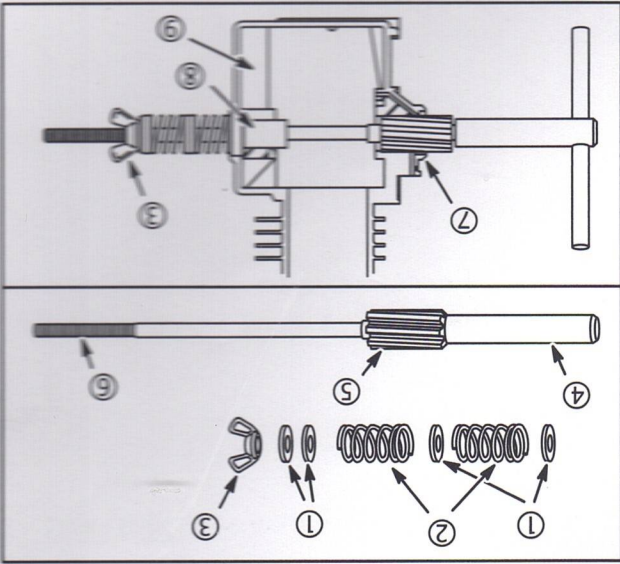


Fig. 6



**NOTE:** Pilot Tool #19096 (4), can be modified by welding a 3/8" diameter, 4-1/2" long threaded extension (6) to the end of the tool.  
 If the tool is modified, place pilot guide bushing flange (8) on the outside of crankcase, Fig. 6.  
 Assemble flat washers (1), large valve springs (2), reamer (5) and wing nut (3) to pilot tool.  
 Insert reamer guide bushing (7) and pilot guide bushing to oil sump cover (9).  
 Tighten wing nut (3) snugly compressing valve springs (2).

PTO Bearing Repair Tool Chart								Model Series	Cylinder Support	Pilot	Counter-Bore Reamer	Pilot Guide Bushing Mag.	Driver Bushing	Reamer Guide Bushing PTO	Finish Reamer	Plug Gauge
							110400 111400 113400 120400 121400 123400	REPLACE CRANKCASE COVER IF BEARING IS WORN OR DAMAGED	19375 or 5							
							110600 111600 120600 121600 122600 123600	REPLACE SUMP IF BEARING IS WORN OR DAMAGED	19375 or 5							
							28S700 311700	REPLACE SUMP IF BEARING IS WORN OR DAMAGED	19219	19227	19223	19224	19222	19226	19220	-
							21A800 21B800 284H00 285H00 286H00 28AH00 28BH00 28CH00 31E700 31F700 31G700 31H700 31J700 31K700 31L700 31M700	REPLACE SUMP IF BEARING IS WORN OR DAMAGED								

TABLE NO. 3