

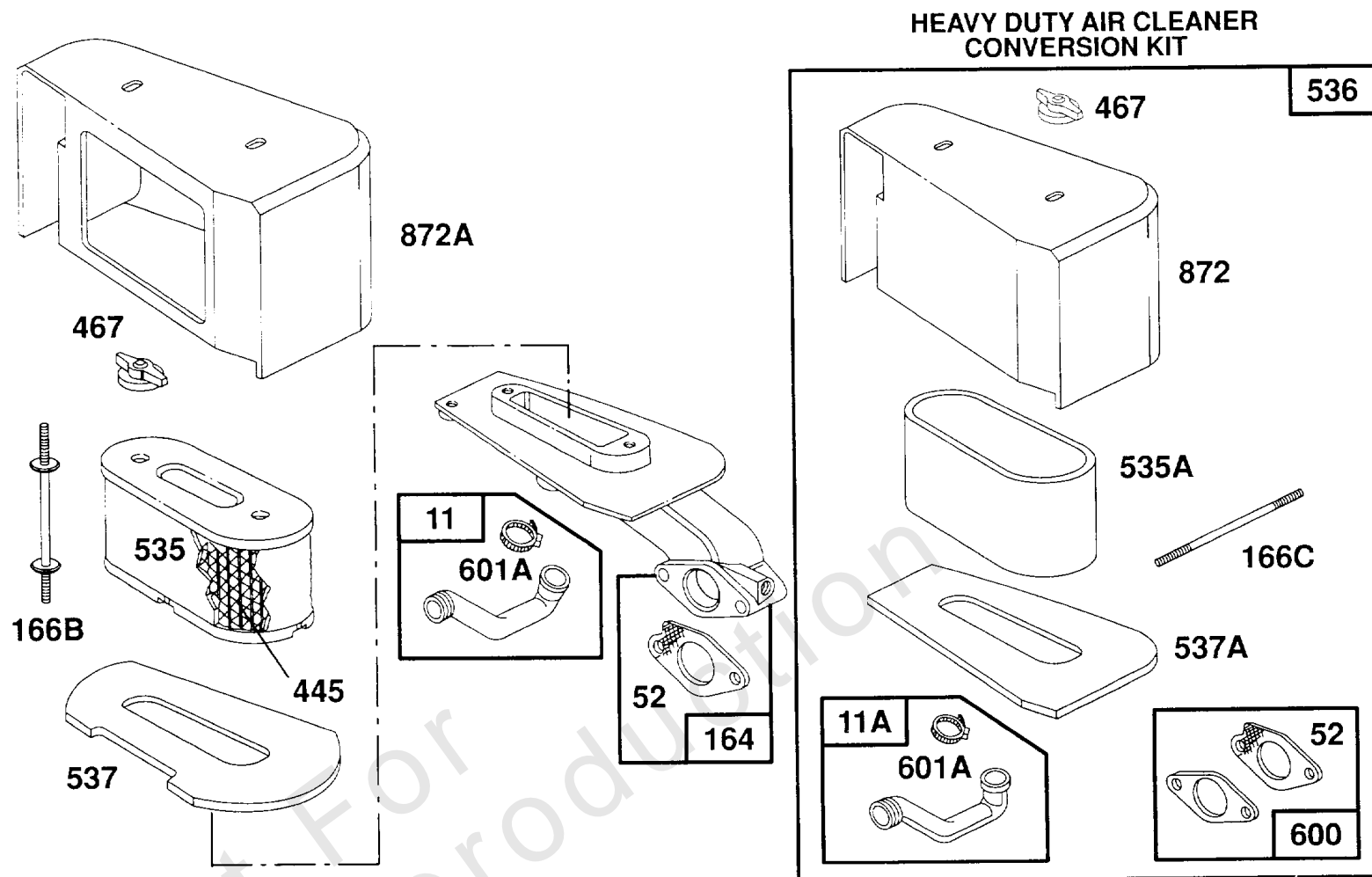


Parts Manual

Mfg. No: 261777-0137-01

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Not For
In Reproduction



Air Cleaner Groups

REF NO	PART NO	QTY	DESCRIPTION
11	492422		TUBE, Breather
52	272029		GASKET, Intake -Included in Gasket Set-See Ref. No. 358
164	491876		MANIFOLD, Intake
166B	262471		STUD -(Air Cleaner)
445	491021		FILTER, A/C Cartridge
467	491875		NUT -(Air Cleaner)
535	492947		FILTER, A/C Cartridge
536	494555		CLEANER, Air
537	272031		GASKET, Air Cleaner -(Air Cleaner)
601A	94487		CLAMP, Tube -(Breather)
872	280975		COVER, Air Cleaner

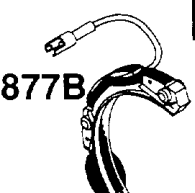
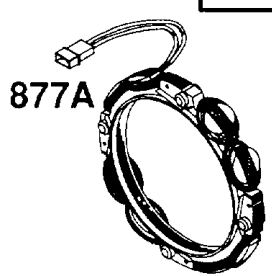
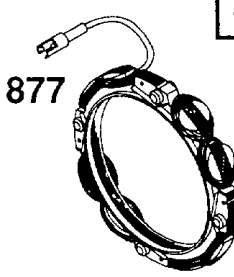
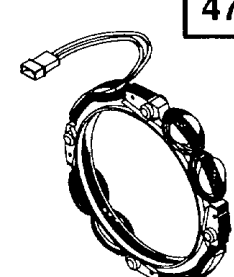
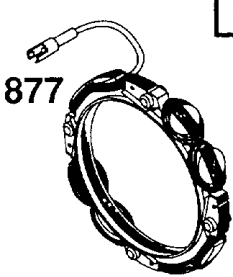
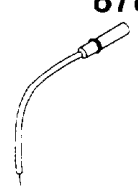
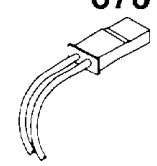
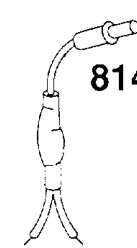
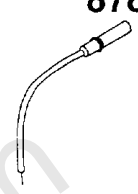
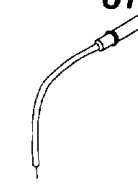
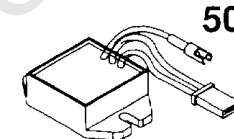
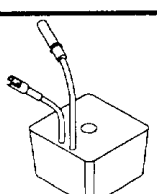
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Footnotes:

Included in Carburetor Kit-Part No. 492282

Alternator Chart

Mfg. No: 261777-0137-01

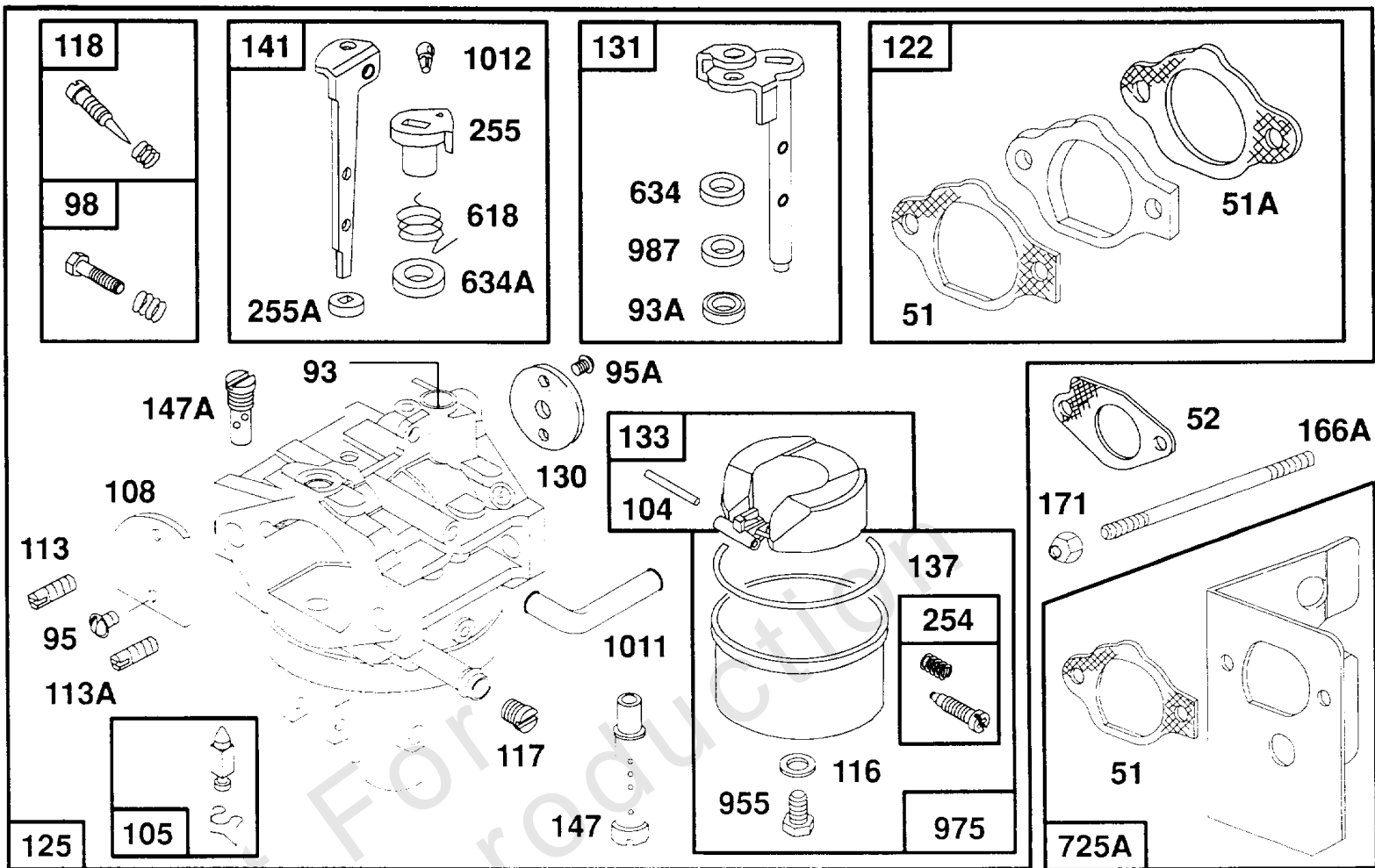
DC ONLY	DUAL CIRCUIT	TRI-CIRCUIT	16 AMP	9 AMP
 <p>877B</p>	 <p>877A</p>	 <p>877</p>	 <p>877</p>	 <p>877</p>
 <p>878A</p>	 <p>878</p>	 <p>814</p>	 <p>878A</p>	 <p>878A</p>
			 <p>501A</p>	 <p>501</p>

NOTE: ALL STATORS USE NO. 482 MOUNTING SCREW. 

Not For InReproduction

Alternator Chart

REF NO	PART NO	QTY	DESCRIPTION
474A	393474		ALTERNATOR -(Dual Circuit)
474B	393295		ALTERNATOR -(10, 13, or 16 Amp-Depending on Size of Flywheel Magnets) (Regulated)
474	392595		ALTERNATOR -(Tri Circuit) (9 Amp Regulated)
482	810071		SCREW -(Stator)
501A	394890		REGULATOR -(10, 13, or 16 Amp, Depending on Size of Flywheel Magnets)
501	491546		REGULATOR -(9 Amp)
814	392606		HARNESS, Alternator -(Tri Circuit)
877A	393456		WIRE/CONNECTOR, Alternator
877B	393814		WIRE/CONNECTOR, Alternator -(10 Amp Regulated)
877	393537		WIRE/CONNECTOR, Alternator -(Tri Circuit) (9 Amp)
878A	393422		WIRE ASSEMBLY -(Dc Only)
878	393362		HARNESS, Alternator -(Dual Circuit)
887	391529		ALTERNATOR -(DC Only)

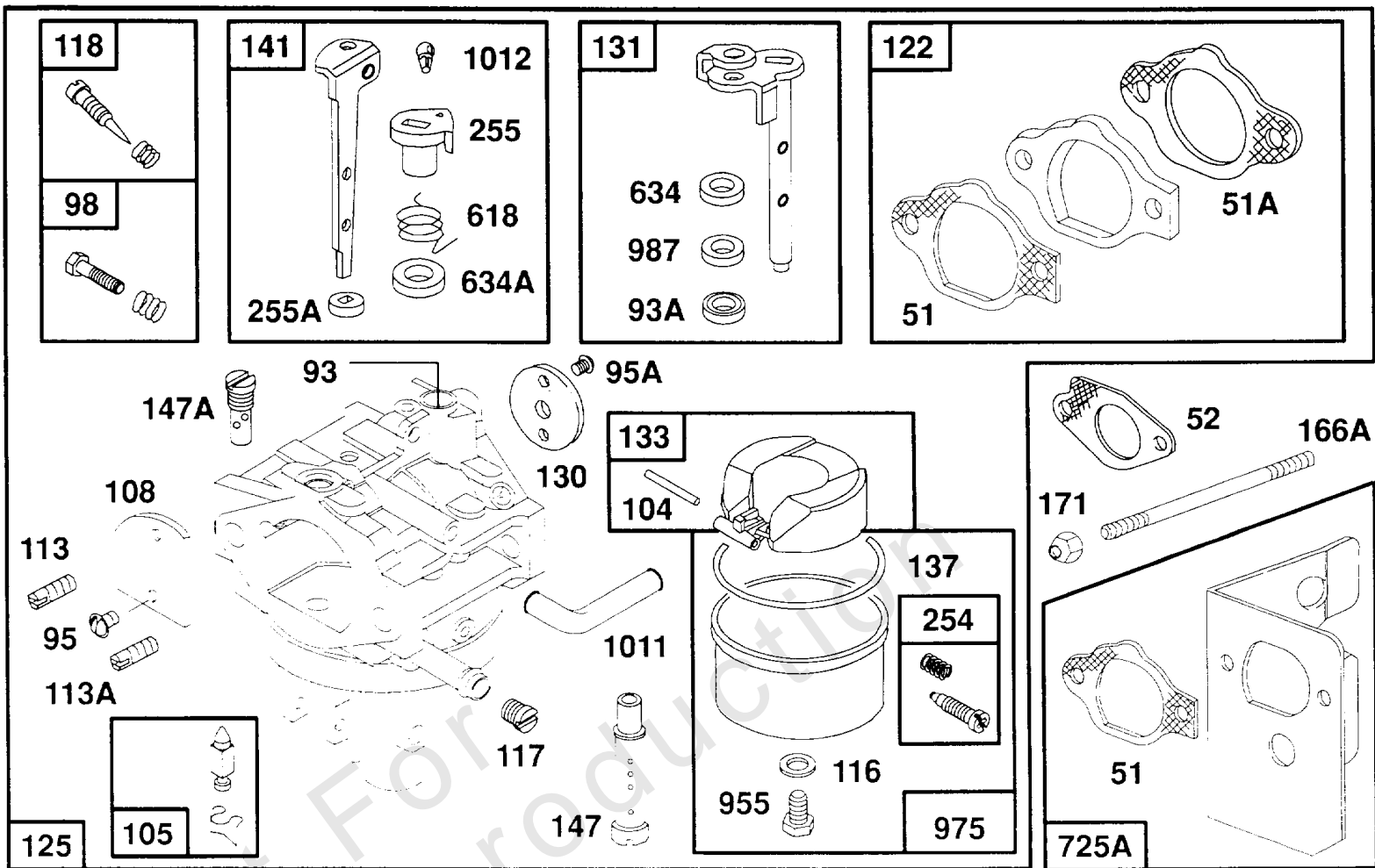


Carburetor Assembly

REF NO	PART NO	QTY	DESCRIPTION
51A	272028		GASKET, Intake -Included in Valve Overhaul Kit-Part No. 495769. Included in Gasket Set-See Ref. No. 358
51	272121		GASKET, Intake -Included in Valve Overhaul Kit-Part No. 495769. Included in Gasket Set-See Ref. No. 358
52	272029		GASKET, Intake -Included in Gasket Set-See Ref. No. 358
93A	280931		BUSHING, Throttle Shaft -(Lower) Included in Carburetor Kit-Part No. 492282
93	280926		BUSHING, Throttle Shaft -(Upper) Included in Carburetor Kit-Part No. 492282
95A	94466		SCREW -(Throttle Valve)
95	94457		SCREW -(Throttle and Choke Valve)
98	492276		KIT, Idle Speed -(Idle Speed)
104	231652		PIN, Float Hinge -Included in Carburetor Kit-Part No. 492282
105	492188		VALVE, Float Needle -Included in Carburetor Kit-Part No. 492282
108	224223		VALVE, Choke
113A	231696		NOZZLE, Carburetor -Included in Carburetor Kit-Part No. 492282
113	231697		NOZZLE, Carburetor -Included in Carburetor Kit-Part No. 492282
116	-----		No Nomenclature -Included in Carburetor Kit-Part No. 492282. Included in Carburetor Gasket Set-Part No. 492281
117	-----		No Nomenclature -Included in Carburetor Kit-Part No. 492282
117	231669		JET, Main -(High Altitude)
118	492277		VALVE, Idle Mixture -Included in Carburetor Kit-Part No. 492282
122	491784		SPACER, Carburetor -Included in Valve Overhaul Kit-Part No. 495769
125	492915		CARBURETOR
130	224224		VALVE, Throttle
131	492278		SHAFT, Throttle
133	492283		FLOAT, Carburetor
137	-----		No Nomenclature -Included in Carburetor Kit-Part No. 492282. Included in Carburetor Gasket Set-Part No. 492281
141	492279		SHAFT, Choke
147A	231659		NOZZLE, Carburetor -Included in Carburetor Kit-Part No. 492282
147	231657		NOZZLE, Carburetor -Used Before Code Date 89051800
147	231719		NOZZLE, Carburetor -Used After Code Date 89051700
166A	94333		STUD
171	810056		NUT
254	492274		DRAIN, Carburetor Bowl

Footnotes:

Included in Carburetor Kit-Part No. 492282

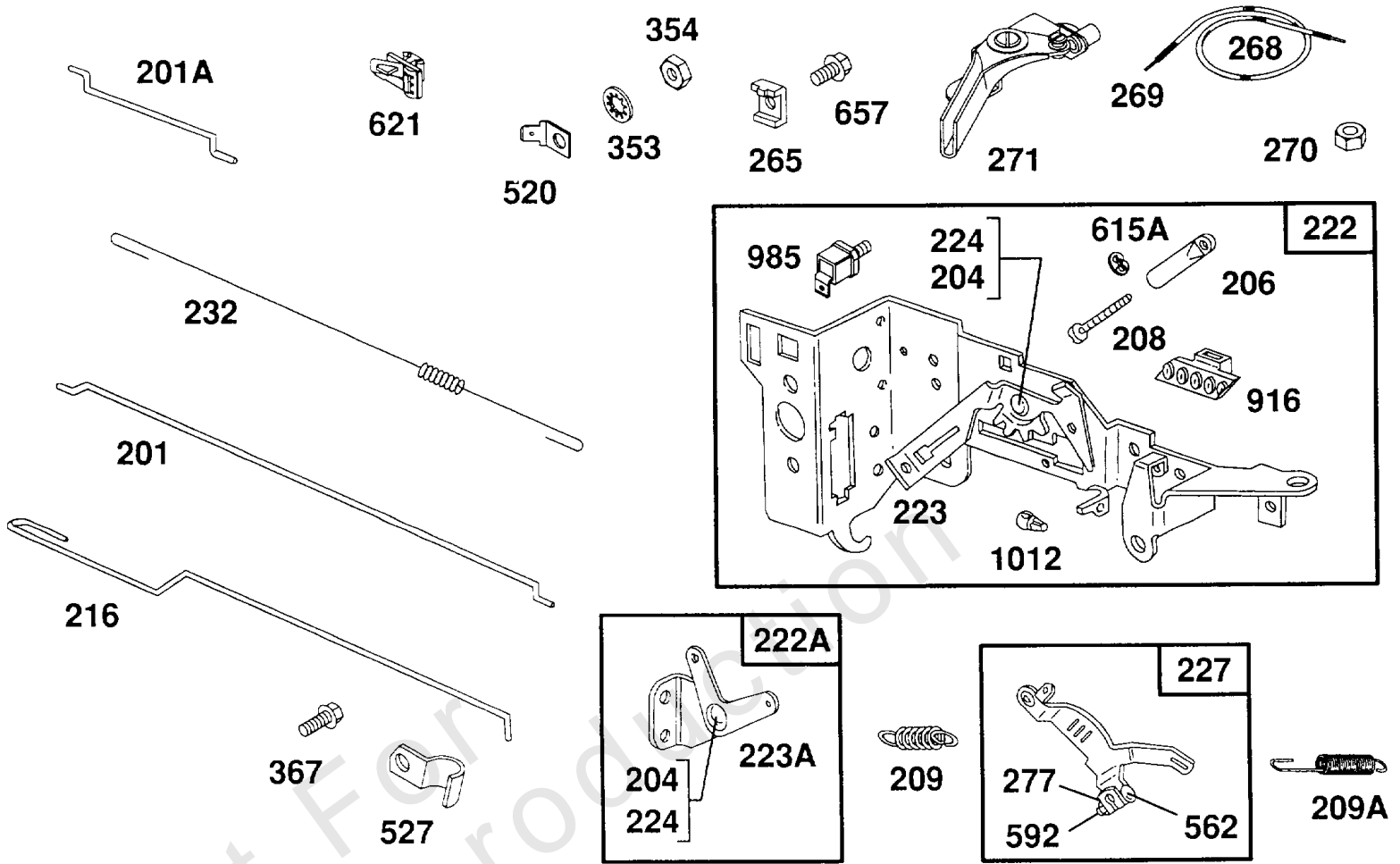


Carburetor Assembly

REF NO	PART NO	QTY	DESCRIPTION
255A	280910		BUSHING, Choke Shaft -(Lower) Included in Carburetor Kit-Part No. 492282
255	280916		BUSHING, Choke Shaft -(Upper) Included in Carburetor Kit-Part No. 492282
618	262563		SPRING, Choke Return
634A	-----		No Nomenclature -Included in Carburetor Kit-Part No. 492282. Included in Carburetor Gasket Set- Part No. 492281
634	-----		No Nomenclature -Included in Carburetor Kit-Part No. 492282. Included in Carburetor Gasket Set- Part No. 492281
725A	491983		SHIELD, Heat
955	94460		SCREW -(Float Bowl)
975	492272		BOWL, Float
987	492172		SEAL, Choke/Throttle Shaft -Included in Carburetor Kit-Part No. 492282. Included in Carburetor Gasket Set- Part No. 492281
1011	281001		TUBE, Vent
1012	280869		RETAINER, Link

Footnotes:

Included in Carburetor Kit-Part No. 492282

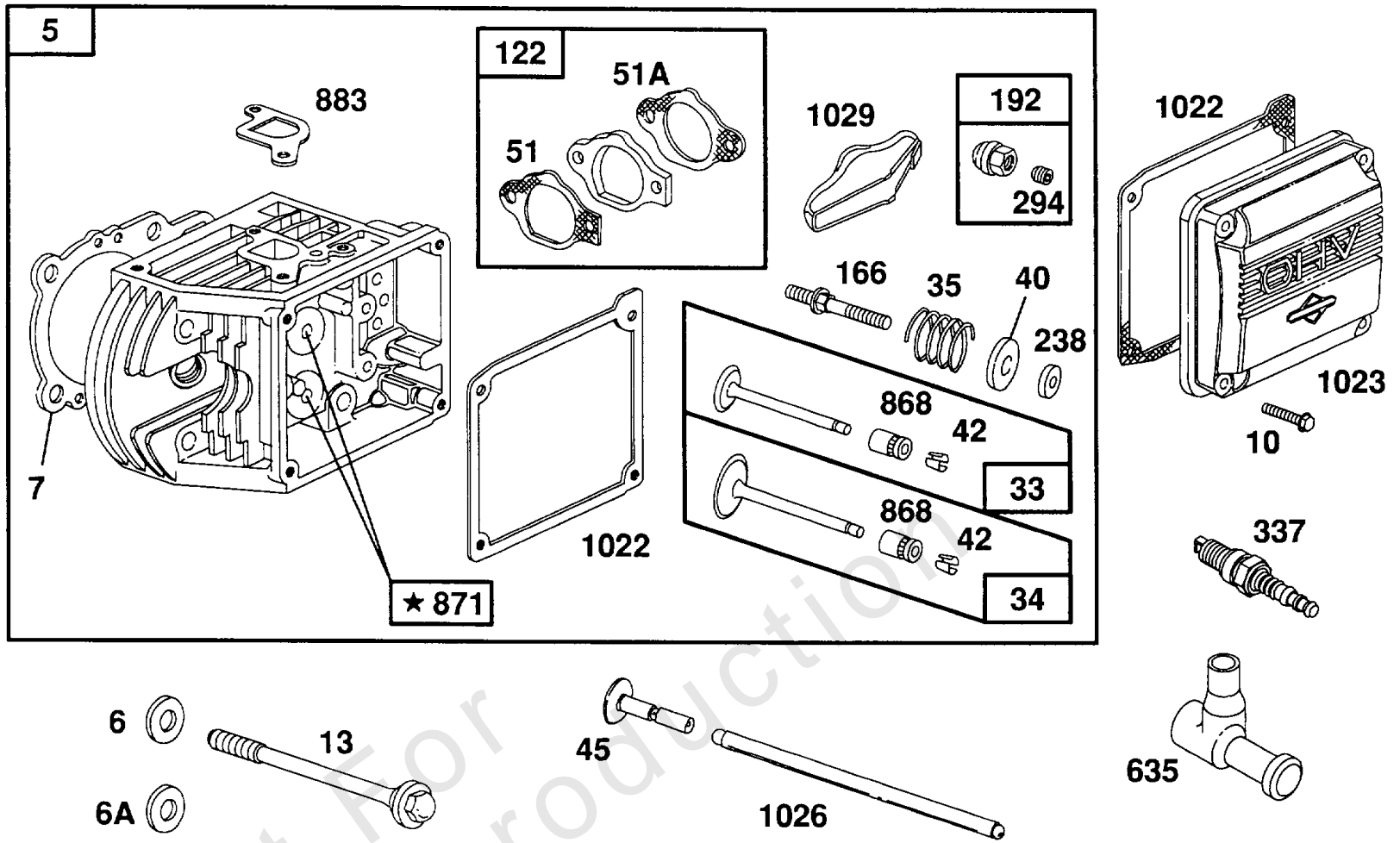


Control Bracket Assembly

REF NO	PART NO	QTY	DESCRIPTION
201A	262536		LINK
201	262495		LINK
204	222962		BUSHING, Lever
206	280847		ROD, Control
208	94393		SCREW -(Control Rod)
209A	262504		SPRING, Governor -(Idle)
209	262605		SPRING, Governor
216	262494		LINK, Choke
222A	492002		BRACKET, Control -Use(s): 262536 Link-Governor
222	491757		BRACKET, Control
223A	492001		LEVER, Governor Control
223	223940		LEVER, Governor Control
224	93491		RIVET
227	491057		LEVER, Governor Control
232	262500		SPRING/LINK, Mechanical Governor
265	221535		CLAMP, Casing -(Stamped Steel)
268	65616		CASING, Control Wire -(Cut To Required Length)
269	26633		WIRE, Control -(Cut To Required Length) If Longer Wire is Required, Specify Length in Inches; If Shorter Wire is Needed Order and Cut to Required Length.
270	63426		NUT -(Control Wire Casing)
271	290568		LEVER, Control
277	810017		WASHER -(Governor Lever)
353	92791		WASHER
354	90576		NUT -(Ground Terminal)
367	810036		SCREW
520	93722		TERMINAL, Ground
527	221428		CLAMP, Tube
562	810072		BOLT -(Governor Lever)
592	810011		NUT
615A	94392		RING, Retaining
621	280979		SWITCH, Stop
657	94443		SCREW
916	280321		RACK, Governor Gear -(Remote and Manual Choke)
985	398525		INSULATOR
1012	280869		RETAINER, Link

Footnotes:

Included in Carburetor Kit-Part No. 492282



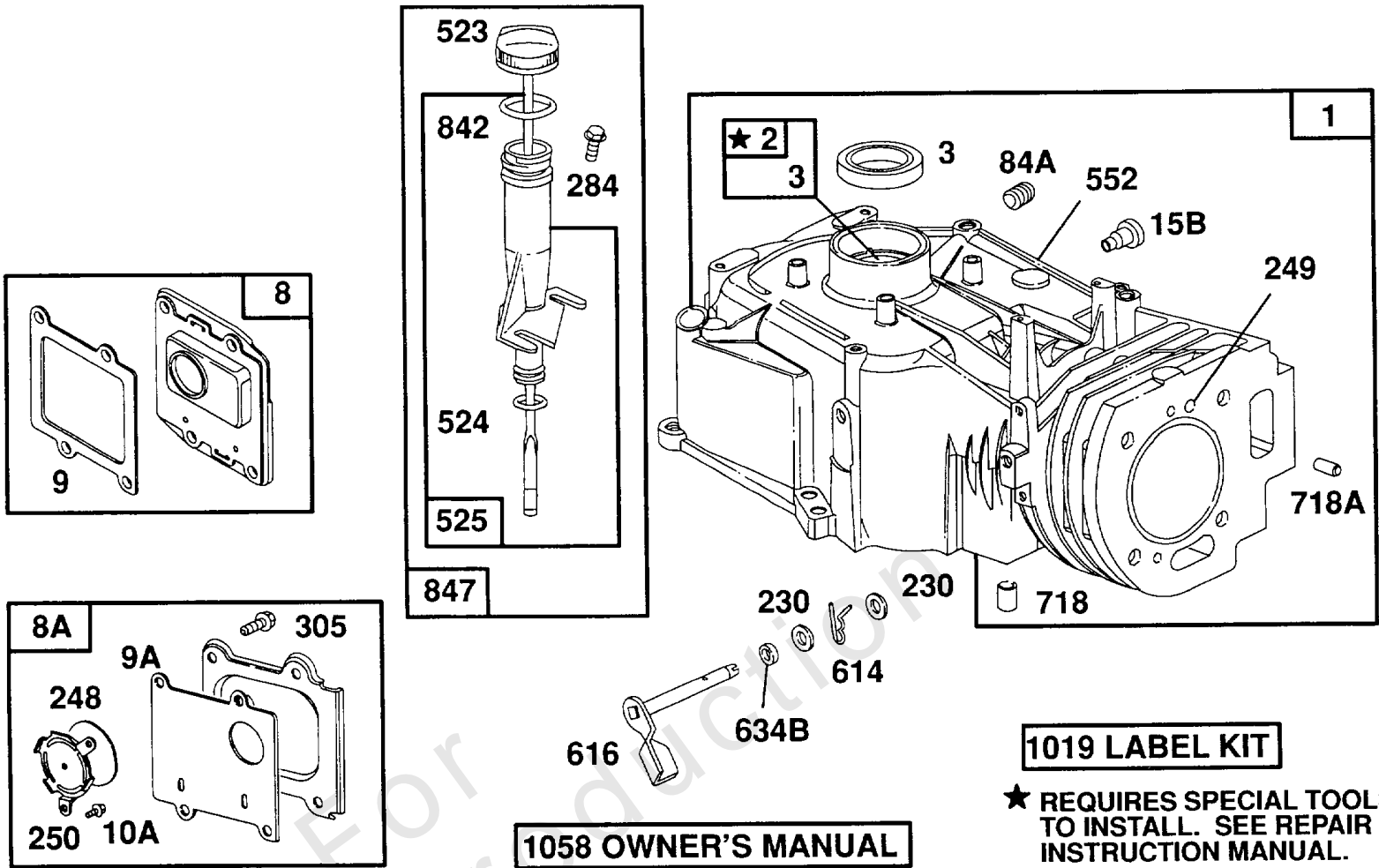
Not For
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Cylinder Head Assembly

REF NO	PART NO	QTY	DESCRIPTION
5	492154		HEAD, Cylinder
6A	492063		WASHER -(Cylinder Head) Included in Gasket Set-See Ref. No. 358
6	94340		WASHER -(Cylinder Head)
7	272126		GASKET, Cylinder Head -Included in Valve Overhaul Kit-Part No. 495769. Included in Gasket Set-See Ref. No. 358
10	810050		SCREW -(Valve Cover)
13	94335		SCREW
33	492117		VALVE, Exhaust
34	492116		VALVE, Intake
35	262501		SPRING, Valve
40	262381		RETAINER, Valve
42	492231		KEEPER, Valve
45	262875		TAPPET, Valve
51A	272028		GASKET, Intake -Included in Valve Overhaul Kit-Part No. 495769. Included in Gasket Set-See Ref. No. 358
51	272121		GASKET, Intake -Included in Valve Overhaul Kit-Part No. 495769. Included in Gasket Set-See Ref. No. 358
122	491784		SPACER, Carburetor -Included in Valve Overhaul Kit-Part No. 495769
166	94342		STUD -(Rocker Arm)
192	491511		NUT -(Rocker Arm)
238	262499		CAP, Valve
294	810045		SCREW
337	491055		PLUG, Spark -(Resistor)
635	280897		BOOT, Spark Plug
868	491020		SEAL, Valve -Included in Valve Overhaul Kit-Part No. 495769. Included in Gasket Set-See Ref. No. 358
871	262378		BUSHING, Valve Guide
883	272123		GASKET, Exhaust -Included in Valve Overhaul Kit-Part No. 495769. Included in Gasket Set-See Ref. No. 358
1022	272010		GASKET, Rocker Cover -Included in Valve Overhaul Kit-Part No. 495769. Included in Gasket Set-See Ref. No. 358
1023	213303		COVER, Rocker
1026	491695		ROD, Push -(Exhaust)
1026	492229		ROD, Push -(Intake)
1029	223928		ARM, Rocker

Footnotes:

Included in Carburetor Kit-Part No. 492282
Included in Gasket Set-See Ref. No. 358

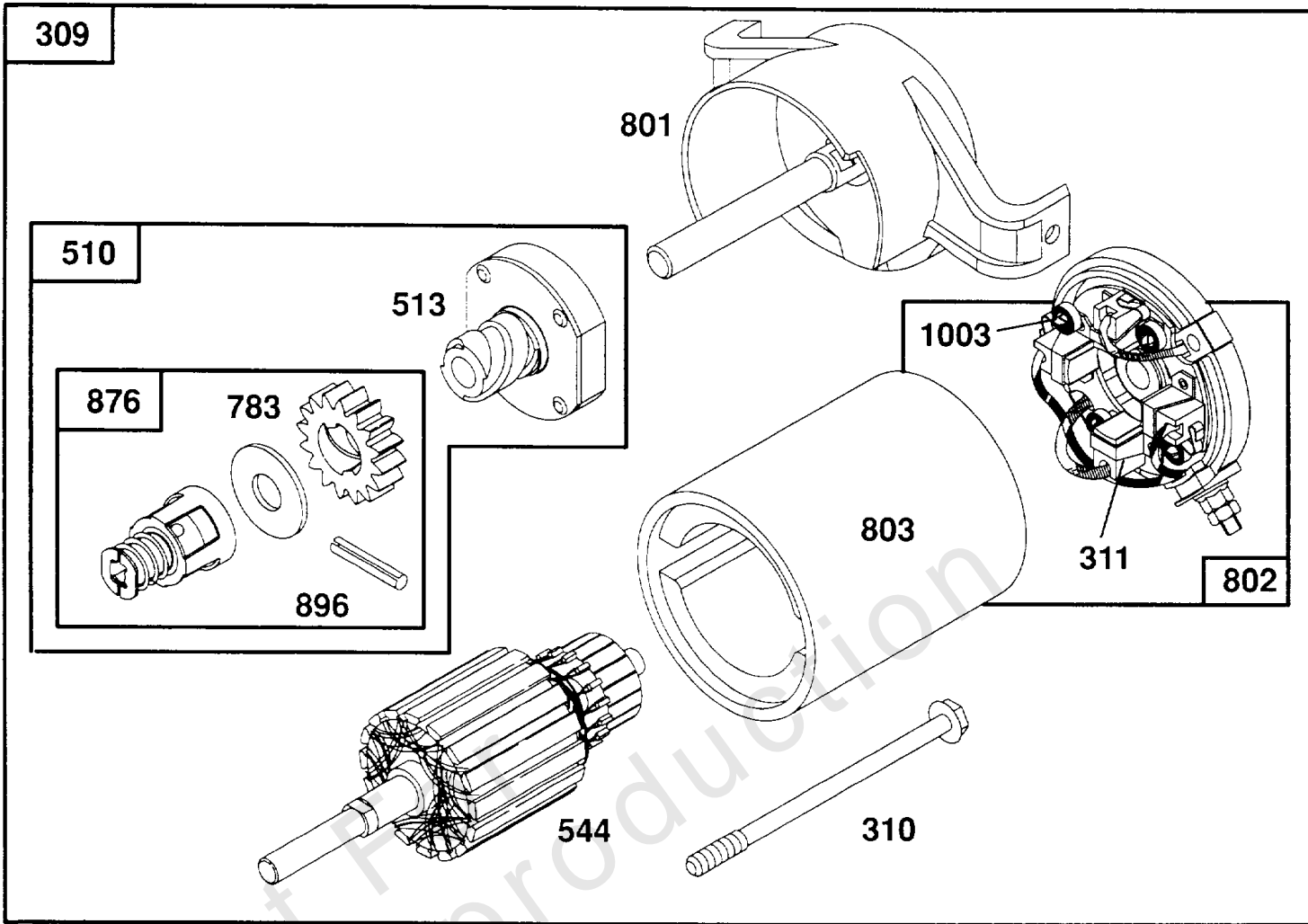


Cylinder, Oil Fill, Breathers

REF NO	PART NO	QTY	DESCRIPTION
1	492034		CYLINDER ASSEMBLY -Used Before Code Date 91120900
1	495259		CYLINDER ASSEMBLY -Used After Code Date 91120800
2	492036		KIT, Bushing/Seal
3	491019		SEAL, Oil -Included in Gasket Set-See Ref. No. 358
8A	492180		BREATHER ASSEMBLY -Used Before Code Date 91120900
8	495247		BREATHER ASSEMBLY -Used After Code Date 91120800
9A	272120		GASKET, Rocker Cover -Used Before Code Date 91120900
9	272553		GASKET, Breather -Used After Code Date 91120800
10A	810057		SCREW -(Breather Assembly) -Used Before Code Date 91120900
15B	260022		PLUG, Oil Drain
84A	94379		PLUG, Oil Drain -(1/8-27 NPTF)
230	94423		WASHER -(Governor Lever)
248	66504		DISC, Valve -Used Before Code Date 91120900
249	491388		VALVE, Pressure Relief
250	223966		RETAINER, Breather -Used Before Code Date 91120900
284	94505		SCREW
305	810037		SCREW -(Fuel Tank) (Tank)
523	491794		CAP, Oil Fill
524	280860		SEAL, Oil -Included in Gasket Set-See Ref. No. 358
525	492398		TUBE, Dipstick
552	231592		BUSHING, Governor Crank
614	94424		PIN, Cotter
616	491874		CRANK, Governor
634B	491880		SEAL, Governor Shaft -Included in Gasket Set-See Ref. No. 358
718A	230192		PIN, Locating
718	231589		PIN, Locating
842	270920		SEAL, O-Ring -(Oil Fill) Included in Gasket Set-See Ref. No. 358
847	493232		DIPSTICK/TUBE ASSEMBLY
1019	495134		KIT, Label
1058	272155		MANUAL, Operator's

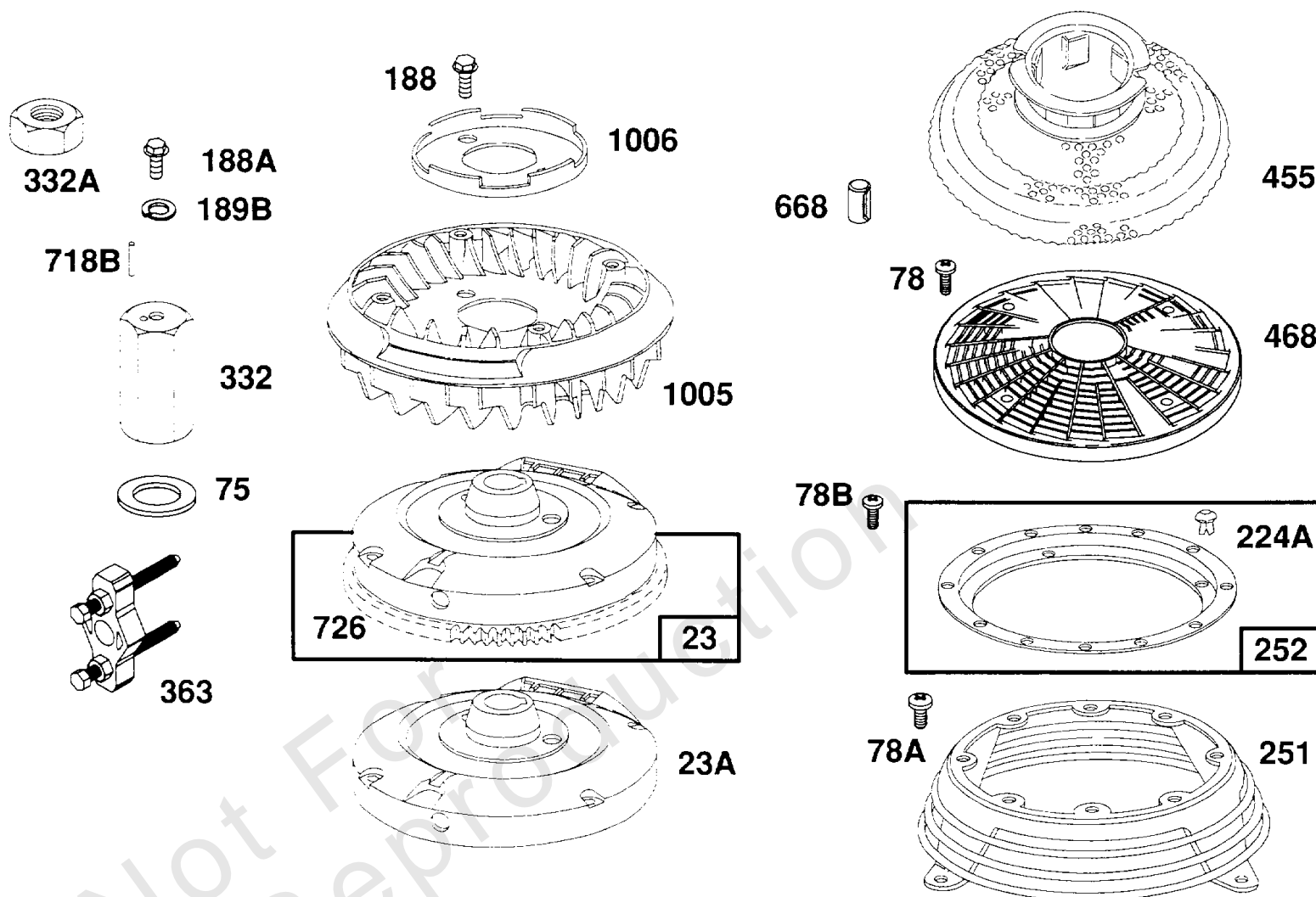
Footnotes:

Included in Gasket Set-See Ref. No. 358



Electric Starter

REF NO	PART NO	QTY	DESCRIPTION
309	490753		MOTOR, Starter -(12V) (4 9/16)
309	495104		MOTOR, Starter -(12V) (4 3/8)
310	94004		SCREW -(4 3/8 Housing)
310	94169		SCREW -(4 1/2 Housing)
311	490311		SET, Brush -(4 9/16 Housing) Brushes Are Not Sold Separately on Motors With Housing Length 4 3/8 Long.
510	491836		DRIVE, Starter
513	398879		CLUTCH, Drive
544	492359		ARMATURE, Starter
728	810040		SCREW -(Starter)
729C	94668		CLIP, Wire
783	280875		GEAR, Pinion
801	490754		CAP, Drive
802	490310		HOUSING, Brush End -(4 1/2or 4 9/16 Housing)
802	494988		CAP, End -(4 3/8 Housing)
803	398892		HOUSING, Starter -(4 9/16 Housing)
803	494205		HOUSING, Starter -(4 3/8 or 4 9/16 Housing)
876	492360		KIT, Pinion Spring
896	94192		PIN, Drive Retainer
1003	490316		SPRING, Brush -(4 1/2 or 4 9/16 Housing)

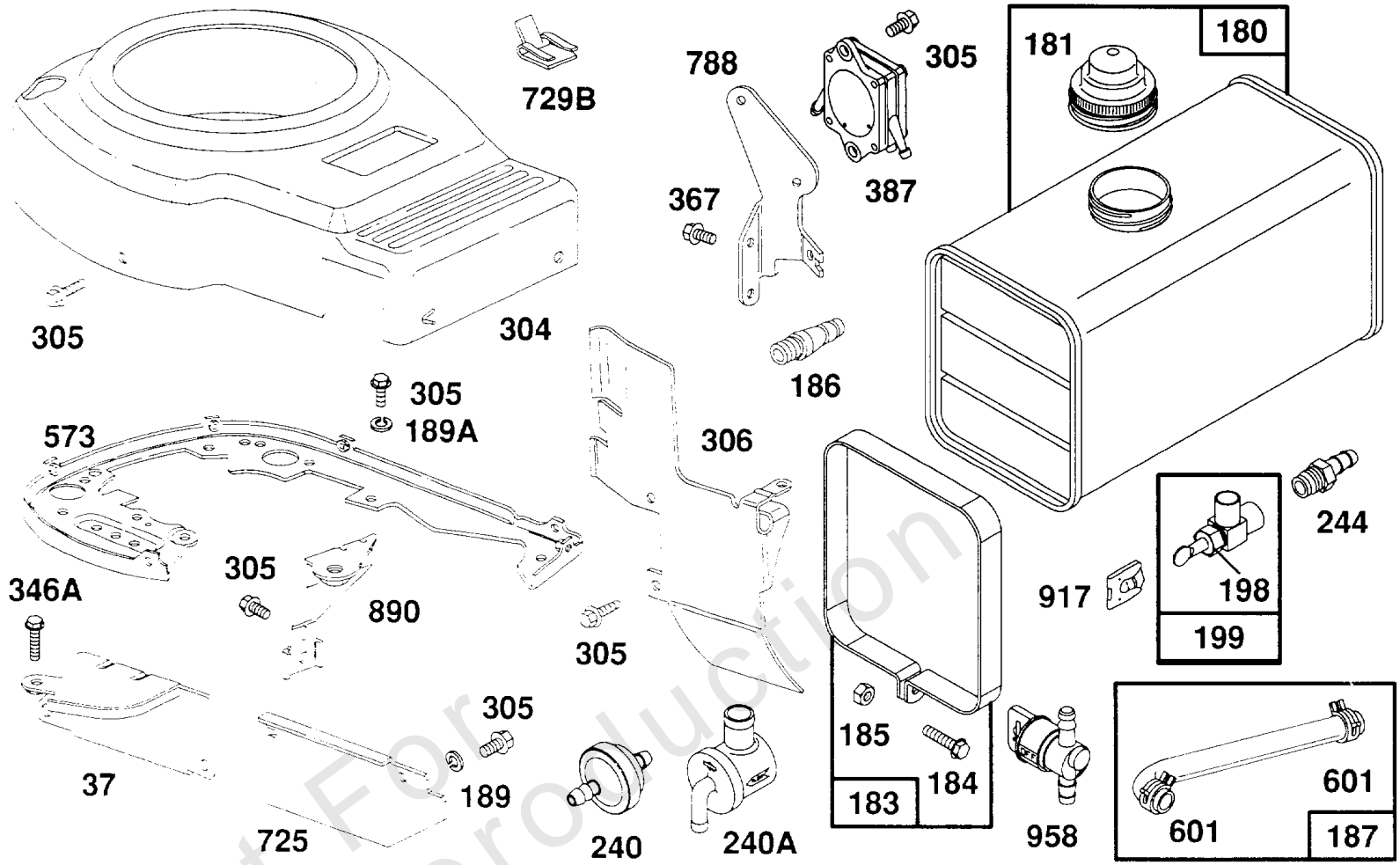


Flywheels, Guards

REF NO	PART NO	QTY	DESCRIPTION
23A	495166		FLYWHEEL
23	495165		FLYWHEEL
75	224079		WASHER -(Spring)
78A	94485		SCREW -(Rewind Adapter)
78B	94435		SCREW -(Support Ring)
78	94417		SCREW
188A	94477		SCREW
188	93659		SCREW -(Fuel Tank)
189B	810092		WASHER -(Hub)
224A	280989		RIVET -(Support Ring)
251	491938		ADAPTER, Blower Housing Ring
252	492976		ADAPTER, Blower Housing Ring
332A	810055		NUT -(Flywheel)
332	231617		NUT -(Flywheel)
363	19203		PULLER, Flywheel
455	492303		CUP, Flywheel
468	491793		SCREEN, Rotating
668	94401		SPACER -(Pulley)
718B	280934		PIN, Retainer
726	492230		GEAR, Ring -(Includes Mounting Hardware)
1005	491792		FAN, Flywheel
1006	223726		RETAINER, Fan

Footnotes:

Included in Carburetor Kit-Part No. 492282



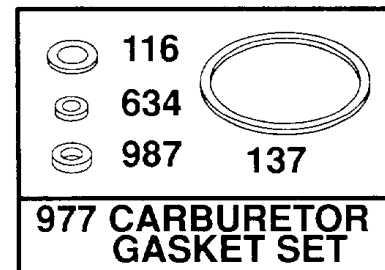
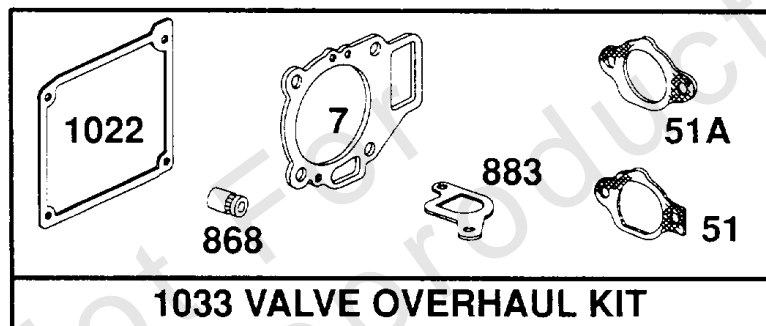
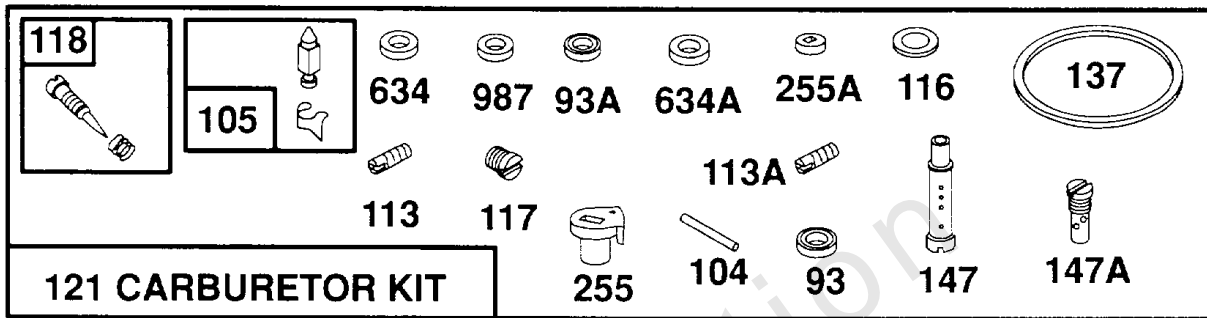
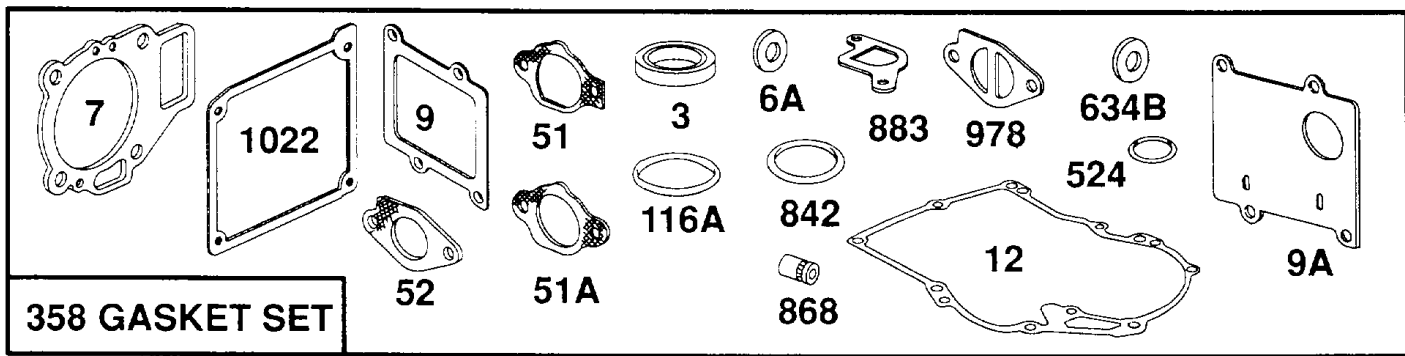
Not For
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Fuel Tank, Blower Hsg, Guards

REF NO	PART NO	QTY	DESCRIPTION
37	492000		GUARD, Flywheel
180	292415		TANK, Fuel -(8 Quart)
181	392305		CAP, Fuel Tank -(Metal)
183	291490		STRAP, Fuel Tank -(6 Quart)
184	91257		SCREW -(1/4-20 X 1-1/2)
185	90970		NUT -(1/4-20)
186	230318		CONNECTOR, Hose
187	296004		LINE, Fuel -(Cut To Required Length)
187	393815		HOSE, Vacuum -(Cylinder To Impulse Pump)(Cut To Required Length)
189A	810091		WASHER -(Back Plate)
189	810093		WASHER
198	293934		VALVE, Fuel Shut Off
199	297563		OUTLET, Tank
240A	494581		FILTER, Fuel
240	394358		FILTER, Fuel -(Fuel Pump)
244	230318		CONNECTOR, Hose
304	224238		HOUSING, Blower -(Red) (Electric Starter)
304	224239		HOUSING, Blower -(Black) (Electric Starter)
304	491924		HOUSING, Blower -(Red) (Rewind Starter)
304	492244		HOUSING, Blower -(Black) (Rewind Starter)
305	810037		SCREW -(Fuel Tank) (Tank)
306	223944		SHIELD, Cylinder
346A	810039		SCREW -(Muffler Bracket) (Muffler)
367	810036		SCREW
387	491922		PUMP, Fuel
573	491926		PLATE, Back
601	93053		CLAMP, Hose -(Green)
601	93807		CLAMP, Hose -(Black)
725	223943		SHIELD, Heat
729B	224356		CLIP -(Debris)
788	224148		BRACKET, Fuel Pump
890	492017		BRACKET, Support
917	223271		VALVE, Handle Shutoff
958	494768		VALVE, Fuel Shut Off -(Upper)

Footnotes:

Included in Carburetor Kit-Part No. 492282

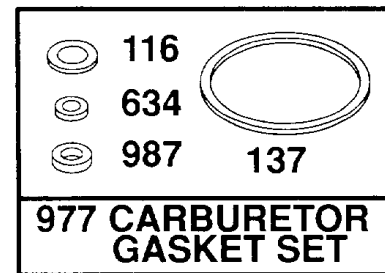
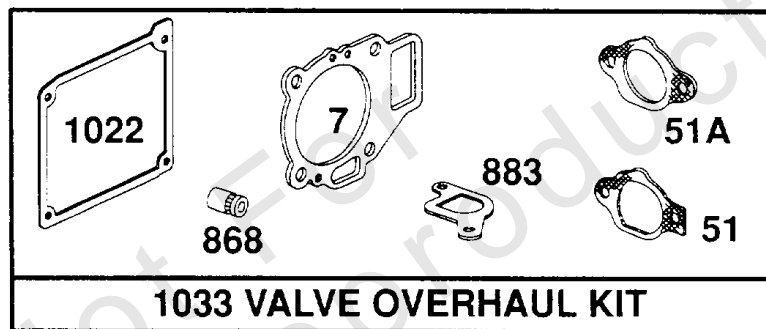
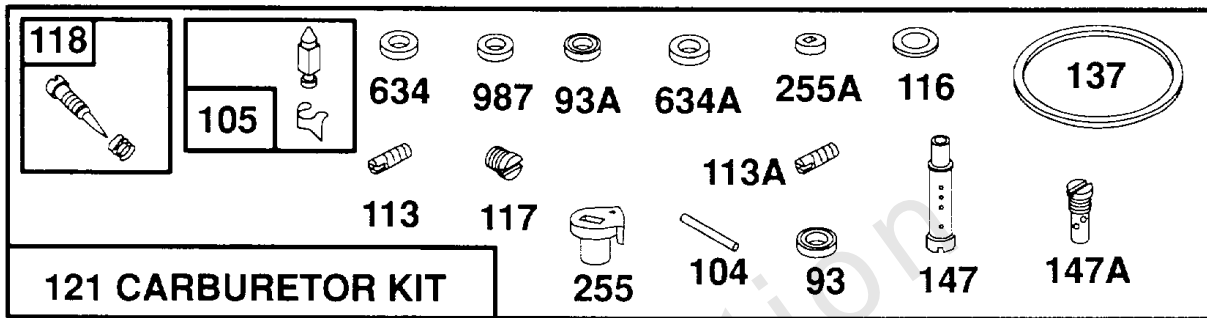
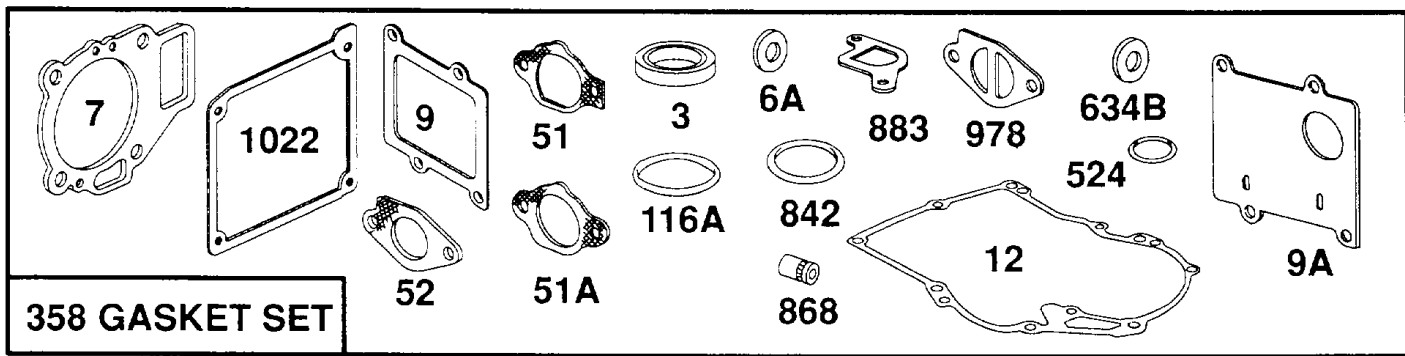


Gasket Sets

REF NO	PART NO	QTY	DESCRIPTION
3	491019		SEAL, Oil -Included in Gasket Set-See Ref. No. 358
6A	492063		WASHER -(Cylinder Head) Included in Gasket Set-See Ref. No. 358
7	272126		GASKET, Cylinder Head -Included in Valve Overhaul Kit-Part No. 495769. Included in Gasket Set-See Ref. No. 358
9A	272120		GASKET, Rocker Cover -Used Before Code Date 91120900
9	272553		GASKET, Breather -Used After Code Date 91120800
12	272124		GASKET, Crankcase -(.015) Included in Gasket Set-See Ref. No. 358
51A	272028		GASKET, Intake -Included in Valve Overhaul Kit-Part No. 495769. Included in Gasket Set-See Ref. No. 358
51	272121		GASKET, Intake -Included in Valve Overhaul Kit-Part No. 495769. Included in Gasket Set-See Ref. No. 358
52	272029		GASKET, Intake -Included in Gasket Set-See Ref. No. 358
93A	280931		BUSHING, Throttle Shaft -(Lower) Included in Carburetor Kit-Part No. 492282
93	280926		BUSHING, Throttle Shaft -(Upper) Included in Carburetor Kit-Part No. 492282
104	231652		PIN, Float Hinge -Included in Carburetor Kit-Part No. 492282
105	492188		VALVE, Float Needle -Included in Carburetor Kit-Part No. 492282
113A	231696		NOZZLE, Carburetor -Included in Carburetor Kit-Part No. 492282
113	231697		NOZZLE, Carburetor -Included in Carburetor Kit-Part No. 492282
116A	280801		SEAL, O-Ring -(Oil Pump Cover) Included in Gasket Set-See Ref. No. 358
116	-----		No Nomenclature -Included in Carburetor Kit-Part No. 492282. Included in Carburetor Gasket Set-Part No. 492281
117	-----		No Nomenclature -Included in Carburetor Kit-Part No. 492282
117	231669		JET, Main -(High Altitude)
118	492277		VALVE, Idle Mixture -Included in Carburetor Kit-Part No. 492282
121	492282		CARBURETOR
137	-----		No Nomenclature -Included in Carburetor Kit-Part No. 492282. Included in Carburetor Gasket Set-Part No. 492281
147A	231659		NOZZLE, Carburetor -Included in Carburetor Kit-Part No. 492282
147	231657		NOZZLE, Carburetor -Used Before Code Date 89051800
147	231719		NOZZLE, Carburetor -Used After Code Date 89051700
255A	280910		BUSHING, Choke Shaft -(Lower) Included in Carburetor Kit-Part No. 492282

Footnotes:

Included in Carburetor Kit-Part No. 492282
Included in Gasket Set-See Ref. No. 358

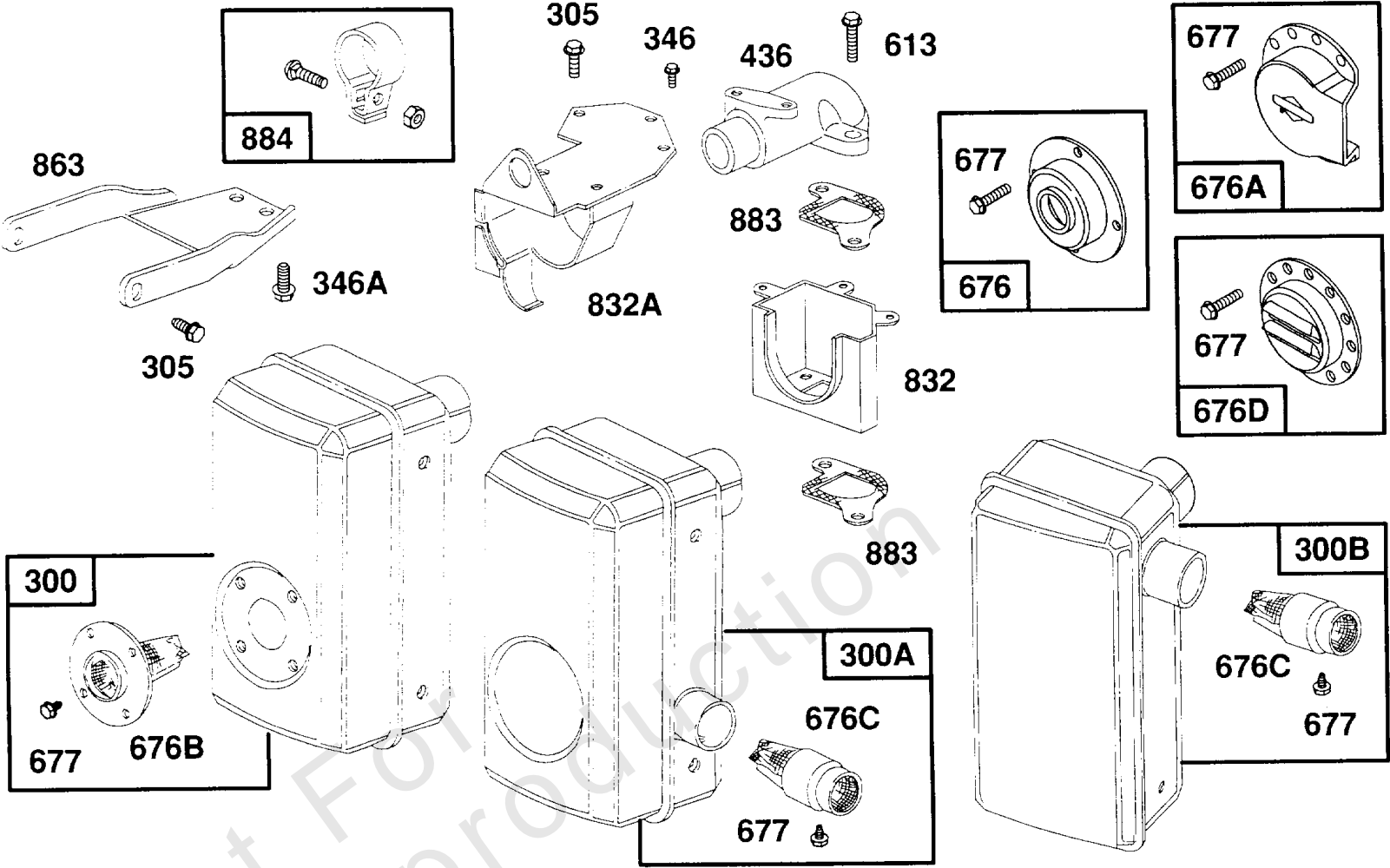


Gasket Sets

REF NO	PART NO	QTY	DESCRIPTION
255	280916		BUSHING, Choke Shaft -(Upper) Included in Carburetor Kit-Part No. 492282
358	492271		GASKET SET, Engine -Used Before Code Date 91120900
358	495260		GASKET SET, Engine -Used After Code Date 91120800
524	280860		SEAL, Oil -Included in Gasket Set-See Ref. No. 358
634A	-----		No Nomenclature -Included in Carburetor Kit-Part No. 492282. Included in Carburetor Gasket Set-Part No. 492281
634	-----		No Nomenclature -Included in Carburetor Kit-Part No. 492282. Included in Carburetor Gasket Set-Part No. 492281
634B	491880		SEAL, Governor Shaft -Included in Gasket Set-See Ref. No. 358
842	270920		SEAL, O-Ring -(Oil Fill) Included in Gasket Set-See Ref. No. 358
868	491020		SEAL, Valve -Included in Valve Overhaul Kit-Part No. 495769. Included in Gasket Set-See Ref. No. 358
883	272123		GASKET, Exhaust -Included in Valve Overhaul Kit-Part No. 495769. Included in Gasket Set-See Ref. No. 358
977	492281		SET, Carburetor Gasket
978	272122		GASKET, Oil Adapter -Included in Gasket Set-See Ref. No. 358
987	492172		SEAL, Choke/Throttle Shaft -Included in Carburetor Kit-Part No. 492282. Included in Carburetor Gasket Set-Part No. 492281
1022	272010		GASKET, Rocker Cover -Included in Valve Overhaul Kit-Part No. 495769. Included in Gasket Set-See Ref. No. 358
1033	495769		GASKET SET, Valve

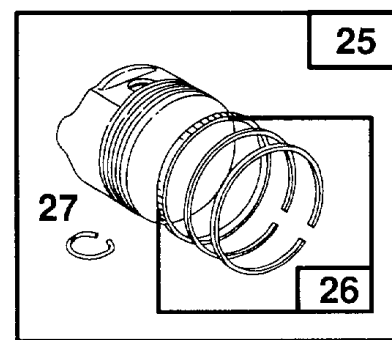
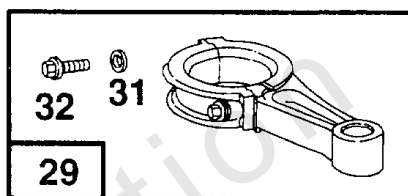
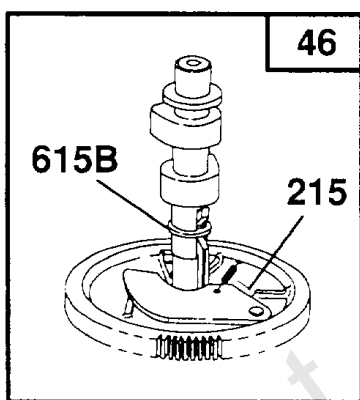
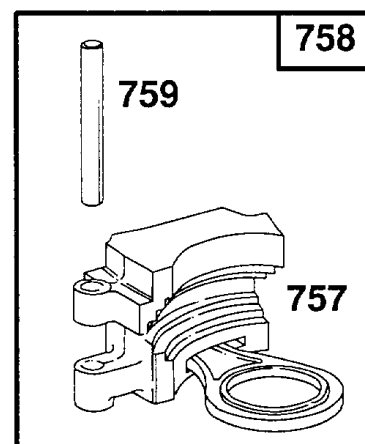
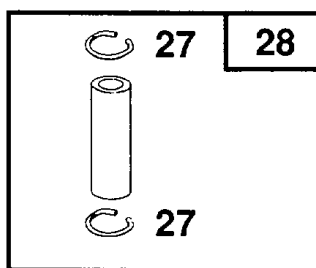
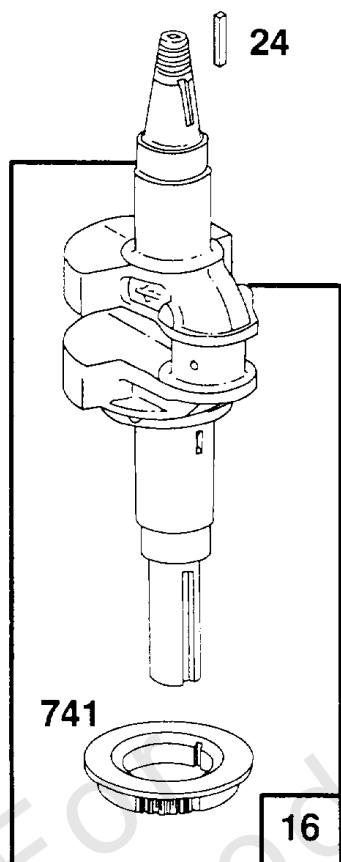
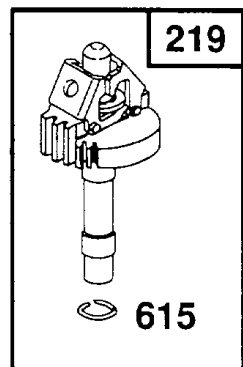
Footnotes:

Included in Carburetor Kit-Part No. 492282
Included in Gasket Set-See Ref. No. 358



Mufflers, Deflectors

REF NO	PART NO	QTY	DESCRIPTION
300B	491796		MUFFLER
300A	491692		MUFFLER
300	493626		MUFFLER
305	810037		SCREW -(Fuel Tank) (Tank)
346A	810039		SCREW -(Muffler Bracket) (Muffler)
346	810079		SCREW
436	213669		MANIFOLD, Exhaust
613	810041		SCREW
676B	492577		DEFLECTOR, Muffler
676C	492578		DEFLECTOR, Muffler
676D	397630		DEFLECTOR, Muffler -(Louvered Outlet)
676A	393761		DEFLECTOR, Muffler -(Side Outlet)
676	396903		DEFLECTOR, Muffler
677	93705		SCREW -(8-32 X 3/8)
832A	491980		GUARD, Muffler
832	224068		GUARD, Muffler
863	223946		BRACKET, Muffler
883	272123		GASKET, Exhaust -Included in Valve Overhaul Kit-Part No. 495769. Included in Gasket Set-See Ref. No. 358
884	491655		CLAMP, Muffler



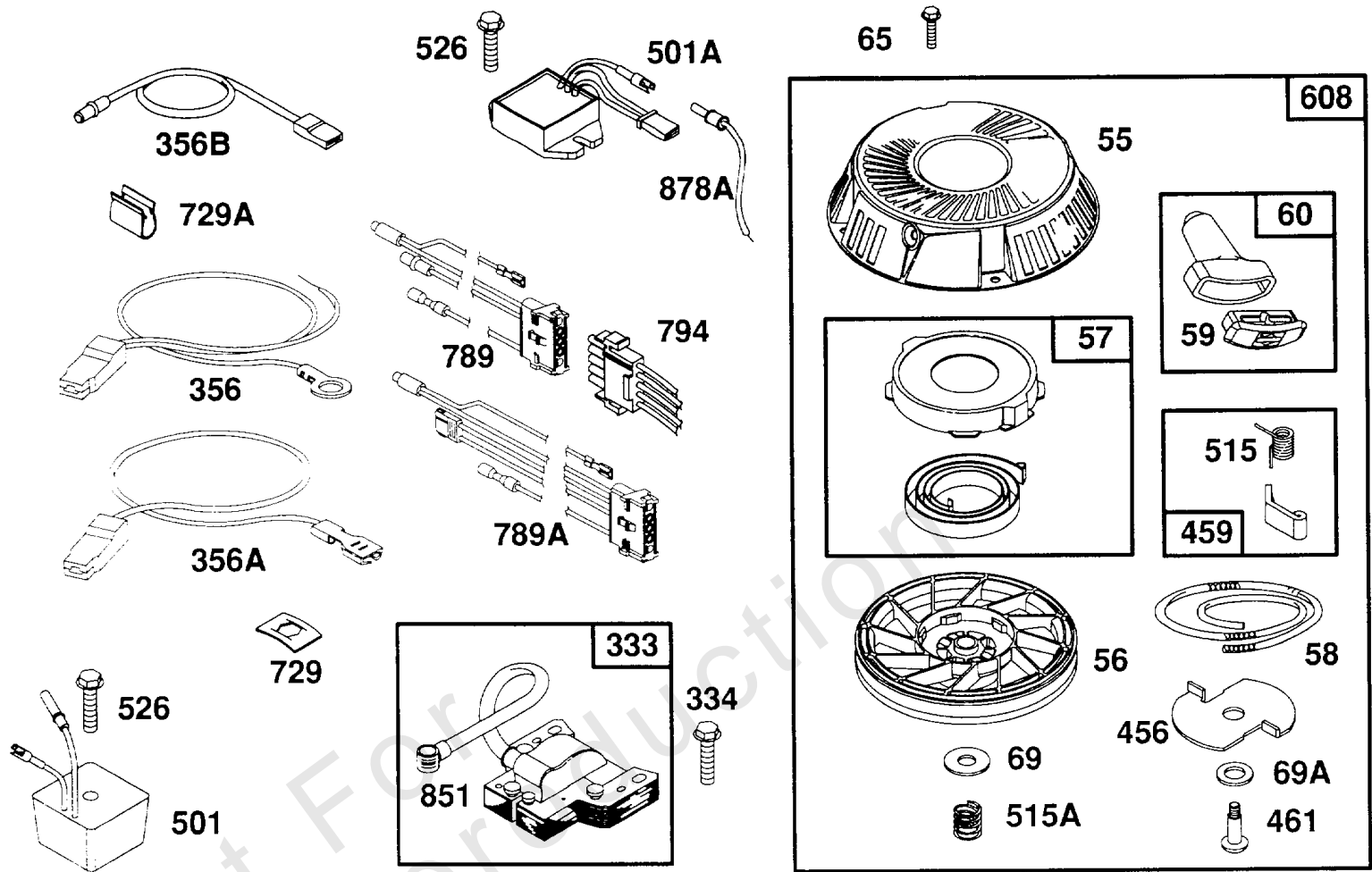
Piston Group

REF NO	PART NO	QTY	DESCRIPTION
16	493921		CRANKSHAFT -For Timing Gear Key-Order Part No. 94196
24	222698		KEY, Flywheel
25	492110		PISTON ASSEMBLY -(Standard)
25	492933		PISTON ASSEMBLY -(.010 Oversize)
25	492934		PISTON ASSEMBLY -(.020 Oversize)
25	492935		PISTON ASSEMBLY -(.030 Oversize)
26	492111		SET, Ring -(Standard)
26	492936		SET, Ring -(.010 Oversize)
26	492937		SET, Ring -(.020 Oversize)
26	492938		SET, Ring -(.030 Oversize)
27	262457		LOCK, Piston Pin
28	492112		PIN, Piston
29	492113		ROD, Connecting
29	493048		ROD, Connecting -(.020 Undersize)
31	94465		WASHER -(Connecting Rod)
32	94327		SCREW -(Connecting Rod)
46	494925		CAMSHAFT -Used After Code Date 91120800
46	495257		CAMSHAFT -Used Before Code Date 91120900
215	262506		SPRING, Cam Release -Used Before Code Date 91120900
215	262848		SPRING, Cam Release -Used After Code Date 91120800
219	492195		GEAR, Governor
615B	94697		RING, Retaining -(Compression Release) -Used After Code Date 91120800
615B	94399		RING, Retaining -Used Before Code Date 91031800
615B	94653		RETAINER, Camshaft -Used After Code Date 91031700 and Before Code Date 91120900
615	94400		RING, Retaining
741	262370		GEAR, Timing
757	493912		LINK, Counterweight -Includes Link Pin & Retaining Ring.
758	492187		COUNTERWEIGHT
759	231608		PIN, Counterweight

Replacement Engine

REF NO	PART NO	QTY	DESCRIPTION
	-----		No engine replacement. Repair engine with individual parts.
	-----		Top No-Load Speed: 3400 -Trim: 01

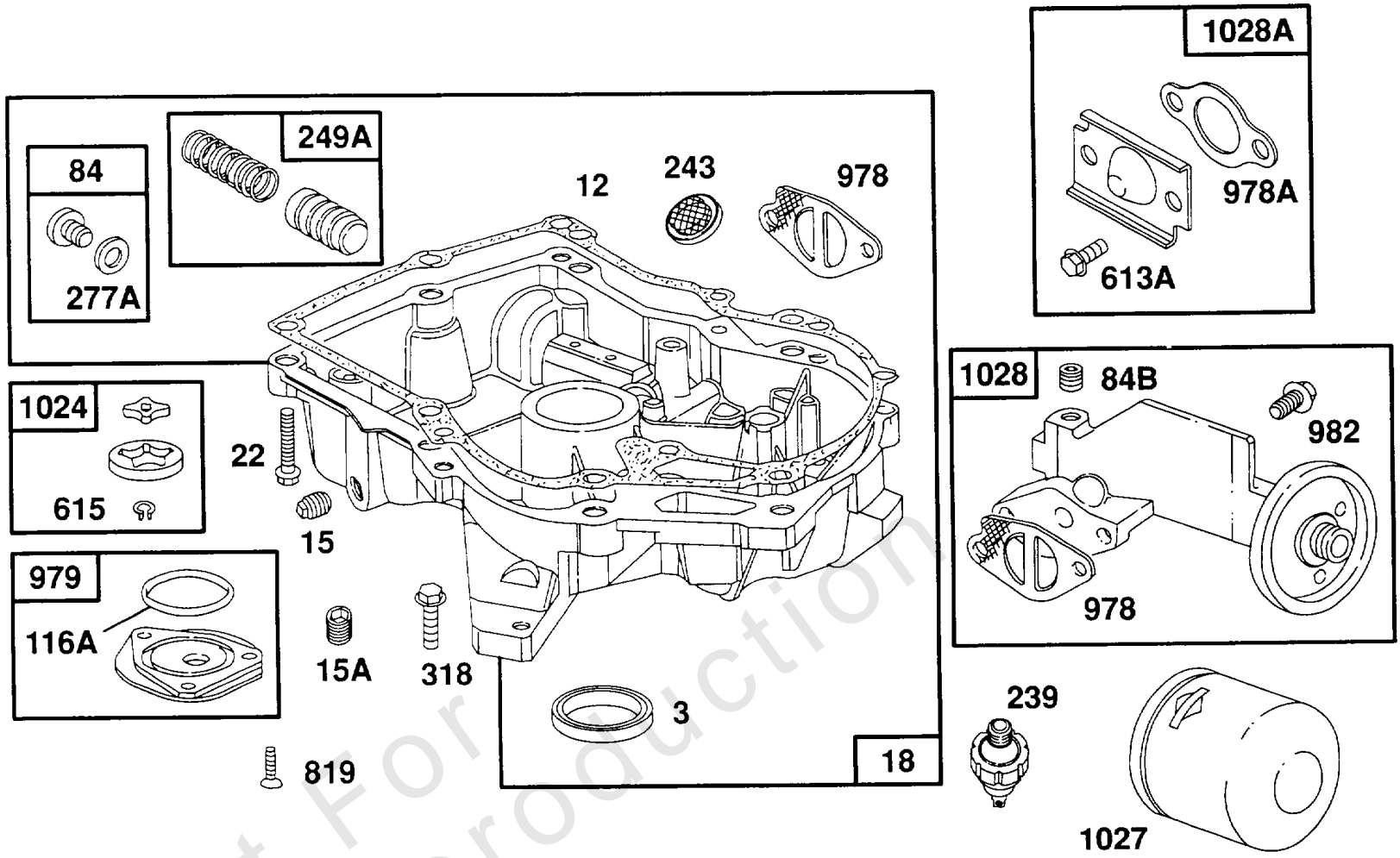
Not For In Reproduction



Not For
In Reproduction

Rewind, Wires, Electrical

REF NO	PART NO	QTY	DESCRIPTION
55	492193		HOUSING, Rewind Starter
56	281235		PULLEY, Rope Starter -Used After Code Date 91120800
56	494956		PULLEY, Rope Starter -Used Before Code Date 91120900
57	492194		SPRING, Rewind Starter
58	66894		ROPE, Starter -(Cut To Required Length)
59	490653		INSERT, Grip
60	490652		HANDLE, Starter Rope
65	810074		SCREW
69A	94462		WASHER
69	94464		WASHER -(Pulley)
333	492341		ARMATURE, Magneto
334	810035		SCREW
356B	494705		WIRE, Stop
356A	491927		WIRE, Stop
356	398808		WIRE, Stop -(Cut To Required Length)
456	224228		PLATE, Pawl Friction
459	492431		PAWL, Ratchet
461	94463		SCREW
501A	394890		REGULATOR -(10, 13, or 16 Amp, Depending on Size of Flywheel Magnets)
501	491546		REGULATOR -(9 Amp)
515A	262564		SPRING, Friction
515	262565		SPRING, Ratchet
526	810084		SCREW -(Regulator)
608	494573		STARTER, Rewind -Used Before Code Date 91120900
608	494926		STARTER, Rewind -(Eaton) -Used After Code Date 91120800
729A	262616		CLIP, Wire
729	262617		CLIP, Wire
789A	492049		HARNESS, Wiring
789	491780		HARNESS, Wiring
794	491884		HARNESS, Wiring
851	221798		TERMINAL, Spark Plug
878A	393422		WIRE ASSEMBLY -(Dc Only)



Not For
In Reproduction

Sump Base Assembly, Oil Pump

REF NO	PART NO	QTY	DESCRIPTION
3	491019		SEAL, Oil -Included in Gasket Set-See Ref. No. 358
12	272124		GASKET, Crankcase -(.015) Included in Gasket Set-See Ref. No. 358
15A	93418		PLUG, Oil Drain -(Flush)
15	94239		PLUG, Oil Drain -(Square Head)
18	492203		SUMP, Engine
22	810081		SCREW
84B	94497		PLUG, Oil Drain -(1/8-27 NPTF Hex. Socket) (Impulse Pump Hole)
84	492199		PLUG, Oil Drain
116A	280801		SEAL, O-Ring -(Oil Pump Cover) Included in Gasket Set-See Ref. No. 358
239	493989		SWITCH, Oil Pressure
243	491722		SCREEN, Oil Pump
249A	492198		VALVE, Pressure Relief
277A	94398		WASHER -(Relief Plug)
318	94563		SCREW
613A	810099		SCREW
615	94400		RING, Retaining
819	94337		SCREW -(Pump Cover)
978A	272025		GASKET, Oil Adapter
978	272122		GASKET, Oil Adapter -Included in Gasket Set-See Ref. No. 358
979	492197		COVER, Oil Pump
982	810100		SCREW -(Oil Filter Adapter)
1024	492196		PUMP, Oil
1027	491056		FILTER, Oil -(3-1/4)
1028A	493621		COVER, Oil Filter
1028	492251		ADAPTER, Oil Filter

