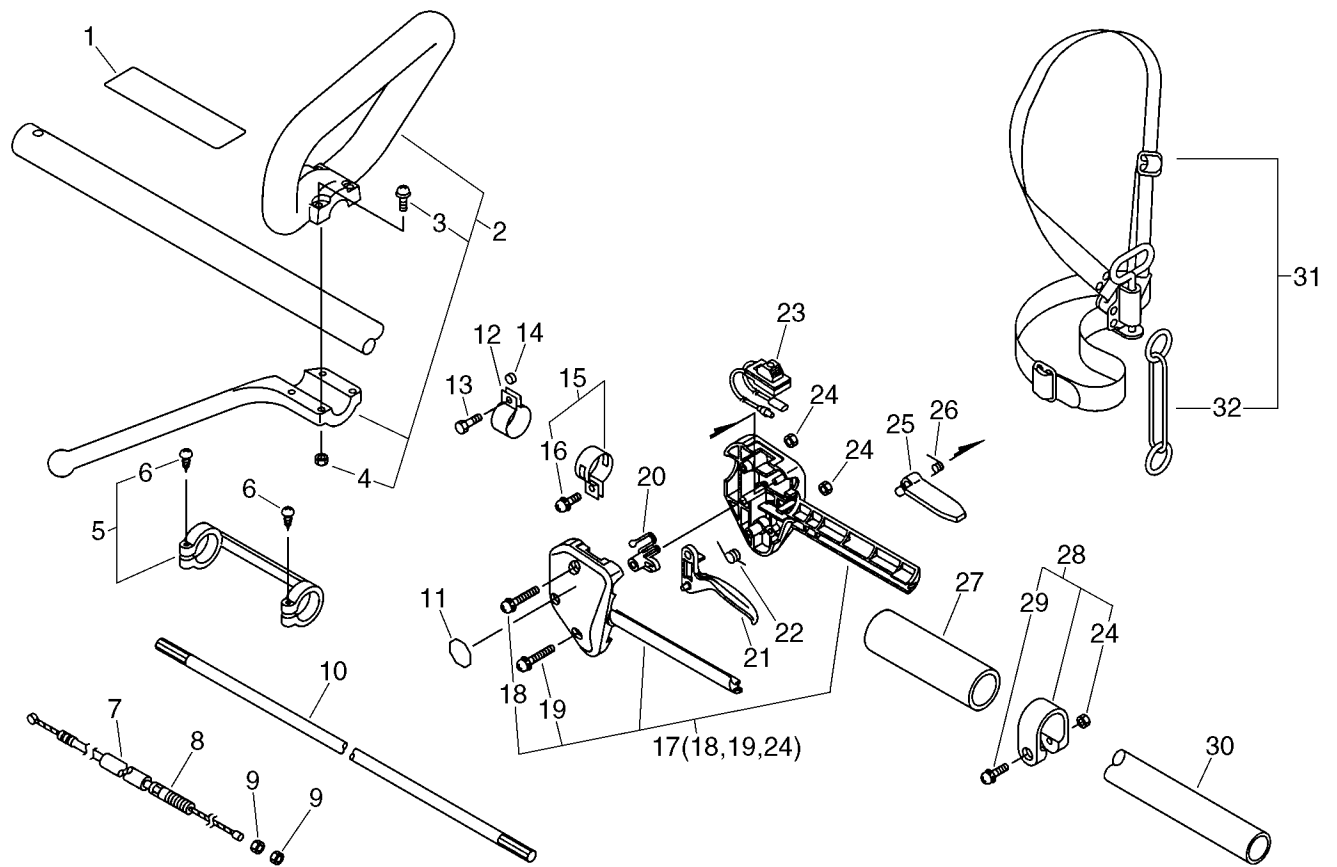


GEAR CASE ASSEMBLY, BLADES

SRM-2305, 2455

KEY	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	61040056831	1	CASE ASY, GEAR	
2 +	61032052130	1	NUT 10	
3 +	69922956830	1	PLATE, COVER	
4 +	61031452130	1	PLATE, ADAPTER (L)	
5 +	90072000012	1	O-RING 12	
6 +	C535000000	1	FIXTURE, BLADE	
7 +	90070200032	1	CIRCLIP 32	
8 +	61044456830	1	WASHER	
9 +	90081206201	1	BEARING, BALL 6201	
10 +	61031056830	1	SHAFT, P.T.O.	
11 ++	61035256830	1	PLATE, CUP	
12 +	61030040830	1	GEAR SET	
13 +	90081000626	1	BEARING, BALL 626	
14 ++	C535000010	1	FIXTURE, BLADE	
15 +	61047352131	1	SPRING	
16 +	90060350008	1	WASHER	
17 +	61043450031	1	BOLT 8* 8	
18 +	90024205010	1	SCREW 5*10	
19 +	90016206025	1	BOLT, H.S. 6*25	
20 +	90085506900	1	BEARING, BALL 6900	
21 +	90085806900	1	BEARING, BALL 6900Z	
22 +	90070200022	1	CIRCLIP 22	
23 +	90070600010	1	CIRCLIP 10	
30	X405000010	1	SAW, BUSH CUTTER	
31	69600144730	1	BLADE, 8-CUTTER 9IN	OPTION
32	69500144730	1	SAW, CIRCULAR 9*80T	OPTION
33	89852347130	1	SCABBARD, BLADE	
35	69920056830	1	CAP ASSY, FREE	OPTION
36 +	61031356830	1	PLATE, ADAPTER (U)	OPTION
37 +	69922605430	1	HOLDER, BEARING	OPTION
38 +	90081406202	1	BEARING, BALL 6202	OPTION
39 +	69922704630	1	NUT	OPTION
40 +	69922808930	1	PLATE, COVER	OPTION
41 +	90014105012	4	BOLT 5*12	OPTION

SRM-2305, 2455 LOOP HANDLE ASSEMBLY, THROTTLE CABLE, DRIVE SHAFT



LOOP HANDLE ASSEMBLY, THROTTLE CABLE, DRIVESHAFT

SRM-2305, 2455

KEY	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	X505000140	1	LABEL, CAUTION	
2	35120154130	1	HANDLE ASSY, LOOP	
3	+ 90024205035	4	SCREW 5*35	
4	+ 90050000005	4	NUT 5	
5	61028154130	1	COLLER	
6	+ 90025304025	2	SCREW 4*25	
7	17812754530	1	TUBE 7*10*130	
8	17800151030	1	WIRE, THROTTLE	
9	90050200006	2	NUT 6 (3N)	
10	61001827830	1	SHAFT, DRIVE	
11	89015739130	1	LABEL, SWITCH	
12	30120708930	1	HOOK	
13	90010005018	1	BOLT 5*18	
14	69901203330	1	SPACER	
15	30120029430	1	BAND ASSY	
16	+ 90024205014	1	SCREW 5*14	
17	17800352130	1	BRACKET SET, THROTTLE	6626
18	+ 90024205035	1	SCREW 5*35	
19	+ 90024205025	1	SCREW 5*25	
20	17801252630	1	LOCKOUT, THROTTLE	
21	17801052130	1	CONTROL, THROTTLE	
22	17804342230	1	SPRING, THR. RETURN	
23	16340049230	1	SWITCH, IGNITION	
24	+ 90050000005	2	NUT 5	
24	+ 90050000005	1	NUT 5	
25	17809052630	1	LOCKOUT, T. CONTROL	
26	17801352630	1	SPRING, THR. LOCK	
27	35121352130	1	GRIP, FRONT HANDLE	6626
28	61027252130	1	BAND	6626
29	+ 90024205028	1	SCREW 5*28	
30	61020628230	1	HOUSING ASS'Y D, SFT.	
31	30100055230	1	HARNESS ASSY	
32	+ 30130524330	1	LINK	

CARBURETOR**SRM-2305, 2455**

KEY	PART NUMBER	QTY	DESCRIPTION	REMARKS
	12520052431	1	CARBURETOR	
1 +	12534452130	2	SCREW	
2 +	12534213210	1	COVER, DIAPHRAGM	
3 +	12534149030	1	DIAPHRAGM	
4 +	12534051030	1	GASKET, DIAPHRAGM	
5 +	12533942030	1	SCREW	
6 +	12533813930	1	PIN, METERING ARM	
7 +	12532342030	1	LEVER, METERING	
8 +	12532242030	1	SPRING, COIL	
9 +	12533706960	1	VALVE, INLET NEEDLE	
10 +	12532715130	1	CLIP	
11 +	12537649030	1	NOZZLE, CHACK VALVE	
12 +	12532642030	1	STRAINER	
13 +	12531212820	1	DIAPHRAGM, FUEL PUMP	
14 +	12532513310	1	GASKET, PUMP	
15 +	P005000590	1	BASE, ASY PRIMER	
16 +	12538108660	1	PUMP, PRIMING	
17 +	12536311610	1	RING	
18 +	12531011610	2	SCREW	
19 +	12533406960	1	SCREW, THROTTLE ADJUST	
20 +	12533306960	1	SPRING, IDLE ADJUSTER	
21 +	12531342030	1	SPRING, THRT. RETURN	
22 +	P005000390	1	SHAFT, THROTTLE	
23 +	12537242030	1	SWIVEL	
24 +	12532713930	1	CLIP	
25 +	12532052430	1	NEEDLE, HIGH SPEED	
26 +	12531852430	1	NEEDLE, IDLE	
27 +	12531413930	1	SCREW	
28 +	12531649030	1	VALVE, THROTTLE	
29 +	12534515130	1	PLUG, WELCH	

